

Positronic Provides Complete Capability Mission Statement

Experience

- Founded in 1966
- Involvement in the development of international connector specifications through EIA®, IEC and ISO as well as PICMG®.
- Introduction of new and unique connector products to the electronics industry.
- Patent holder for many unique connector features and manufacturing techniques.
- Vertically integrated manufacturing raw materials to finished connectors.

Technology

- Expertise with solid machined contacts provides a variety of high reliability connectors including high current density power connectors.
- Quality Assurance lab is capable of testing to IEC, EIA, UL, CUL, military and customer-specified requirements.
- In-house design and development of connectors based on market need or individual customer requirements.
- Internal manufacturing capabilities include automatic precision contact machining. injection molding, stamping, plating operations and connector assembly.
- Manufacturing locations in southwest Missouri, U.S.A. (headquarters); Puerto Rico, France, China, Singapore, and India. Total square footage: 407,441.

Support

- Quality Systems: Select locations qualified to ISO 9001, ISO 14001, AS9100, MIL-STD-790 and customer "dock to stock" programs. Applicable products qualified to MIL-DTL-24308, AS39029, DSCC 85039, MIL-DTL-28748, Space D32, GSFC S-311-P-4 and GSFC S-311-P-10.
- Compliance to a variety of international and customer specific environmental requirements.
- Large in-house inventory of finished connectors. Customer specific stocking programs.
- Factory direct technical sales support in major cities worldwide.
- One-on-one customer support from worldwide factory locations.
- World class web site.
- Value-added solutions and willingness to develop custom products with reasonable price and delivery.

Regional Headquarters



Auch, France



"To utilize product flexibility and application

assistance to present quality interconnect solutions which represent value to customers worldwide."



Products described within this catalog may be protected by one or more of the following US patents:

#4,900,261[†] #5,255,580 #5,329,697 #6,260,268 #6,835,079 #7,115,002

†Patented in Canada, 1992 Other Patents Pending

Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

Unless otherwise specified, dimensional tolerances are:

- ±0.001 inches [0.03 mm] for male contact mating diameters.
- ±0.003 inches [0.08 mm] for contact termination diameters.
- ±0.005 inches [0.13 mm] for all other diameters. 3)
- ±0.015 inches [0.38 mm] for all other dimensions.

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CONNECTOR DESCRIPTIONS



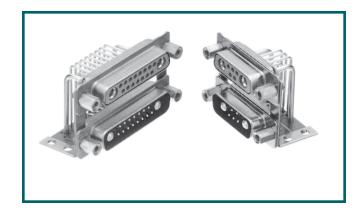
COMBINATION D-SUBMINIATURE STANDARD AND HIGH DENSITY

CB series connectors are available in standard density versions, which have fixed size 20 signal contacts and size 8 power, shielded, high voltage and air contacts. High density CB series connectors offer fixed size 22 signal contacts, size 8 contacts or size 16 power contacts. These connectors are available in various performance levels for best cost/performance ratio. Thermocouple contact options are also available.



COMBINATION D-SUBMINIATURE CRIMP CONTACTS STANDARD AND HIGH DENSITY

CBC series connectors offer crimp removable contacts for signal, power, shielded, high voltage and air contacts applications. These connectors are available in standard and high density versions. Thermocouple contact options are also available.



COMBINATION CONTACT DUAL PORT CONNECTORS

CBDP series. Offers seventeen different combinations of power and signal contact stacked assemblies. Size 20 signal contacts and size 8 power contacts.



COMBO-D CONNECTOR SAVERS - ACBDP and ACBMP SERIES

ACBDP and ACBMP series. Combo-D connector savers with size 20 and size 8 contacts. Available for all standard Combo-D variants in shell sizes 1 through 6.



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Visit our web site for the latest catalog updates and supplements at www.connectpositronic.com/combo-d/catalogs



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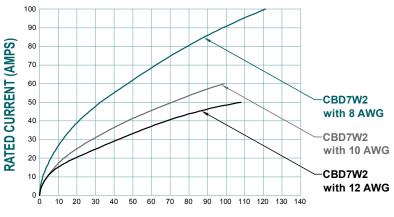
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Positronic offers a wide variety of QPL connector products

TEMPERATURE RISE CURVES FOR SIZE 8, 10 AND 12 AWG WIRE



21WA4



Test conducted in accordance with UL1977. All power contacts under load.

MC4008D: Curve developed using a mated CBD7W2F57 8 AWG and CBC7W2M loaded with MC4008D contacts

terminated to 8 AWG wire.

MC4010D: Curve developed using a mated CBD7W2F36

10 AWG and CBC7W2M loaded with MC4010D contacts

terminated to 10 AWG wire.

MC4012D: Curve developed using a mated CBD7W2F55

12 AWG and CBC7W2M loaded with MC4012D contacts

terminated to 12 AWG wire.

TEMPERATURE RISE (°C)

Test conducted in accordance with UL1977. All power contacts under load.

MC4008D: Curve developed using a mated CBD21WA4F57 and CBC21WA4M loaded with MC4008D contacts terminated to 8 AWG wire

MC4010D: Curve developed using a mated CBD21WA4F36
10 AWG and CBC21WA4M loaded with MC4010D contacts terminated to 10 AWG wire.

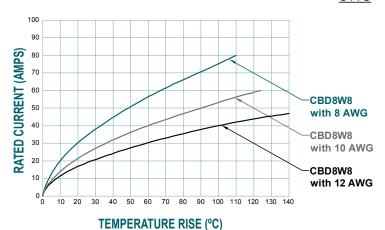
MC4012D: Curve developed using a mated CBD21WA4F55
12 AWG and CBC21WA4M loaded with MC4012D contacts

terminated to 12 AWG wire.

100 90 RATED CURRENT (AMPS) 80 70 60 CBD21WA4 50 with 8 AWG 40 CBD21WA4 30 with 10 AWG 20 CBD21WA4 10 with 12 AWG 40 50 60 70 80 90 100 110 120 130 140

TEMPERATURE RISE (°C)

8W8



Test conducted in accordance with UL1977. All power contacts under load.

MC4008D: Curve developed using a mated CBD8W8F57
8 AWG and CBC8W8M loaded with MC4008D contacts terminated to 8 AWG wire.

MC4010D: Curve developed using a mated CBD8W8F36

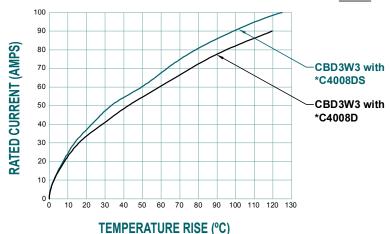
10 AWG and CBC8W8M loaded with MC4010D contacts terminated to 10 AWG wire.

MC4012D: Curve developed using a mated CBD8W8F55
12 AWG and CBC8W8M loaded with MC4012D contacts

terminated to 12 AWG wire.

TEMPERATURE RISE CURVE FOR STANDARD AND HIGH CONDUCTIVITY CONTACT MATERIAL





Test conducted in accordance with UL1977. All power contacts under load.

Standard Material: Curve developed using a mated CBD3W3F

loaded with FC4008D contacts and CBD3W3M loaded with MC4008D contacts

terminated to 8 AWG wire.

High Conductivity:

Curve developed using a mated CBD3W3F loaded with FC4008DS contacts and CBD3W3M loaded with MC4008DS con-

tacts terminated to 8 AWG wire.

Test conducted in accordance with UL1977. All power contacts under load.

Standard Material: Curve developed using a mated CBD8W8F

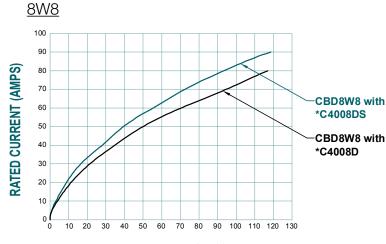
loaded with FC4008D contacts and CBD8W8M loaded with MC4008D contacts

terminated to 8 AWG wire.

High Conductivity:

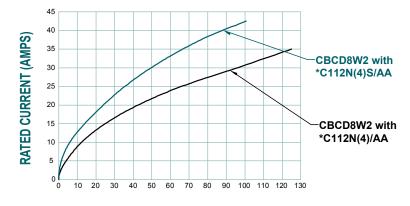
Curve developed using a mated CBD8W8F loaded with FC4008DS contacts and CBD8W8M loaded with MC4008DS contacts terminated to

8 AWG wire.



TEMPERATURE RISE (°C)

HIGH DENSITY 8W2



TEMPERATURE RISE (°C)

Test conducted in accordance with UL1977. All power contacts under load.

Standard Material: Curve developed using a mated

CBCD8W2M loaded with MC112N/AA-133.0 contacts and

CBCD8W2S loaded with FC112N4/AA con-

tacts terminated to 12 AWG wire.

High Conductivity: Curve developed using a mated CBCD8W2M loaded with

MC112NS-133.0 contacts and CBCD8W2S

loaded with FC112N4S/AA contacts termi-

nated to 12 AWG wire.

^{*} indicates contact gender

^{*} indicates contact gender



Combo-D D-Sub

Size 20 Fixed Signal and Thermocouple Contacts

Size 8 Removable Power, Shielded, Air and High Voltage Contacts

UL Recognized (File #E49351

CSA Recognized File #LR54219

DSCC 85039

Telecommunication UL File #E140980

Combo-D series connectors permit mixed contact combinations of power, shielded, air, high voltage and signal contacts within the same connector body. Twenty-two connector variants are offered in six standard shell sizes.

Three performance levels of Combo-D series connectors are offered: professional, industrial and military. CBD series connectors are quality connectors recommended for use in sheltered, non-corrosive indoor and outdoor environments having normal ventilation, but without temperature or humidity controls. Signal contacts are offered with open entry professional level or PosiBand closed entry industrial level signal contacts. CBD series connectors meet performance requirements of IEC 60807-2, Performance Level One or Two. CBM series connectors are military quality connectors recommended for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. CBM series connectors will meet the applicable performance requirements of DSCC 85039.

Combo-D series connectors utilize precision machined signal contacts. Connector variants are available with contact terminations for solder and straight and right angle (90°) printed board mount terminations featuring a choice of inch or metric printed board footprints.



Power, shielded and high voltage contacts are removable, having solder and straight and right angle (90°) printed board mount terminations. Power and shielded contacts are available with crimp terminations. Air contact options are also available, see page 80 for details.

For low level shielding requirements, ferrite inductors may be attached to both signal and power contacts of connectors having contact terminations which are straight or right angle (90°) for printed board mounting applications. For additional information contact Technical Sales.

The female power contacts feature the Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contacts and reduced contact resistance during operation.

A wide assortment of printed board mounting hardware, cable support hoods, and locking systems is available from stock.

A blind mating system is available for applications requiring connector coupling in recessed areas or mobile power coupling systems.

Straight and right angle (90°) PCB mount thermocouple contacts are available, please contact Technical Sales for details.

Combo-D D-Sub

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO STANDARD DENSITY PCB MOUNT



TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass filled polyester per ASTM D 5927

UL 94V-0, blue color, and composite.

Contacts: Precision machined copper alloy.

Contact Plating:

SIGNAL: Gold flash over nickel plate and gold 0.000050

[1.27µ] over nickel plate. Other finishes available upon request, see page 81.

POWER: Gold flash over nickel. Other finishes available

upon request, see page 81.

SHIELDED: For contact platings, see page 68. **HIGH VOLTAGE:** For contact platings, see page 68.

Shells: Steel with tin plate; zinc plate with chromate

seal; stainless steel passivated. Other materials and finishes available upon request.

Mounting Spacers Nylon; polyester; copper alloy or steel with zinc and Brackets: plate and chromate seal or tin plate;

phosphor bronze with tin plate; stainless

steel, passivated.

Push-On Fasteners: Phosphor bronze and bervllium copper with

tin plate.

Jackscrew Systems: Brass or steel with zinc plate and chromate

seal or clear zinc plate or tin plate; stainless

steel, passivated.

Hoods: Composite and plastic, UL 94V-0; brass

or steel with zinc plate and chromate seal. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is

1% maximum. Die cast zinc.

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Signal Contacts. Size 20 contacts, male - 0.040 inch Fixed: [1.02mm] diameter. CBD series has open

entry female contacts. PosiBand closed entry female options are also available. CBM series has PosiBand closed entry female contacts,

see page 68 for details.

Contact Retention Signal: 9 lbs. [40N]. Power, shielded in Insulator: and high voltage: 22 lbs [98N]. 500°F [260°C] for 10 seconds duration Resistance to

Solder Iron Heat: per IEC 60512-6.

Signal Contact Solder contacts - 0.042 inch [1.06mm] Terminations: minimum hole diameter for 20 AWG [0.5 mm²]

wire maximum.

Straight Printed Board Mount - 0.028 inch

[0.71mm] termination diameter.

Right Angle (90°) Printed Board Mount -0.028 inch [0.71 mm] termination diameter. Size 8 contact, male – 0.142 inch [3.61mm]

Power Contacts, mating diameter. Terminations for 6, 8, 10, Removable, Crimp or Solder Termination:

12, and 16 AWG. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical

retention member. Closed crimp barrel.

Power Contacts. Size 8 contact, male - 0.142 inch **Printed Board Mount:** [3.61mm] mating diameter. Printed board

terminations with 0.078 inch [1.98mm], 0.094 inch [2.39mm] and 0.125 inch [3.18mm]

termination diameters.

Shielded Contacts, See table of cable sizes for contact Removable: termination dimensions, page 78.

Straight and right angle (90°) terminations -**High Voltage Contacts:** 0.041 inch [1.04mm] minimum hole diameter.

Male shells may be dimpled for EMI/ESD Shells:

ground paths.

Polarization: Trapezoidally shaped shells and polarized

iackscrews.

Mounting to Jackscrews and riveted fasteners with Angle Brackets: 0.120 inch [3.05mm] diameter hole, and

threaded riveted fasteners with 4-40 threads

and nvlon inserts.

Rapid installation push-on fasteners and Mounting to

Printed Board: threaded posts.

Locking Systems: Jackscrews and vibration locking systems. Mechanical Operations: CBD series, open entry contacts, 500

operations. CBD series, PosiBand closed entry and CBM series, 1,000 operations. Per

IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS

Contact Current Rating: 7.5 amperes nominal. Initial Contact Resistance: 0.008 ohms maximum.

Proof Voltage: 1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

Contact Current Rating - Tested per UL 1977:

Standard Contact Material:

0.078 inches diameter / 12 AWG terminations: 39 amperes. 0.094 inches diameter / 10 AWG terminations: 50 amperes. 0.125 inches diameter / 8 AWG terminations: 70 amperes.

See Temperature Rise Curves on page 1 for details.

High Conductivity Contact Material:

8 AWG terminations: 80 amperes.

See Temperature Rise Curves on page 2 for details.

Initial Contact Resistance:

Standard Contact Material: 0.0005 ohms max. per IEC 60512-2,

Test 2b.

High Conductivity 0.00035 ohms max. per IEC 60512-2,

Contact Material: Test 2b. Proof Voltage: 1000 V r.m.s.

SHIELDED CONTACTS

For electrical characteristics, see page 69.

HIGH VOLTAGE CONTACTS

For electrical characteristics, see page 69.

CONNECTOR

Insulation Resistance: 5 G ohms.

Clearance and

Creepage Distance: 0.039 [1.0mm] minimum.

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

-55°C to +125°C. Temperature Range:

Damp Heat, Steady State: 10 days.

THERMOCOUPLE CONTACTS:

Straight and right angle PCB mount contacts are available, please contact Technical Sales for details.

Size 20 crimp contacts are available in CBC series, see page 74 for details.



Combo-D D-Sub

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

Note: Connectors can be kitted with all applicable removable contacts, - SHELL SIZE 1 contact Technical Sales for connector part number. SHELL SIZE 2 -*2 3WK3 **7W2 SHELL SIZE 3** oodddoo' gggggggg 000000 00000 21W1 5W5 9W4 13W3 17W2 SHELL SIZE 4 -00000 o[†]o[†]o[†]o[†]o[†]o o<u>†</u>o[†]o[†]o[†]o 8W8 13W6 17W5 21WA4 25W3 27W2 - SHELL SIZE 5

—— SHELL SIZE 6 ——

43W2

47W1



Notes:

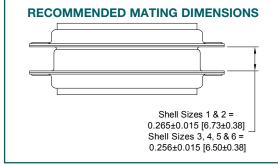
36W4

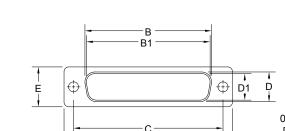
- *1 2WK2 connectors have 1 male and 1 female contacts. Female connector should be loaded with female contact in A2 position.
- *2 3WK3 male variant contains 2 male contacts and 1 female contact. Female variant contains 2 female contacts and 1 male contact

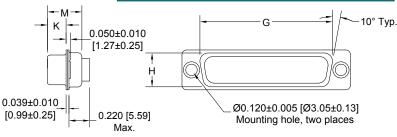
24W7

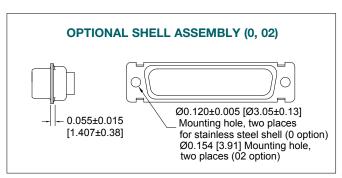
STANDARD SHELL ASSEMBLY

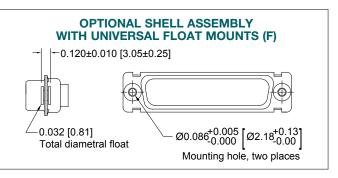








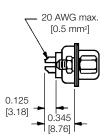


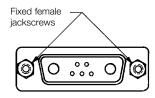


SHELL SIZES	A <u>±0.015</u> [0.38]	B ±0.005 [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H ±0.010 [0.25]	K ±0.005 [0.13]	M ±0.010 [0.25]
SHELL SIZE 1 MALE	1.213 [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
SHELL SIZE 1 FEMALE	1.213 [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 2 MALE	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
SHELL SIZE 2 FEMALE	1.541 [39.14]	<u>0.971</u> [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 3 MALE	2.088 [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
SHELL SIZE 3 FEMALE	2.088 [53.04]	<u>1.511</u> [38.38]		<u>1.852</u> [47.04]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 4 MALE	2.729 [69.32]		2.182 [55.42]	2.500 [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
SHELL SIZE 4 FEMALE	2.729 [69.32]	<u>2.159</u> [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 5 MALE	2.635 [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
SHELL SIZE 5 FEMALE	2.635 [66.93]	2.064 [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	2.178 [55.32]	<u>0.534</u> [13.56]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 6 MALE	<u>2.729</u> [69.32]		<u>2.212</u> [56.18]	2.500 [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	<u>2.302</u> [58.47]	<u>0.596</u> [15.14]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
SHELL SIZE 6 FEMALE	2.729 [69.32]	<u>2.189</u> [55.60]		2.500 [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>2.302</u> [58.47]	<u>0.596</u> [15.14]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

Combo-D D-Sub

SOLDER CUP CONNECTOR CODE 2





For solder cup contacts, specify codae 2 in step 4 of ordering information.

Fixed female jackscrew

Fixed male jackscrew

Fixed male and female polarized jackscrews available. Specify code T6 in step 7 of ordering information.

Typical part number: CBD7W2M200T60

Typical part number: CBD7W2M200T0



CBD17W2F200E0 with FS4008D contacts.

CBD17W2M55B30T20

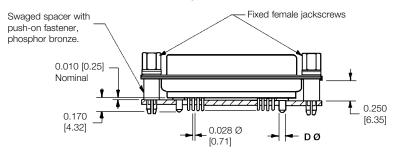
STRAIGHT PRINTED BOARD MOUNT CONNECTOR

CODE 3, 35, 36 AND 37

For Code 93 Press-Fit Board Mount Connectors, see page 20.

CONTACT CODE	DØ
3	
35	<u>0.078</u> [1.98]
36	<u>0.094</u> [2.39]
37	<u>0.125</u> [3.18]

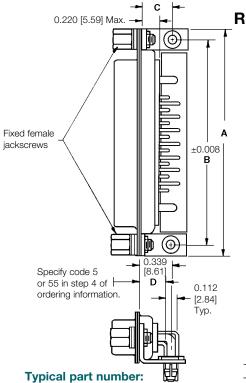
For straight printed board mount contacts, specify code no. in step 4 of ordering information.



Typical part number: CBD17W2F35S60T2X

CBD/CBM SERIES

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO STANDARD DENSITY PCB MOUNT



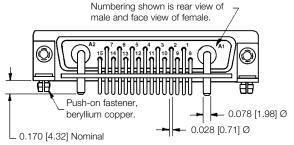
CBD17W2M55R7NT20

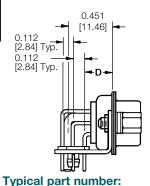
0.220 [5.59] Max.

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR **WITH 0.078 [1.98] Ø POWER CONTACTS CODE 5 AND 55, 0.283 [7.19] CONTACT EXTENSION**

See temperature rise curves on pages 1 and 2

CBD***R7	*** 0.283 [7	.19] CONT	ACT EXTEN	ISION
SHELL SIZE	A	В	С	D
SHELL SIZE 1	<u>1.204</u>	<u>0.984</u>	<u>0.339</u>	<u>0.283</u>
	[30.58]	[24.99]	[8.61]	[7.19]
SHELL SIZE 2	<u>1.532</u>	<u>1.312</u>	<u>0.339</u>	<u>0.283</u>
	[38.91]	[33.32]	[8.61]	[7.19]
SHELL SIZE 3	<u>2.072</u>	<u>1.852</u>	<u>0.339</u>	<u>0.283</u>
	[52.63]	[47.04]	[8.61]	[7.19]
SHELL SIZE 4	<u>2.720</u>	<u>2.500</u>	<u>0.339</u>	<u>0.283</u>
	[69.09]	[63.50]	[8.61]	[7.19]
SHELL SIZE 5	<u>2.626</u>	<u>2.406</u>	<u>0.395</u>	<u>0.283</u>
	[66.70]	[61.11]	[10.03]	[7.19]

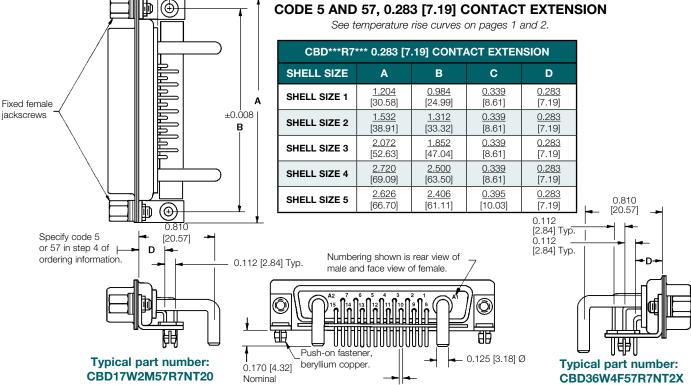




CBD36W4F55R7NT2X

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR WITH 0.125 [3.18] Ø POWER CONTACTS

CODE 5 AND 57, 0.283 [7.19] CONTACT EXTENSION





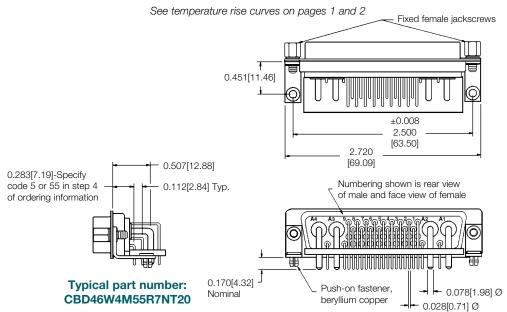
Combo-D D-Sub

SHELL SIZE 6

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR WITH 0.078 [1.98] Ø POWER CONTACTS

CODE 5 AND 55, 0.283 [7.19] CONTACT EXTENSION

CONNECTOR VARIANT 46W4

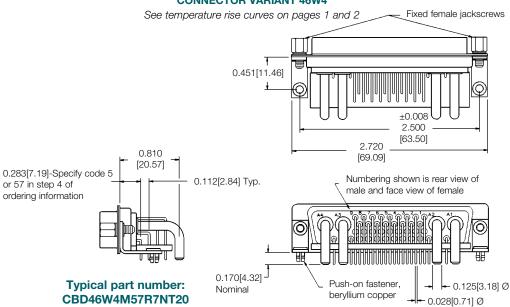


SHELL SIZE 6

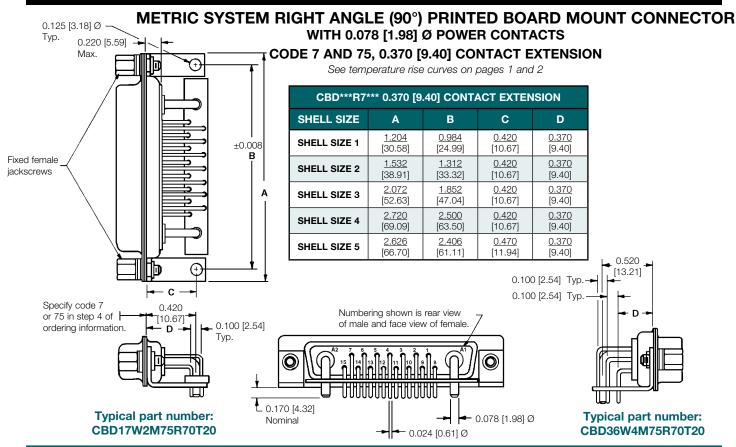
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR WITH 0.125 [3.18] Ø POWER CONTACTS

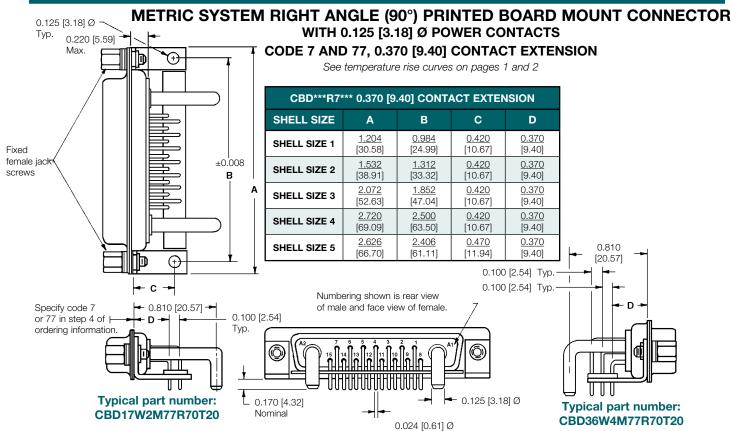
CODE 5 OR 57, 0.283 [7.19] CONTACT EXTENSION

CONNECTOR VARIANT 46W4







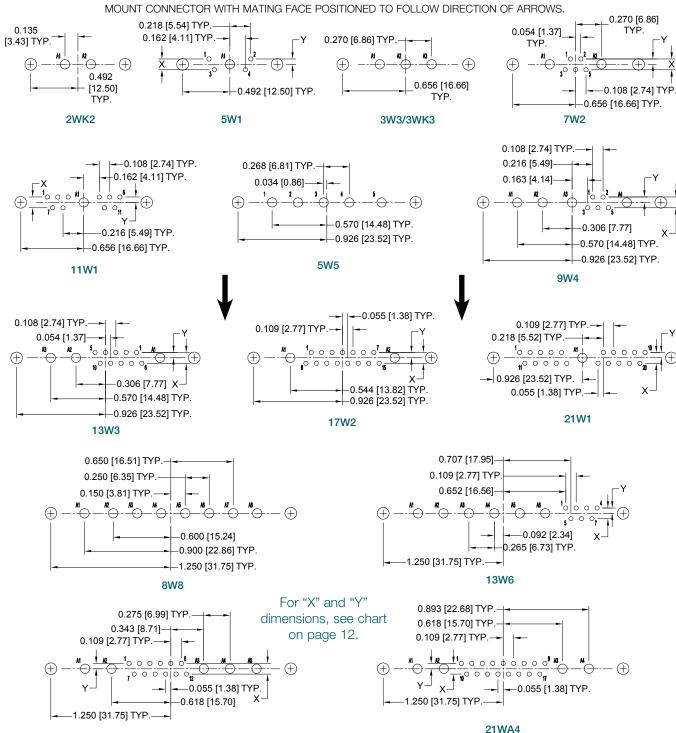


Combo-D D-Sub

RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.



NOTE: For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 85.

17W5

For press-fit connector installation tools, see page 86.

DIMENSIONS ARE IN INCHES [MILLIMETERS].

1 ALL DIMENSIONS ARE SUBJECT TO CHANGE.

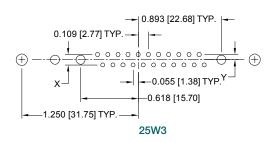
SUGGESTED PRINTED BOARD HOLE SIZES:

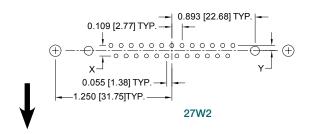
Suggest 0.045 [1.14] \varnothing hole for signal contact termination positions. Suggest 0.098 [2.49] \varnothing hole for 0.078 [1.98] \varnothing power contact termination positions. Suggest 0.114 [2.90] \varnothing hole for 0.094 [2.39] \varnothing power contact termination positions. Suggest 0.145 [3.68] \varnothing hole for 0.125 [3.18] \varnothing power contact termination positions. Suggest 0.123 \pm 0.003 [3.12] \varnothing hole for mounting connector with push-on fasteners.

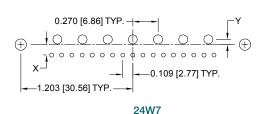


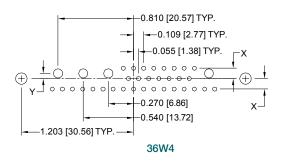
RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078 [1.98] Ø POWER CONTACTS AND STRAIGHT PRINTED BOARD CONTACT HOLE PATTERN WITH 0.078 [1.98] Ø, 0.094 [2.39] Ø AND 0.125 [3.18] Ø POWER CONTACTS

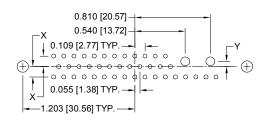
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

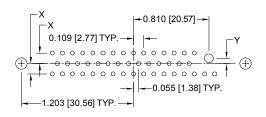








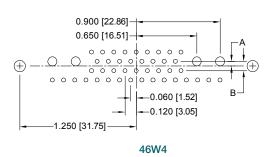




X

CODE

NO.



43W2

	3				
	35	<u>0.112</u>	<u>0.056</u>	<u>0.050</u>	<u>0.100</u>
NEW	2 36	[2.84]	[1.42]	[1.27]	[2.54]
,	37				
	5				

47W1

0.112 0.056 0.056 0.112 [2.84] [1.42] [1.42] [2.84] 55 7 0.100 0.050 0.050 0.100 [2.54] [1.27] [1.27] [2.54] 75

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination positions. Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions. Suggest 0.114 [2.90] \varnothing hole for 0.094 [2.39] \varnothing power contact termination positions. Suggest 0.145 [3.68] Ø hole for 0.125 [3.18] Ø power contact termination positions. Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

NOTE: For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 85.

For press-fit connector installation tools, see page 86.



Combo-D D-Sub

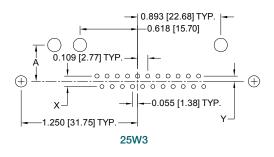
RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN WITH 0.125 [3.18] Ø POWER CONTACTS

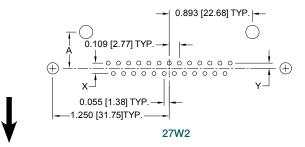
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS. 0.270 [6.86] 0.135 [3.43] 0.218 [5.54] TYP 0.054 [1.37 TYP. 0.162 [4.11] TYP. TYP. (+)(+) \oplus 0.492 0.656 [16.66] [12.50] -0.108 [2.74] TYP 0.492 [12.50] TYP TYP. TYP 0.656 [16.66] TYP. 2WK2 5W1 3W3/3WK3 7W2 0.268 [6.81] TYP.--0.570 [14.48] TYP. 0.306 [7.77] 0.034 [0.86] -0.162 [4.11] TYP. \oplus \oplus \oplus 0.163 [4.14] 0.570 [14.48] TYP -0.108 [2.74] TYP. 0.216 [5.49] -0.926 [23.52] TYP. 0.216 [5.49] TYP. -0.108 [2.74] TYP. -0.656 [16.66] TYP. -0.926 [23.52] TYP. 5W5 11W1 9W4 -0.570 [14.48] TYP. 0.306 [7.77] 0.544 [13.82] TYP 0.218 [5.52] TYP.-0000000 <u>'</u>00000 \oplus 000000 100000 0.054 [1.37] 0.109 [2.77] TYP 0.926 [23.52] TYP. 0.055 [1.38] TYP. 0.108 [2.74] TYP 0.055 [1.38] TYP -0.926 [23.52] TYP 0.109 [2.77] TYP. -0.926 [23.52] TYP. 17W2 21W1 13W3 0.650 [16.51] 0.265 [6.73] TYP 0.250 [6.35] TYP -0.092 [2.34] -0.707 [17.95] 0.652 [16.56] 0.150 [3.81] TYP. \oplus \oplus 0.600 [15.24] 1.250 [31.75] TYP 0.900 [22.86] TYP. 0.109 [2.77] TYP. 1.250 [31.75] TYP. For "A", "B", 13W6 8W8 "X" and "Y" dimensions, see 0.893 [22.68] TYP. 0.275 [6.99] TYP chart on page 14. 0.618 [15.70] TYP. -0.109 [2.77] TYP 0.109 [2.77] TYP. 00000000 0000 (+)00000 000000 -0.055 [1.38] TYP. -0.055 [1.38] TYP. 0.618 [15.70] 1.250 [31.75] TYP. 1.250 [31.75] TYP 21WA4 SUGGESTED PRINTED BOARD HOLE SIZES:

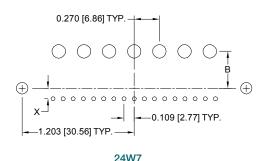


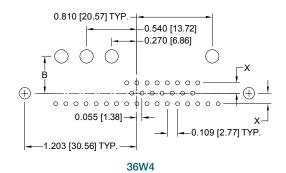
RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN WITH 0.125 [3.18] Ø POWER CONTACTS

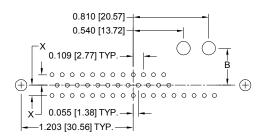
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

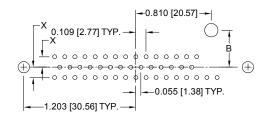






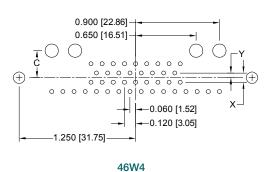








47W1



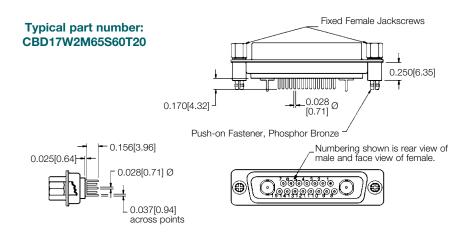
NO.	5 & 57	7 & 77
Α	<u>0.471</u> [11.96]	<u>0.390</u> [9.91]
В	<u>0.415</u> [10.54]	<u>0.340</u> [8.64]
С	<u>0.359</u> [9.12]	0.290 [7.37]
x	<u>0.112</u> [2.84]	<u>0.100</u> [2.54]
Y	<u>0.056</u> [1.42]	<u>0.050</u> [1.27]

SUGGESTED PRINTED BOARD HOLE SIZES:

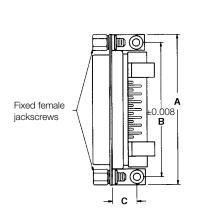


Combo-D D-Sub

STRAIGHT PRINTED BOARD MOUNT CONNECTOR WITH FDS4201D OR MDS4201D SHIELDED CONTACTS CODE 65



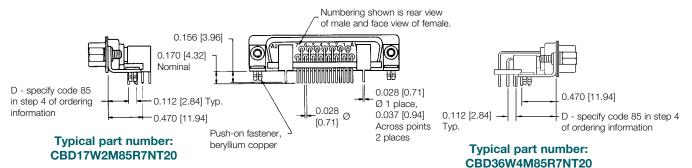
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR WITH FRT4201D OR MRT4201D SHIELDED CONTACTS CODE 85



CBD**85**	*** 0.283 [7.	.19] CONT <i>A</i>	ACT EXTEN	ISION
SHELL SIZE	A	В	С	D
SHELL SIZE 1	<u>1.204</u>	<u>0.984</u>	<u>0.339</u>	<u>0.283</u>
	[30.58]	[24.99]	[8.61]	[7.19]
SHELL SIZE 2	<u>1.532</u>	<u>1.312</u>	<u>0.339</u>	<u>0.283</u>
	[38.91]	[33.32]	[8.61]	[7.19]
SHELL SIZE 3	<u>2.072</u>	<u>1.852</u>	<u>0.339</u>	<u>0.283</u>
	[52.63]	[47.04]	[8.61]	[7.19]
SHELL SIZE 4	<u>2.720</u>	<u>2.500</u>	<u>0.339</u>	<u>0.283</u>
	[69.09]	[63.50]	[8.61]	[7.19]
*1SHELL SIZE 5	<u>2.626</u>	<u>2.406</u>	<u>0.395</u>	<u>0.545</u>
	[66.70]	[61.11]	[10.03]	[13.84]

*1NOTE:

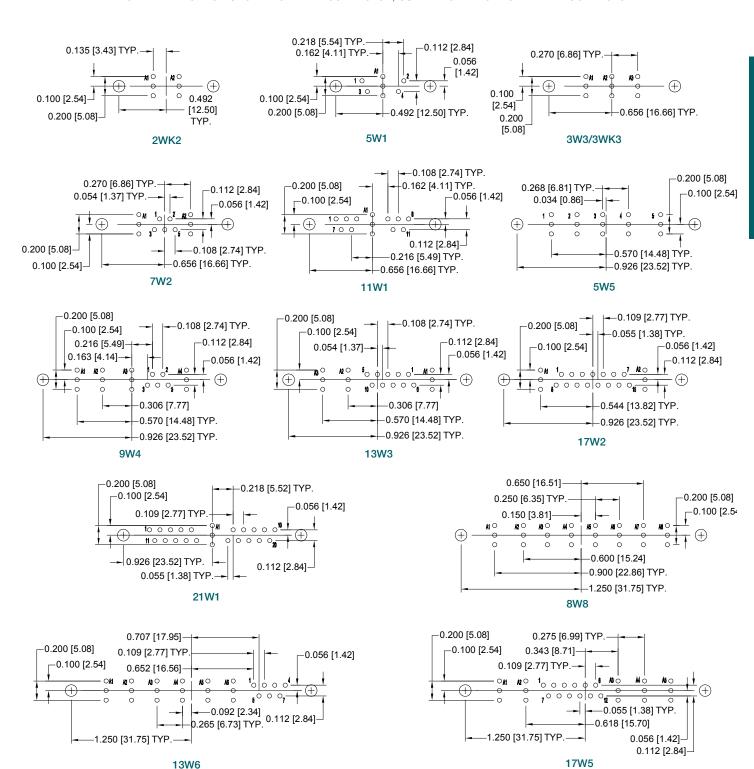
Shell size 5 connectors are supplied inverted when ordered with right angle (90°) printed board mount shielded contacts.





STRAIGHT PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FDS4201D AND MDS4201D SHIELDED CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR: USE MIRROR IMAGE FOR FEMALE CONNECTOR.

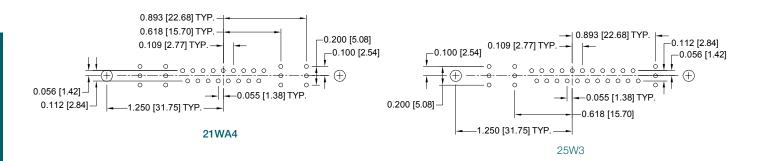


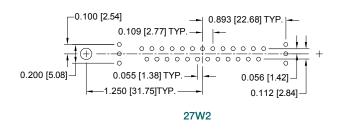
SUGGESTED PRINTED BOARD HOLE SIZES:

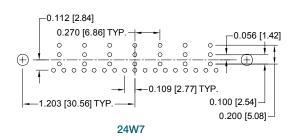
Combo-D D-Sub

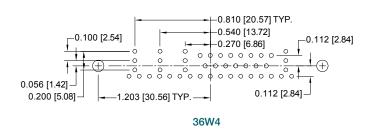
STRAIGHT PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FDS4201D AND MDS4201D SHIELDED CONTACTS

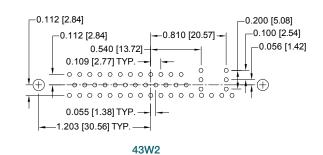
HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR.

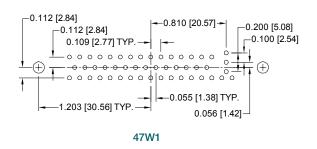


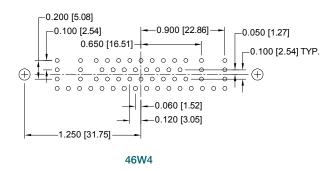










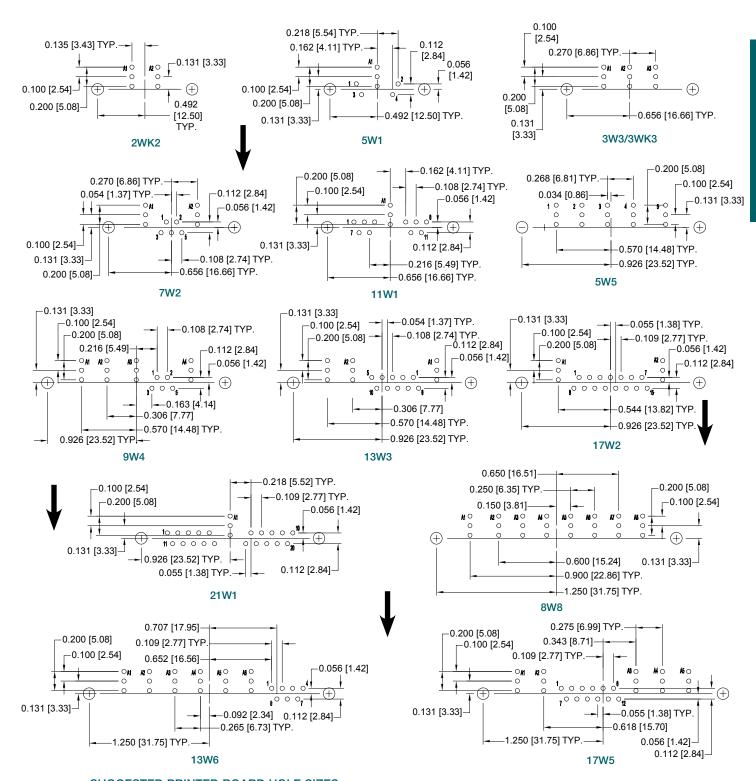


SUGGESTED PRINTED BOARD HOLE SIZES:



RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FRT4201D AND MRT4201D SHIELDED CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.

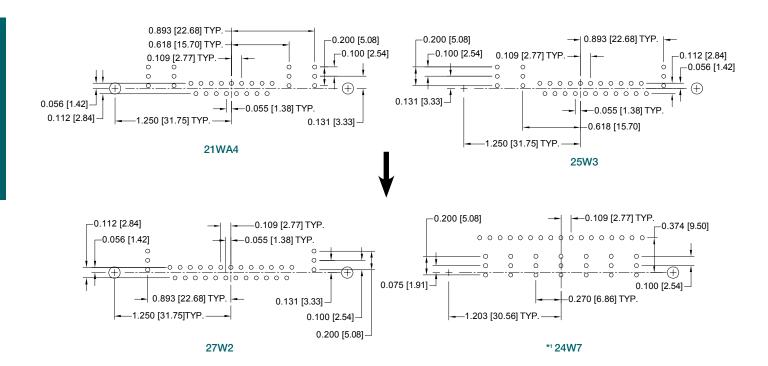


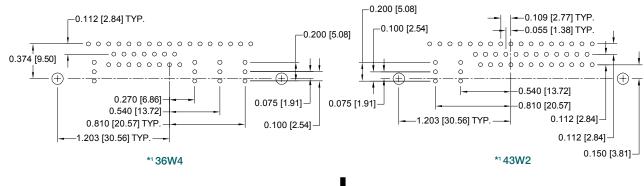


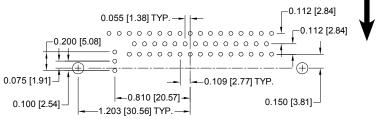
Combo-D D-Sub

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN WITH FRT4201D AND MRT4201D SHIELDED CONTACTS

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.







*1 <u>NOTE</u>:

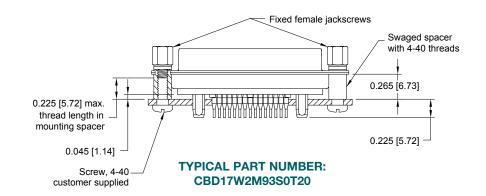
Shell size 5 connectors are supplied inverted when ordered with right angle (90°) printed board mount shielded contacts.

*1 47W1



COMPLIANT PRESS-FIT CONNECTOR **CODE 93**

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.



SUGGESTED PRINTED BOARD HOLE SIZES:

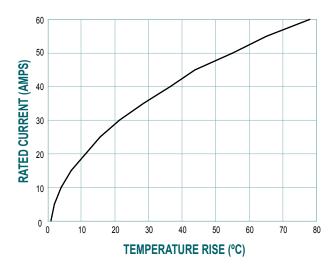
Suggest 0.123 [3.12] Ø hole for connector mounting holes.

NOTE: For suggested printed board recommended drill hole sizes, plating and finished hole sizes for compliant contact termination positions, see page 85.

For press-fit connector installation tools, see page 86.

FOR STRAIGHT PRINTED BOARD CONTACT HOLE PATTERNS, SEE PAGES 11 AND 12.

TEMPERATURE RISE CURVE



Test conducted in accordance with UL1977. All power contacts under load.

Curve developed using CBD8W8M00000 and CBD8W8F93S000 connectors with MC4008D contacts terminated to 8 AWG wire.



Combo-D D-Sub

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

	;	Specify (Complet	e Conne	ector By	Selectin	ng An C	Option I	From S	Step 1	Through 8
	STEP	1	2	3	4	5	6	7	8	9	10
	EXAMPLE	CBD	17W2	F	55	R7	N	T2	Х	/AA	-14
	STEP 1 - BASIC SERIES CBD - Professional/Industrial Quasee Step 3. CBM - Military conformance wit "closed entry" female signates plated 0.000050 [1]	h Inal con-									*2 STEP 10 - SPECIAL OPTIONS FOR SPECIAL OPTIONS, SEE SPECIAL OPTIONS APPENDIX ON PAGE 81. CONTACT TECHNICAL SALES
	gold over nickel plate. C "S" or "M" in Step 3. STEP 2 - CONNECTOR V. Shell Size 1 - 2WK2, 5W1 Shell Size 2 - 3W3, 3WK3, 7W2 Shell Size 3 - 5W5, 9W4, 13W3 Shell Size 4 - 8W8, 13W6, 17W 25W3, 27W2	ARIANTS , 11W1 , 17W2, 21 5, 21WA4,								С	FOR ORDERING DETAILS OF THE FOLLOWING: Other Special Requirements. Straight / Right Angle Thermocouple PCB mount contacts. P 9 - ENVIRONMENTAL OMPLIANCE OPTIONS - RoHS Compliant
	Shell Size 5 - 24W7, 36W4, 43V Shell Size 6 - 46W4	V2, 47VV1								legisla	:: If compliance to environmental tion is not required, this step will not be Example: CBD17W2F55R7NT2X
	F - Female - Professional Leve Open Entry Signa M - Male S - Female - Industrial / Militar PosiBand Closed	el - al Contacts y Level -		S					0 - *4 S X -	P 8 - SH - Zinc P - Stainle - Tin Pla	HELL OPTIONS Plated, with Chromate Seal. Plates Steel, passivated.
	STEP 4 - CONTACT TERM	MINATIO	N TYPE					*2 STE	P 7 - L	OCKI	NG AND POLARIZING SYSTEMS
39	 Connector ordered without s removable contacts. See pa numbers. Available on 2WK2 Fixed Solder Cup, Signal Cor Solder, Straight Printed Boar [4.32] Tail Length. Solder, Straight Printed Boar Power Contacts, 0.170 [4.32 Solder, Straight Printed Boar 	ize 8 powe ges 60-88 , 3W3, 3W ntacts only. d Mount wi d Mount wi d Mount wi d Mount wi d Mount wi	r, shielded, for contact K3, 5W5 a ith Signal C ith Signal a ith Signal a th.	part nd 8W8. Contacts, Cond 0.078 [.170 1.98] Ø 2.39] Ø			V3 - V5 - VL - T - T2 - T6 - E - E2 - E3 -	Lock Ta Lock Lock Lock Fixed F Fixed F Fixed M Rotatin Rotatin Rotatin	ab, connever, use emale Ja emale Ja Male and g Male J g Male S g Male w	ector front panel mounted. ector rear panel mounted. ed with Hoods only. ackscrews. Female Polarized Jackscrews. ackscrews. icrew Locks. ith Internal Hex for 3/32 Hex Drives and Female Polarized Jackscrews.
5: 5: 6:	Power Contacts, 0.170 [4.32 5 – Solder, Right Angle (90°) Print only, 0.283 [7.19] Signal Con 5 – Solder, Right Angle (90°) Print [1.98] Ø Power Contacts, 0.2 7 – Solder, Right Angle (90°) Print [3.18] Ø Power Contacts, 0.2 5 – Solder, Straight Printed Board MDS/FDS 4201D footprint, 0.1 7 – Solder, Metric System Right, with Signal Contacts only, 0.3	ted Board tact Extens ed Board N 83 [7.19] Si ed Board N 83 [7.19] Si Mount with 70 [4.32] S Angle (90°)	Mount with sion. Mount with ignal Conta Mount with ignal Conta Signal and ignal Conta Printed Bo	Signal and ct Extension Signal and ct Extension Shielded Cot Tail Lenguard Mount	0.078 on. 0.125 on. contacts ofth.		0 - AN - AC - Z - *3 G -	- None - Lightwe - Lightwe - Hood, 7 compos - Hood, 8 - Hood, E	eight Alur eight Alur Fop or S eite, with Fop Ope EMI/RFI,	minum H minum H ide Oper rotating ning, Me Die Cast	ood, nickel finish. ood, no finish. ood, no finish. ining, robust extended height, plastic and male jackscrews, shell sizes 1 through 5 tal, shell sizes 2 through 5 t Zinc, shell sizes 1 through 6 ght Angle (90°) Mounting Brackets
7	 Solder, Metric System Right Any 0.078 [1.98] Ø Power Contacts, Solder, Metric System Right with Signal and 0.125 [3.18] contact Extension. Solder, Right Angle (90°) Prin Shielded Contacts MRT/FRT Contact Extension. 	gle (90°) Prir 0.370 [9.40 Angle (90°) Ø Power C ted Board	nted Board Monted Board Monted Board Romacts, 0. Mount with	Mount with a ntact Extension Mount 370 [9.40] In Signal an	Signal and sion. t Signal	0 - 02 - *5 B3 - *5 B8 - F -	- Mountin - Mountin - Bracket - Bracket - Float Mo		.120 [3.0 .154 [3.9 g, Right A g, Right A versal	5] Ø 1] Ø Angle (90° Angle (90°	e') Metal with Cross Bar e') Plastic with Cross Bar Length
9	3 - Size 20 Omega type complia termination length 0.225 [5.7.		e 8 Bi-Sprir	ng type cor	mpliant,	P2 - *5R2 -	 Threade Bracket Thread I 	d Post, N , Mounting Fixed Fem	lylon, 0.2 g, Right <i>A</i> nale Jack	50 [6.35] Angle (90° screws w	
	NOTES					110 =		, iviouritiriç Mountina			

NOTES

- *1 Not available on shell size 6, CBD 46W4.
- *2 For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
- * When using G hood with CBD variants, use the extended height hood. See Accessories Catalog for extended G hood options.
- *4 For stainless steel dimpled male versions, contact Technical Sales.
- *5 Not available when using 2WK2, 3W3, 3WK3, 5W5, 8W8, instead use B, R, R3, R4, or R5.
- **DIMENSIONS ARE IN INCHES [MILLIMETERS].** ALL DIMENSIONS ARE SUBJECT TO CHANGE.

- [3.05] Ø Mounting Hole with Cross Bar
- *5 R7 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar
- *5 R8 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40
 - Locknut with Cross Bar

 Swaged Spacer, 4-40 Threads, 0.250 [6.35] Length, Spacer length changes to 0.265 [6.73] when used in conjunction with Code 93 contacts
- Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length
- Swaged Locknut, 4-40 Threads S5
- Swaged Spacer with Push-on Fastener, 4-40 Threads, 0.250 [6.35] Length

Size 20 Removable Signal and **Thermocouple Crimp Contacts**

Size 8 Removable Power, Shielded, Air and High Voltage Contacts

DSCC 85039 IEC 60807-3 **CSA** Recognized **UL Recognized** File #E49351 File #LR54219 Telecommunication UL File #E140980



CBC series connectors offer professional, industrial and military performance levels. Connectors are designed for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. CBC series connectors offer mixed crimp-removable contact combinations of power, shielded, air, high voltage, signal, and thermocouple contacts within the same connector body. to size 8 removable contacts power, shielded, air and high voltage section, pages 68-80 for technical characteristics. Sixteen connector variants are offered in six standard shell sizes.

A wide assortment of cable support hoods and locking systems is available from stock.

CBC series connectors also offer a Blind Mating connector system for applications requiring connector couplings in recessed areas or for mobile power coupling systems.

CBC series connectors utilize precision machined contacts and they meet the applicable performance and dimensional requirements of IEC 60807-3, Performance Levels One and Two, DSCC 85039 and MIL-DTL-24308.

Connectors Designed To Customer Specifications

Positronic Combo-D connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.



Combo-D D-Sub

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass filled polyester per ASTM D 5927, UL

94V-0, blue color.

Contacts: Precision machined copper alloy.

SIGNAL:

Gold flash over nickel plate and gold
0.000050 [1.27µ] over nickel plate.

Other finishes available upon request,

see page 81.

POWER: Gold flash over nickel. Other finishes

available upon request, see page 81.

SHIELDED: For contact platings, see page 68.

HIGH VOLTAGE: For contact platings, see page 68.

Shells: Steel with tin plate; zinc plate with

chromate seal; stainless steel passivated. Other materials and finishes available upon

request.

Mounting Spacers: Nylon; copper alloy or steel with zinc plate

and chromate seal or tin plate; phosphor bronze with tin plate; stainless steel,

passivated.

Jackscrew Systems: Brass or steel with zinc plate and chromate

seal or clear zinc plate or tin plate; stainless

steel, passivated.

Hoods: Composite and plastic UL94V-0; brass or

steel with zinc plate and chromate seal. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is

1% maximum. Die cast zinc.

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Signal Contacts,

Crimp Removable: Size 20 contacts, male - 0.040 inch [1.02mm] mating diameter; Female rugged

open entry or PosiBand closed entry contact design, see page 69 for details.

Contact Retention

In Insulator: Signal: 9 lbs. [40N]. Power, shielded and

high voltage: 22 lbs. [98N]

Crimp Contact

Terminations: Closed barrel crimp, wire sizes 18 AWG [1.0mm²] through 30 AWG [0.05 mm²]

Power Contacts, Removable, Crimp

or Solder Termination: Size 8 contacts, male – 0.142 inch [3.61 mm]

mating diameter. Terminations for 6, 8, 10, 12, and 16 AWG. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel.

Shielded Contacts,

Removable: See table of cable sizes for contact

termination dimensions, page 78.

High Voltage Contacts: Straight and right angle (90°) terminations –

0.041 inch [1.04mm] min. hole diameter.

Shells: Male shells may be dimpled for EMI/ESD

ground paths.

Polarization: Trapezoidally shaped shells and polarized

jackscrews.

Locking Systems: Jackscrews and vibration locking systems.

Mechanical Operations: 500 operations for open entry contact,

1000 operations for PosiBand closed entry contact with 0.000050 [1.27µ] gold plating.

Per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS

Contact Current Rating: 7.5 amperes nominal. Initial Contact Resistance: 0.008 ohms maximum.

Proof Voltage: 1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

For electrical characteristics, see page 4.

SHIELDED CONTACTS

For electrical characteristics, see page 69.

HIGH VOLTAGE CONTACTS

For electrical characteristics, see page 69.

CONNECTOR

Insulation Resistance: 5 G ohms.

Clearance and

Creepage Distance: 0.039 [1.0mm] minimum.

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

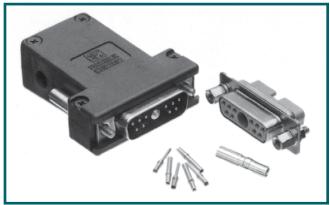
Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 10 days.

THERMOCOUPLE CONTACTS:

Size 20 crimp contacts are available. See page 74 for details.

PCB mount contacts are available in CBD/CBM series, see page 4 for details.



CBC11W1M10Z00 WITH MS4012D CONTACT

CBC11W1S100T20 WITH FC4008D CONTACT

*1 CONTACT VARIANTS

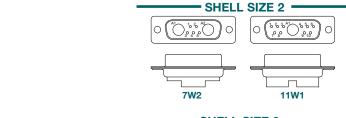
FACE VIEW OF MALE OR REAR VIEW OF FEMALE

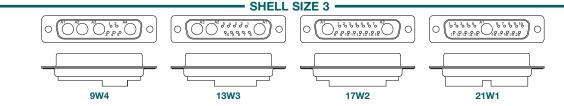
NOTES:

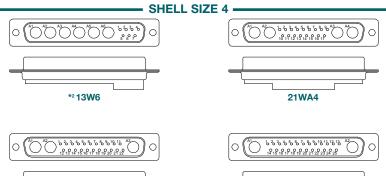
- *1 Additional contact variants may be tooled at customer request.
- *2 13W6 and 27W2 variant currently available in female only. Contact Technical Sales for availability of male connector.



Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.











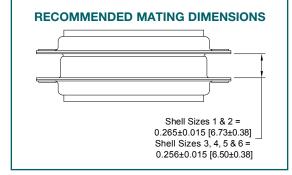




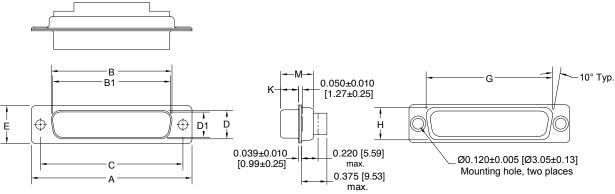
Combo-D D-Sub

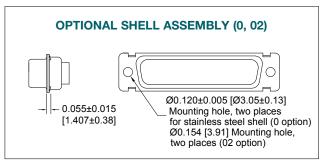
STANDARD SHELL ASSEMBLY

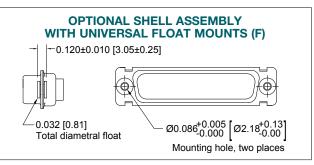












SHELL SIZES	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K <u>±0.005</u> [0.13]	M <u>±0.010</u> [0.25]
SHELL SIZE 1 MALE	1.213 [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
SHELL SIZE 1 FEMALE	1.213 [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 2 MALE	1.541 [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
SHELL SIZE 2 FEMALE	1.541 [39.14]	<u>0.971</u> [24.66]		<u>1.312</u> [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 3 MALE	<u>2.088</u> [53.04]		<u>1.534</u> [38.96]	<u>1.852</u> [47.04]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
SHELL SIZE 3 FEMALE	<u>2.088</u> [53.04]	1.511 [38.38]		<u>1.852</u> [47.04]	0.311 [7.90]		<u>0.494</u> [12.55]	<u>1.625</u> [41.28]	<u>0.422</u> [10.72]	0.243 [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 4 MALE	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	2.500 [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
SHELL SIZE 4 FEMALE	2.729 [69.32]	<u>2.159</u> [54.84]		2.500 [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 5 MALE	<u>2.635</u> [66.93]		<u>2.079</u> [52.81]	<u>2.406</u> [61.11]		<u>0.441</u> [11.20]	<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
SHELL SIZE 5 FEMALE	<u>2.635</u> [66.93]	<u>2.064</u> [52.43]		<u>2.406</u> [61.11]	<u>0.423</u> [10.74]		<u>0.605</u> [15.37]	<u>2.178</u> [55.32]	<u>0.534</u> [13.56]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
SHELL SIZE 6 MALE	<u>2.729</u> [69.32]		<u>2.212</u> [56.18]	<u>2.500</u> [63.50]		<u>0.503</u> [12.78]	<u>0.668</u> [16.97]	<u>2.302</u> [58.47]	<u>0.596</u> [15.14]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]
SHELL SIZE 6 FEMALE	2.729 [69.32]	<u>2.189</u> [55.60]		2.500 [63.50]	<u>0.485</u> [12.32]		<u>0.668</u> [16.97]	<u>2.302</u> [58.47]	<u>0.596</u> [15.14]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	СВС	7W2	М	1	0	Z	0	0	/AA
STEP 1 - BASIC S	SERIES								
CBC Series STEP 2 - CONNEC	CTOR VA	RIANTS							
Shell Size 1 5W1									
Shell Size 2 7W2, 11W1									CTE
Shell Size 3 9W4, 13W3, 17W2, 2	21W1								STEF
Shell Size 4 *113W6, 21WA4, 25W	V3, *127W	2							/AA Not e
Shell Size 5 24W7, 36W4, 43W2,	47W1								legisla be us
Shell Size 6 46W4								CTED	0 0115
STEP 3 - CONNE	CTOR G	ENDER	_					0 -	8 - SHE Zinc Plat Stainless
M - Male S - Female - Industrial	or Military		contacts					X -	Tin Plate Tin Plate
Professional Level female available and can be order	open entry	contacts are	•				*2 STE	EP 7 - LO	OCKING
STEP 4 - CONTAC							V3 -	None. Lock Tab	o, connecto
0 – Connector or power, shield	ed, high vo	Itage, air a	nd thermo	ocouple			VL -	Lock Tab Lock Lev Fixed Fer	er, used w
contacts sepa part numbers 1 – Signal contac		1 0					T2 - T6 -	Fixed Fer Fixed Ma	male Jacks ale and Fer
0.25mm²]. 11 – Signal contac			_				E2 -	Rotating Rotating Rotating	Male Scre
0.25mm ²] with	n MC/FC 4	012D Pow	er Contac	t.				Rotating	
0.25mm²] with 13 - Signal contact	n MC/FC 4 ts, 20 AW0	016D pow 3-24 AWG	er contact [0.5mm²-	t.			EP 6 - H 0 - None	OODS	
0.25mm²] with 14 – Signal contact	s, 20 AWG	i-24 AWG	[0.5mm²-0			AN	Hood, ToLightweight	ght Alumin	um Hood,
with MCC/FC	C 4102D s	hielded co	ntacts.			*3 G	LightweightHood, ElectricalHood, Tolonom	MI/RFI, Die	Cast Zinc
*2 STEP 5 - MOUN							posite, w	ith rotating	jackscrev

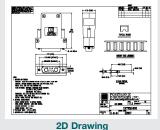
- 0 Mounting Hole, 0.120 [3.05] Ø
- 02 Mounting Hole, 0.154 [3.91] Ø
- F Float Mounts, Universal
- S2 Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length
- S5 Swaged Locknut, 4-40 Threads

NOTES

- *1 Connector variant 13W6 and 27W2 are currently available in female only, contact Technical Sales for availability of male connector.
- *2 For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
- *3 When using G hood with CBC variants, use the extended height hood. See Accessories Catalog for extended G hood options.
- *4 For stainless steel dimpled male versions, contact Technical Sales.

For crimping information and crimp tools, see Application Tools section, page 82.

NOTE: If you would like a 2D drawing or 3D model, once you've made your connector selection, please visit www.connectpositronic.com. If you can't find your specific part number on our web site, contact Technical Sales to have one created.





3D Model



Combo-D D-Sub

Size 22 Fixed Signal and Thermocouple Contacts

Size 16 Fixed Power Contacts

Size 8 Removable Power, Shielded, Air and High Voltage Contacts

UL and CSA Recognition, for status contact Technical Sales

Positronic's Combo-D connectors are a popular choice for a wide variety of applications. Many options make the Combo-D a versatile connector choice.

CBDD high density series connectors are quality connectors recommended for use in sheltered, non-corrosive indoor and outdoor environments having normal ventilation, but without temperature or humidity controls.

CBDD series connectors offer mixed contact combinations of power, signal, and thermocouple contacts within the same connector body.

CBDD series connectors utilize precision machined contacts offering high reliability. Connector variants are available with straight and right angle (90°) printed board mount terminations, including compliant press-fit. For cable connectors see CBCD section, page 39.

Female power contacts feature the Large Surface Area (L.S.A.)



closed entry contact design, which provides maximum mating surfaces between male and female contacts and reduced contact resistance during operation.

Fixed signal contacts are available with open entry female contacts, professional level or PosiBand closed entry female contacts, industrial level. Military contact plating is optional.

A wide assortment of printed board mounting hardware, cable support hoods, and locking systems is available from stock.

A blind mating system is available for applications requiring connector coupling in recessed areas or mobile power coupling systems.

Straight and right angle PCB mount thermocouple contacts are available, please contact Technical Sales for details.

CBDD series connectors utilize precision machined contacts and meet applicable performance and dimensional requirements of IEC 60807-7, MIL-DTL-24308 and AS39029.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass filled polyester per ASTM D 5927

UL 94V-0, blue color.

Contacts: Precision machined copper alloy.

Contact Plating:

SIGNAL: Gold flash over nickel plate. Other finishes available upon request, see page 81.

POWER: Gold flash over nickel. Other finishes available

upon request, see page 81.

SHIELDED:
For contact platings, see page 68.

HIGH VOLTAGE:
For contact platings, see page 68.

Shells: Steel with tin plate; zinc plate with chromate

seal; stainless steel passivated. Other materials

and finishes available upon request.

Mounting Spacers
and Brackets:

Nylon; polyester; copper alloy or steel with zinc plate and chromate seal or tin plate; phosphor

bronze with tin plate; stainless steel, passivated. **Push-On Fasteners:** Phosphor bronze and beryllium copper with tin

piate.

Jackscrew Systems: Brass or steel with zinc plate and chromate seal

or clear zinc plate or tin plate; stainless steel,

passivated.

Hoods: Composite and plastic, UL 94V-0; brass

or steel with zinc plate and chromate seal Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is

1% maximum. Die cast zinc.

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Signal Contacts,

Fixed: Size 22 contacts, male – 0.030 inch

[0.76mm] mating diameter. Female – open entry or PosiBand closed entry design, see

page 69 for details.

Power Contacts, Fixed:

Size 16 contacts, male – 0.0625 inch [1.588mm] mating diameter. Female

contacts - closed entry design.

Size 8 contacts, male - 0.142 inch [3.61mm] mating diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel.

Contact Retention in Insulator:

SIGNAL SIZE 22 5 lbs. [21N] minimum POWER SIZE 16 6 lbs [26N] minimum

SIZE 8 22 lbs [98N] for power, shielded and high

voltage.

Resistance to 500°F [260°C] for 10 seconds duration per

Solder Iron Heat: IEC 60512-6.

Signal Contact Solder contacts - 0.035 inch [0.89mm]

Terminations: minimum hole diameter for 22 AWG

[0.3 mm²] wire maximum.

Combo-D D-Sub

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO HIGH DENSITY PCB MOUNT



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

Straight Printed Board Mount - 0.020 inch

[0.51mm] diameter.

Right Angle (90°) Printed Board Mount -

0.030 inch [0.76 mm] diameter.

Power Contacts.

Size 16 contacts- printed board terminations Terminations: with 0.063 inch [1.60mm] diameters.

Size 8 contacts - printed board terminations with 0.078 inch [1.98mm], 0.094 inch

[2.39mm] and 0.125 inch [3.18mm]

termination diameters.

Shielded Contacts.

Removable: See table of cable sizes for contact

termination dimensions, page 78.

Straight and right angle (90°) terminations -**High Voltage Contacts:** 0.041 inch [1.04mm] minimum hole diameter.

Shells: Male shells may be dimpled for EMI/ESD

ground paths.

Trapezoidally shaped shells and polarized Polarization:

jackscrews.

Mounting to

Angle Brackets: Jackscrews and riveted fasteners with 0.120

inch [3.05mm] diameter hole, and threaded riveted fasteners with 4-40 threads and nylon

Mounting to

Printed Board: Rapid installation push-on fasteners and

threaded posts.

Locking Systems: Jackscrews and vibration locking systems.

Open entry, 500 operations. PosiBand closed Mechanical Operations:

entry, 1000 operations minimum. Per IEC

60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 22 CONTACT

Contact Current Rating: 5 amperes nominal.

Initial Contact Resistance: 0.010 ohms maximum for open entry

0.005 ohms maximum for closed entry

Proof Voltage: 1000 V r.m.s.

SIZE 16 CONTACTS

POWER CONTACTS

Contact Current Rating - Tested per UL 1977:

Standard Contact Material: 28 amperes. **High Conductivity Contact Material:** 40 amperes.

See Temperature Rise Curves on page 2 for details. **Initial Contact Resistance:**

0.0016 ohms max. Per IEC Standard Contact Material:

60512-2, Test 2b.

High Conductivity

Contact Material: 0.001 ohms max. Per IEC

60512-2, Test 2b.

Proof Voltage: 1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

For electrical characteristics, see page 4.

SHIELDED CONTACTS

For electrical characteristics, see page 69.

HIGH VOLTAGE CONTACTS

For electrical characteristics, see page 69.

CONNECTOR

Insulation Resistance: 5 G ohms.

Clearance and

Creepage Distance: 0.042 inch [1.06mm] minimum.

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

-55°C to +125°C. Temperature Range:

Damp Heat, Steady State: 10 days.

THERMOCOUPLE CONTACTS:

Straight and right angle PCB mount contacts are available, please contact Technical Sales for details.

Size 22 crimp contacts are available in CBCD series, see page 71 for

*1 CONTACT VARIANT

FACE VIEW OF MALE OR REAR VIEW OF FEMALE

- SHELL SIZE 1 -

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.



and Four Size 8 Power Contacts

8W2

Six Size 22 Signal Contacts and Two Size 16 Power Contacts

SHELL SIZE 4 —



*345W2

Forty-three Size 22 Signal Contacts and Two Size 8 Power Contacts

SHELL SIZE 2 -



Eighteen Size 22 Signal Contacts and One Size 8 Power Contact

NOTES:

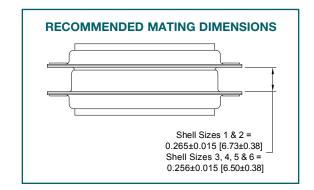
- *1 Additional contact variants may be tooled at customer request.
- *2 For technical, dimensional and PCB layout information on 15W4 variants, contact Technical Sales.
- *3 45W2 variant currently available in male only. Contact Technical Sales for availability of female connector.



Combo-D D-Sub

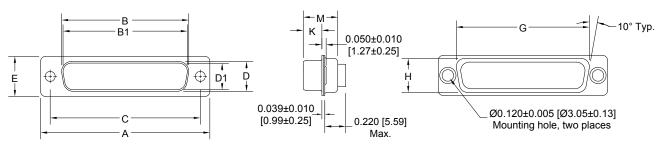
STANDARD SHELL ASSEMBLY

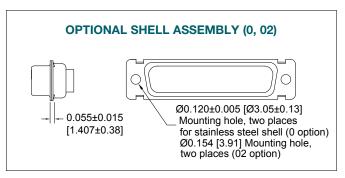


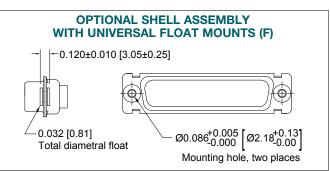


CBDD8W2M3S000

CBDD45W2M30000

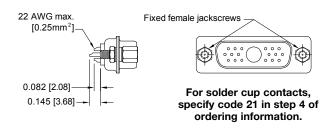


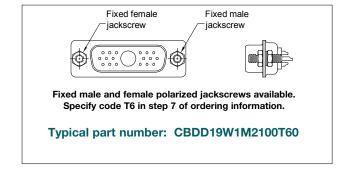




SHELL SIZES	VARIANT	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C <u>±0.005</u> [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K <u>±0.005</u> [0.13]	M ±0.010 [0.25]
	8W2M	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
1	8W2F 8W2S	1.213 [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
	19W1M	1.541 [39.14]		<u>0.994</u> [25.25]	1.312 [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
2	19W1F 19W1S	1.541 [39.14]	<u>0.971</u> [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	1.083 [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
4	45W2M	<u>2.729</u> [69.32]		<u>2.182</u> [55.42]	<u>2.500</u> [63.50]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.230</u> [5.84]	<u>0.426</u> [10.82]

SOLDER CUP CONNECTOR CODE 21





Typical part number: CBDD19W1M2100T0

STRAIGHT PRINTED BOARD MOUNT CONNECTOR

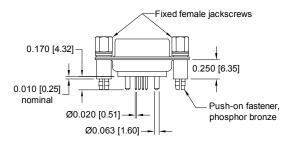
CODE 3, 35, 36, AND 37

CONTACT CODE	DØ				
3					

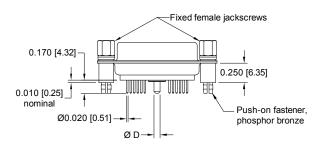
For straight printed board mount contacts, specify code 3 in step 4 of ordering information.

CONTACT CODE	DØ				
3					
35	<u>0.078</u> [1.98]				
36	<u>0.094</u> [2.39]				
37	<u>0.125</u> [3.18]				

For straight printed board mount contacts, specify code no. in step 4 of ordering information.



Typical part number: CBDD8W2F3S60T2X



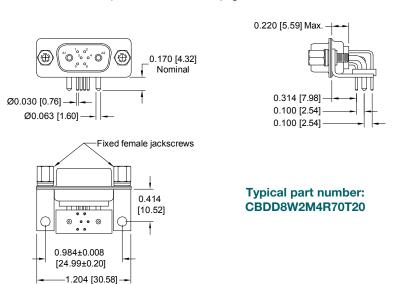
Typical part number: CBDD19W1F35S60T2X



PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO HIGH DENSITY PCB MOUNT

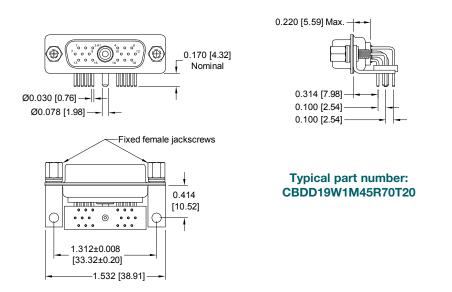
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR SIZE 16 POWER CONTACTS WITH 0.063 [1.60] Ø TERMINATIONS CODE 4, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2



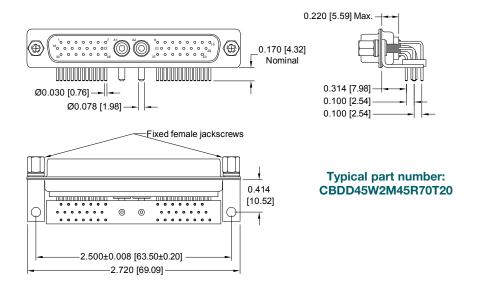
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR SIZE 8 POWER CONTACTS WITH 0.078 [1.98] Ø TERMINATIONS CODE 4 AND 45, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2



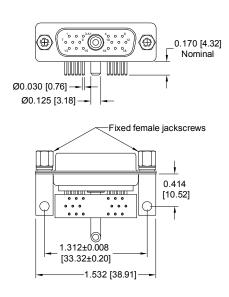
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR SIZE 8 POWER CONTACTS WITH 0.078 [1.98] Ø TERMINATIONS **CODE 4 AND 45, 0.314 [7.98] CONTACT EXTENSION**

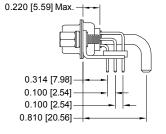
See temperature rise curves on pages 1 and 2



RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR SIZE 8 POWER CONTACTS WITH 0.125 [3.18] Ø TERMINATIONS **CODE 4 AND 47, 0.314 [7.98] CONTACT EXTENSION**

See temperature rise curves on pages 1 and 2





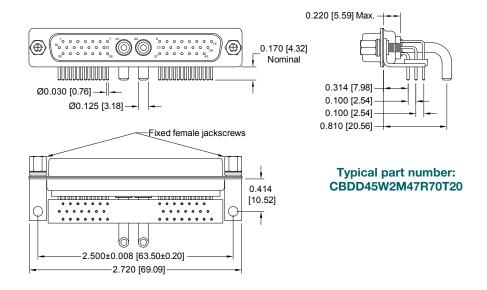
Typical part number: CBDD19W1M47R70T20



PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO HIGH DENSITY PCB MOUNT

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR SIZE 8 POWER CONTACTS WITH 0.125 [3.18] Ø TERMINATIONS CODE 4 AND 47, 0.314 [7.98] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2



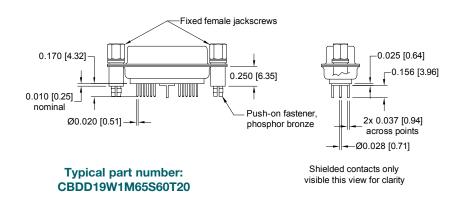
Connectors Designed To Customer Specifications

Positronic Combo-D connectors can be modified to customers specifications.

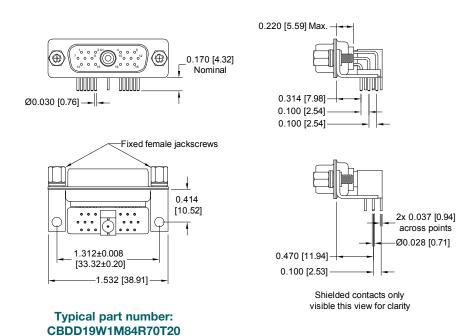
Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.

STRAIGHT PRINTED BOARD MOUNT CONNECTOR WITH FDS4201D OR MDS4201D SHIELDED CONTACTS **CODE 65**



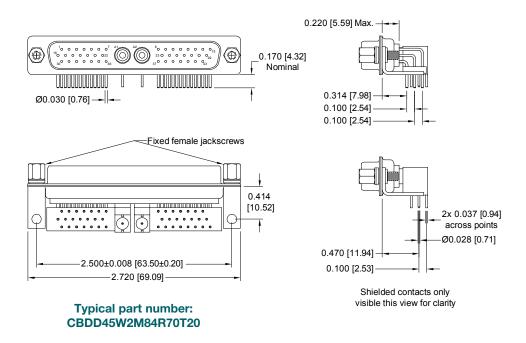
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR WITH FRT4201D OR MRT4201D SHIELDED CONTACTS **CODE 84**





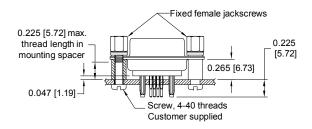
PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO HIGH DENSITY PCB MOUNT

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR WITH FRT4201D OR MRT4201D SHIELDED CONTACTS CODE 84

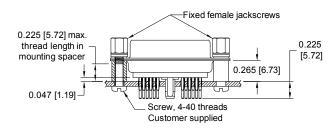


COMPLIANT PRESS-FIT CONNECTOR CODE 93

Positronic recommends the practice of using mounting hardware to secure connector to printed circuit board.



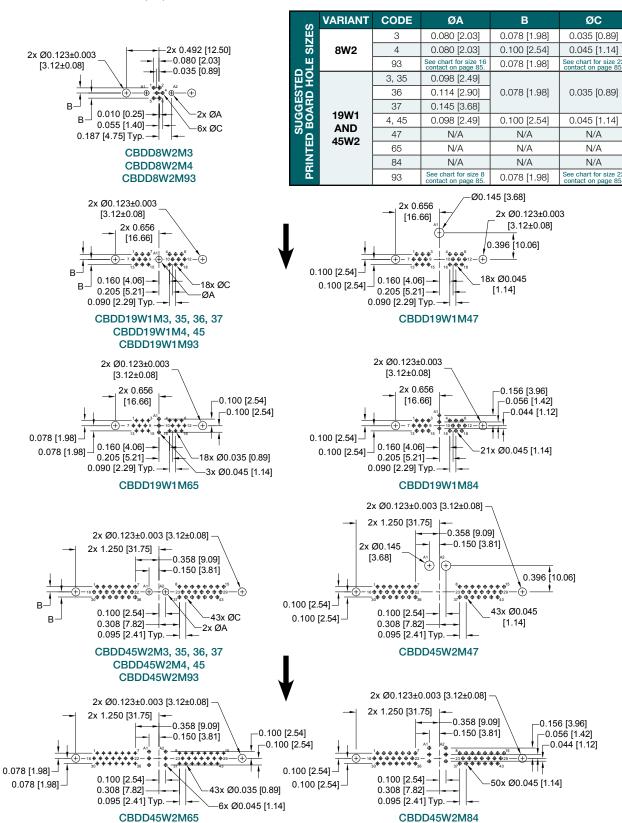
TYPICAL PART NUMBER: CBDD8W2M93S0T20



TYPICAL PART NUMBER: CBDD19W1M93S0T20

PRINTED BOARD MOUNT CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN FOR MALE CONNECTOR; USE MIRROR IMAGE FOR FEMALE CONNECTOR. MOUNT RIGHT ANGLE (90°) CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROWS.





PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO HIGH DENSITY PCB MOUNT

Combo-D **D-Sub**



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

FOR CONNECTORS

INCLUDING SIZE 8 CONTACTS

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	CBDD	8W2	M	93	S	0	0	0	/AA		-14
										*2 STE	P 10 - SPECIAL OPTIONS
STEP 1 - BASIC SER CBDD Series - CBHD Series - High Condi										SPECI	SPECIAL OPTIONS, SEE IAL OPTIONS APPENDIX IGE 81.
Power Con											ACT TECHNICAL SALES PROERING DETAILS OF
STEP 2 - CONNECTO	OR VARIA	ANTS								THE F	OLLOWING: Special Requirements.
Shell Size 1 - 8W2										Straight	t and Right Angle Thermocouple B mount contacts
See next page for ordering for other shell size option		ation								. 0.	5 modrit oontdoto
STEP 3 - CONNECTO	OD GENI)ED	J								IVIRONMENTAL ANCE OPTIONS
*1 F - Female - Professiona	al Level -								_		Compliant
Open Entry M - Male	Signal Co	ntacts									iance to environmental
*1S - Female - Industrial / PosiBand (ontacts								required, this step will not be CBDD8W2M93S000
STEP 4 - CONTACT	TERMIN	ATION T	YPE	•				STEF	8 - SH	IELL OF	PTIONS
*521 – Fixed Solder Cup, 2 *53 – Solder, Straight Prin											Chromate Seal. cassivated.
length. *54 – Solder, Straight Phin		,						X ·	 Tin Pla 	ted.	Dimpled (male connectors only).
[7.98] Signal Contact 93 – Signal Omega type	ÈExtension.		•								1 (
compliant, termination				туре			0 -	- None.			POLARIZING SYSTEMS
*2 STEP 5 - MOUNTIN 0 - Mounting Hole, 0. 02 - Mounting Hole, 0. B3 - Bracket, Mounting B8 - Bracket, Mounting F - Float Mounts, Uni	.120 [3.05] .154 [3.91] g, Right Ang g, Right Ang	Ø Ø gle (90°) M					V5 - VL - T - T2 - T6 -	LockLock IFixedFixedFixedRotati	Tab, conr Lever, us Female J Female J Male and ng Male J	nector real ed with Ho ackscrews ackscrews	s. Polarized Jackscrews. vs.

- Float Mounts, Universal

- F Float Mounts, Universal
 P Threaded Post, Brass, 0.250 [6.35] Length
 P2 Threaded Post, Nylon, 0.250 [6.35] Length
 R2 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar
 R6 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar
 R7 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar
- Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar

 - Swaged Spacer, 4-40 Threads, 0.250 [6.35] Length, Spacer length
- changes to 0.265 [6.73] when used in conjunction with Code 93 contacts
- Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length
- Swaged Locknut, 4-40 Threads
- Swaged Spacer with Push-on Fastener, 4-40 Threads, 0.250 [6.35] Length

*2 STEP 6 - HOODS AND PUSH-ON FASTENERS

0 - None

E2 E3

- AN Lightweight Aluminum Hood, nickel finish
- AC Lightweight Aluminum Hood, no finish
- H Hood, Top Opening, Metal
- *3G Hood, EMI/RFI, Die Cast Zinc
 - N Push-on Fastener, for Right Angle (90°) Mounting Brackets

Rotating Male Screw Locks. Rotating Male with Internal Hex for 3/32 Hex Drives Rotating Male and Female Polarized Jackscrews.

- Hood, Top or Side Opening, robust extended height, plastic and composite, with rotating male jackscrews

NOTES

- *1 Power contacts are always supplied with "Closed Entry" female contacts.
- *2 For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
- *3 When using G hood with CBDD variants, use the extended height hood. See Accessories Catalog for extended G hood options.
- *4 For stainless steel dimpled male versions, contact Technical Sales
- *5 Size 16 power contact are included.

Combo-D D-Sub

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO HIGH DENSITY PCB MOUNT





ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

OR CONNECTORS INCLUDING SIZE 8 CONTACTS

STEP	1	2	3	4	5	6	7	8	9	10
EXAMPLE	CBDD	19W1	M	93	S	0	0	0	/AA	-14
STEP 1 - BASIC SEF	RIES									*3 STEP 10 - SPECIAL OPTI
CBDD Series - CBHD Series - High Conc Power Cor	luctivity									FOR SPECIAL OPTIONS, SEE SPECIAL OPTIONS APPENDIX ON PAGE 81.
TEP 2 - CONNECTOR Shell Size 2 - 19W1 Shell Size 3 - 15W4 Shell Size 4 - 45W2	OR VARIA	ANTS								CONTACT TECHNICAL SALES FOR ORDERING DETAILS OF THE FOLLOWING: Other Special Requirements. Straight and Right Angle Thermocol PCB mount contacts
M - Male S - Female - Industrial /	al Level - y Signal Co	ntacts /el -	ontacts						/AA	P 9 - ENVIRONMENTAL COMPLIANCE OPTIONS - RoHS Compliant :: If compliance to environmental
TEP 4 - CONTACT 21 - Fixed Solder Cup, 2				mm²]						tion is not required, this step will not be Example: CBDD8W2M93S000
3 – Solder, Straight Prir 0.170 [4.32] Tail Le 35 – Solder, Straight Prir [1.98] Ø Power Cor 36 – Solder, Straight Prir [2.39] Ø Power Cor 37 – Solder, Straight Prir [3.18] Ø Power Cor	nted Board ngth. nted Board ntacts, 0.17 nted Board ntacts, 0.17 nted Board	Mount with Mount with '0 [4.32] Ta Mount with '0 [4.32] Ta Mount with	n Signal Constant Signal are	ontacts and 0.078 and 0.094			*3 CT	0 *5 S X Z	Zinc PlStainleTin PlaTin Pla	ted and Dimpled (male connectors or
 4 - Solder, Right Angle Contacts, 0.314 [7. 45 - Solder, Right Angle and 0.078 [1.98] Ø Contact Extension. 47 - Solder, Right Angle and 0.125 [3.18] Ø Signal Contact Exte 	(90°) Printe 98] Signal ((90°) Printe Power Con (90°) Printe Power Con ension.	ed Board M Contact Ex: ed Board M ntacts, 0.31 ed Board M ntacts, 0.31	Mount with tension. Mount with 4 [7.98] S Mount with 4 [7.98]	Signal Signal Signal			0 V3 V5 VL T T2 T6 E	None.LockLockLockFixedFixedFixedRotati	. Tab, conr Tab, conr Lever, uso Female J Female J Male and ing Male	NG AND POLARIZING SYSTEM nector front panel mounted. nector rear panel mounted. ed with Hoods only. ackscrews. ackscrews. I Female Polarized Jackscrews. Jackscrews.
 65 - Solder, Straight Pringshielded Contacts Signal Contact Tail 84 - Solder, Right Angle and Shielded Contact [7.98] Signal Contact 93 - Signal Omega type compliant, terminat 	MDS/FDS 4 Length. (90°) Printe acts MRT/Fl ct Extension compliant a	4201D foot ed Board M RT 4201D n. and Power	print, 0.17 fount with footprint, (Bi-Spring	0 [4.32] Signal 0.314		A	E3 E6 STEP 6 O – Nor AN – Ligh	RotatiRotatiHOOnentweight	ing Male ving Male a DS ANI Aluminum	Screw Locks. with Internal Hex for 3/32 Hex Drives and Female Polarized Jackscrews. D PUSH-ON FASTENERS Hood, nickel finish
o – Mounting Hole, 0 02 – Mounting Hole, 0 03 – Bracket, Mountin B8 – Bracket, Mountin	.120 [3.05] .154 [3.91] g, Right An	Ø Ø gle (90°) M	etal with (astic with	Cross Bar Cross Bar			H – Hoo G – Hoo N – Pus Z – Hoo	od, Top (od, EMI/F sh-on Fas od, Top (Opening, I RFI, Die C stener, for or Side O	

- Float Mounts, Universal
- P2
- Float Mounts, Universal
 Threaded Post, Brass, 0.250 [6.35] Length
 Threaded Post, Nylon, 0.250 [6.35] Length
 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread Fixed Female Jackscrews with Cross Bar
 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar
 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar R2
- R6
- R7 with 4-40 Threads with Cross Bar
- R8 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar
- Swaged Spacer, 4-40 Threads, 0.250 [6.35] Length, Spacer length changes to 0.265 [6.73] when used in conjunction with Code 93 contacts
- Swaged Spacer, 4-40 Threads, 0.125 [3.18] Length
- Swaged Locknut, 4-40 Threads
- Swaged Spacer with Push-on Fastener, 4-40 Threads, 0.250 [6.35]

NOTES

- *1 45W2 variant currently available in male only.
- *2 Power contacts are always supplied with "Closed Entry" female contacts.
- *3 For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
- *4 When using G hood with CBDD variants, use the extended height hood. See Accessories Catalog for extended G hood options.
- *5 For stainless steel dimpled male versions, contact Technical Sales.
- *6 For technical, dimensional and PCB layout information on 15W4 variants, contact Technical Sales



PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO HIGH DENSITY CRIMP / SOLDER REMOVABLE CONTACTS

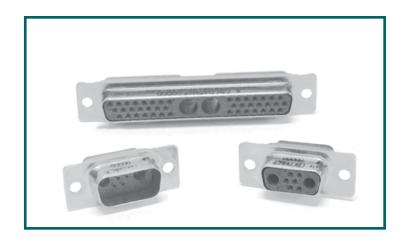
Combo-D D-Sub

Size 22 Removable Signal and Thermocouple Crimp Contacts

Size 16 Removable Power Contacts

Size 8 Removable Power, Shielded, Air and High Voltage Contacts

UL and CSA Recognition, for status contact Technical Sales



CBCD high density series connectors are quality connectors designed for use in sheltered, mildly corrosive environments having a wide range of temperature, pressure and humidity changes. CBCD series connectors offer mixed crimp-removable contact combinations of power, signal, and thermocouple contacts within the same connector body.

A wide assortment of cable support hoods and locking systems is available from stock.

CBCD series connectors also offer a blind mating connector system for applications requiring connector couplings in recessed areas or for mobile power coupling systems.

CBCD series connectors utilize precision machined contacts and meet applicable performance and dimensional requirements of IEC 60807-7, MIL-DTL-24308 and AS39029.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass filled polyester per ASTM D 5927

UL 94V-0, blue color.

Contacts: Precision machined copper alloy.

Contact Plating:

SIGNAL: Gold flash over nickel plate and gold 0.000050

[1.27µ] over nickel plate. Other finishes available

upon request, see page 81.

POWER: Gold flash over nickel. Other finishes available

upon request, see page 81.

SHIELDED: For contact platings, see page 68. For contact platings, see page 68.

Shells: Steel with tin plate; zinc plate with chromate

seal; stainless steel passivated. Other materials and finishes available upon request.

Mounting Spacers: Copper alloy or steel with zinc plate and

chromate seal or tin plate; stainless steel,

passivated.

Jackscrew Systems: Brass or steel with zinc plate and chromate

seal or clear zinc plate or tin plate; stainless

steel, passivated.

Hoods: Composite and plastic, UL 94V-0; brass

or steel with zinc plate and chromate seal. Aluminum; aluminum with electroless nickel plate. For aluminum hoods, zinc content is

1% maximum. Die cast zinc.

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Signal Contacts,

Crimp Removable: Size 22 contacts, male – 0.030 inch

[0.76mm] mating diameter. Terminations for 20, 22, 24, 26, 28 and 30 AWG. Female PosiBand closed entry design, see page 69 for details. Closed crimp

barrel.

Power Contacts,

Crimp Removable: Size 16 contacts, male – 0.0625

inch [1.588mm] mating diameter. Terminations for 12, 14, 16, 18, 20, 22, and 24 AWG. Female closed entry

design. Closed crimp barrel.

Size 8 contacts, male – 0.142 inch [3.61mm] mating diameter. Terminations for 6, 8, 10, 12, and 16 AWG. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention member. Closed crimp barrel.

Contact Retention In Insulator:

 SIGNAL SIZE 22
 9 lbs. [40N].

 POWER SIZE 16
 15 lbs. [67N]

POWER SIZE 8 22 lbs. [98N] - power, shielded and

high voltage.

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO HIGH DENSITY CRIMP / SOLDER REMOVABLE CONTACTS



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

Shells: Male shells may be dimpled for EMI/ESD

ground paths.

Polarization: Trapezoidally shaped shells and polarized

iackscrews.

Locking Systems: Jackscrews and vibration locking systems.

Mechanical Operations: 1000 operations minimum per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 22 CONTACTS

Contact Current Rating: 5 amperes nominal. Initial Contact Resistance: 0.005 ohms maximum. 1000 V r.m.s. Proof Voltage:

SIZE 16 CONTACTS

POWER CONTACTS

Contact Current Rating - Tested per UL 1977:

Standard Contact Material: 28 amperes. **High Conductivity Contact Material:** 40 amperes. See Temperature Rise Curves on page 2 for details.

Initial Contact Resistance:

Standard Contact Material: 0.0016 ohms max. Per IEC 60512-

2, Test 2b.

High Conductivity

Contact Material: 0.001 ohms max. Per IEC 60512-2,

Test 2b.

Proof Voltage: 1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

For electrical characteristics, see page 4.

SHIELDED CONTACTS

For electrical characteristics, see page 69.

HIGH VOLTAGE CONTACTS

For electrical characteristics, see page 69.

CONNECTOR

Insulation Resistance: 5 G ohms

Clearance and

Creepage Distance: 0.042 inch [1.06mm] minimum.

Working Voltage: 300 V r.m.s.

CLIMATIC CHARACTERISTICS:

-55°C to +125°C. Temperature Range:

Damp Heat, Steady State: 10 days.

THERMOCOUPLE CONTACTS:

Size 22 crimp contacts are available. See page 71 for details.

PCB mount contacts are available in CBDD series, see page 27 for

*1 CONTACT VARIANT

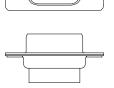
FACE VIEW OF MALE OR REAR VIEW OF FEMALE

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

- SHELL SIZE 1 -

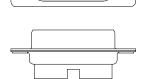
SHELL SIZE 2 -

SHELL SIZE 4 -



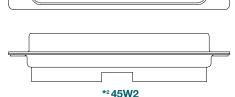
8W2

Six Size 22 Signal Contacts and Two Size 16 Power Contacts



19W1

Eighteen Size 22 Signal Contacts and One Size 8 Power Contact

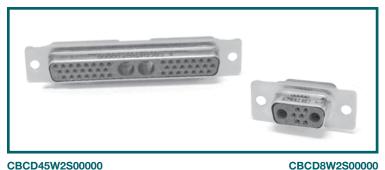


Forty-three Size 22 Signal Contacts and Two Size 8 Power Contacts

NOTES:

- *1 Additional contact variants may be tooled at customer request.
- *2 45W2 variant currently available in female only. Contact Technical Sales for availability of male connector.

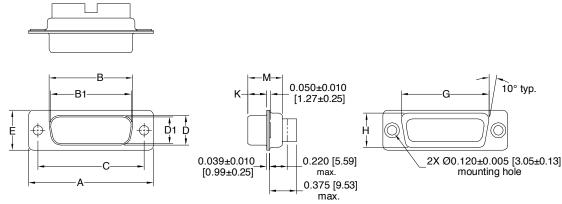
STANDARD SHELL ASSEMBLY

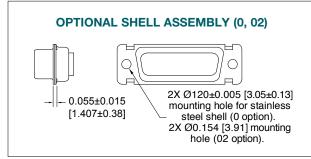


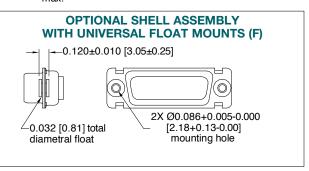
CBCD8W2S00000

RECOMMENDED MATING DIMENSIONS Shell Sizes 1 & 2 = 0.265±0.015 [6.73±0.38] Shell Sizes 3, 4, 5 & 6 = 0.256±0.015 [6.50±0.38]

TYPICAL CONNECTOR TOP VIEW







SHELL SIZES	VARIANT	A <u>±0.015</u> [0.38]	B <u>±0.005</u> [0.13]	B1 <u>±0.005</u> [0.13]	C ±0.005 [0.13]	D <u>±0.005</u> [0.13]	D1 <u>±0.005</u> [0.13]	E <u>±0.015</u> [0.38]	G <u>±0.010</u> [0.25]	H <u>±0.010</u> [0.25]	K <u>±0.005</u> [0.13]	M <u>±0.010</u> [0.25]
	8W2M	<u>1.213</u> [30.81]		<u>0.666</u> [16.92]	<u>0.984</u> [24.99]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
'	8W2S	<u>1.213</u> [30.81]	<u>0.643</u> [16.33]		<u>0.984</u> [24.99]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>0.759</u> [19.28]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
2	19W1M	<u>1.541</u> [39.14]		<u>0.994</u> [25.25]	<u>1.312</u> [33.32]		<u>0.329</u> [8.36]	<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.233</u> [5.92]	<u>0.422</u> [10.72]
2	19W1S	<u>1.541</u> [39.14]	<u>0.971</u> [24.66]		1.312 [33.32]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>1.083</u> [27.51]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]
4	45W2S	2.729 [69.32]	<u>2.159</u> [54.84]		<u>2.500</u> [63.50]	<u>0.311</u> [7.90]		<u>0.494</u> [12.55]	<u>2.272</u> [57.71]	<u>0.422</u> [10.72]	<u>0.243</u> [6.17]	<u>0.429</u> [10.90]

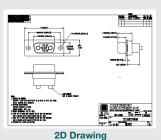


ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8

STEP	1	2	3	4	5	6	7	8	9		10
EXAMPLE	CBCD	8W2	S	0	0	0	0	S	/AA	<u> </u>	-14
STEP 1 - BASIC SECULOR Series	ERIES									FOR SP	P 10 - SPECIAL OPTIONS PECIAL OPTIONS, SEE LL OPTIONS APPENDIX GE 81.
STEP 2 - CONNECTOR Shell Size 1 - 8W2 Shell Size 2 - 19W1 *1 Shell Size 4 - 45W2	OR VARI	ANTS							/AA NOT I	- RoHS Co E: If compliantion is not	ance to environmental required, this step will not be
STEP 3 - CONNECTO M - Male S - Female - PosiBand C STEP 4 - CONTACT 0 - Connector ordere	TERMINA d without o	Signal Contacts.	YPE Order sign					0 *5 S X	P 8 - SH - Zinc P - Stainle - Tin Pla	IELL OPT lated, with 0 ess Steel, pa	Chromate Seal.
power, thermocol contacts separate part numbers. 1 - Signal contacts, 2 **2 11 - Signal contacts, 2 with MC/FC 4012 **2 12 - Signal contacts, 2 with MC/FC 4016 **2 13 - Signal contacts, 2 with MCC/FCC 4** **2 14 - Signal contacts, 2 with MCC/FCC 4**	ly. See pa 2 AWG-30 2 AWG-30 D power co 2 AWG-30 D power co 2 AWG-30 101D shielo 2 AWG-30	ges 68-80 AWG [0.0 AWG [0.0 ontact. AWG [0.0 ontact. AWG [0.0 ontact. AWG [0.0 ded contact AWG [0.0	0 for conta 1)3mm²-0.C 1)3mm²-0.C 1)3mm²-0.C 1)3mm²-0.C 1)3mm²-0.C 1)3mm²-0.C	ct 5mm²]. 5mm²] 5mm²]			0 - V3 - V5 - VL - T - T6 - E - E2 - E3 -	- None Lock - Lock I - Fixed - Fixed - Rotati - Rotati - Rotati - Rotati	Tab, con Tab, con Lever, us Female Female of Male and Male and Male and Male	nector front nector rear led with Ho Jackscrews Jackscrews d Female Po Jackscrews Screw Lock with Interna	s. s. olarized Jackscrews. s.
*3 STEP 5 - MOUNTII 0 - Mounting Hole, 0.1 02 - Mounting Hole, 0.1 F - Float Mounts, Unive S2 - Swaged Spacer, 4- S5 - Swaged Locknut, 4	20 [3.05] Ø 54 [3.91] Ø ersal 40 Threads	i i s, 0.125 [3	3.18] Leng	th		Д Д *4	TEP 6 0 - Nor N - Ligh C - Ligh H - Hoo G - Hoo Z - Hoo	- HOOI ne ntweight / ntweight / od, Top Cod, EMI/F	Aluminun Aluminun Opening, RFI, Die Cor Side O	D PUSH-Control Hood, nick on Hood, no followed Metal least Zincopening, robu	ON FASTENERS Rel finish.

NOTE: If you would like a 2D drawing or 3D model, once you've made your connector selection, please visit www.connectpositronic.com. If you can't find your specific part number on our web site, contact Technical Sales to have one created.





NOTES

- $^{\star 1}$ 45W2 variant currently available in female only.
- *2 Available on 19W1 and 45W2 connectors only.
- *3 For additional information on accessories listed in steps 5, 6, 7 and 10, see Accessory Catalog.
- ** When using G hood with CBCD variants, use the extended height hood. See Accessories Catalog for extended G hood options.
- *5 For stainless steel dimpled male versions, contact Technical Sales.

For crimping information and crimp tools, see Application Tools section, page 82.

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PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO VERTICALLY STACKED STANDARD DENSITY PCB MOUNT

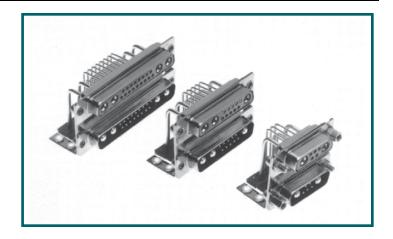
Combo-D D-Sub

Size 20 Signal Contacts
Size 8 Power Contacts

UL Recognized File #E49351

CSA Recognized File #LR54219

Telecommunication UL File #14095



The Combo-Dual Port connector series offers several combinations of power and signal contacts within the same connector assembly. Seventeen different combinations of power and signal contact stacked assemblies are available within four standard shell sizes. The connector assembly can be partially populated with either signal or power contacts installed in the connector bodies to customer selected contact positions. The stacked connectors may be spaced apart to two dimensional spacings.

On special order, the right angle (90°) printed board mount contacts may be replaced with size 8 power,

shielded or high voltage contacts having crimp or solder cup terminations. Signal contacts remain in dual port configuration.

Mounting angle brackets can be ordered riveted to the connector by specifying R2, R6, R7 and R8 options. Locking systems are available utilizing 4-40 threaded jackscrew systems, polarized or non-polarized, or with a quick-release vibration lock system for rear panel mounted connectors.

Combo-Dual Port series connectors comply with the dimensional requirements of IEC 60807-2 and DSCC 85039.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass filled polyester per ASTM D 5927 UL

94, blue color, and composite.

Contacts: Precision machined copper alloy.

Contact Plating:

SIGNAL: Gold flash over nickel plate. Other finishes

available upon request.

POWER: Gold flash over nickel. Other finishes

available upon request.

Shells: Steel with tin plate; zinc plate with

chromate seal; stainless steel passivated. Other materials and finishes available upon

request.

Mounting Spacers Nylon; polyester; copper alloy or steel with

and Brackets: zinc plate and chromate seal or tin plate;

phosphor bronze with tin plate; stainless

steel, passivated.

Cross Bar: Nylon, UL 94V-0, black color.

Push-On Fasteners: Beryllium copper, tin plated.

Jackscrew Systems: Brass or steel with zinc plate and

chromate seal or clear zinc plate or tin plate; stainless steel, passivated.

Vibration Lock Systems: Lock tabs, steel with nickel plate.

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

Signal Contacts: Size 20 contacts, male – 0.040 inch

[1.02mm] mating diameter. Female contact – rugged open entry. PosiBand closed entry female options are also

available.

Contact Retention

In Insulator: 9 lbs. [40N]

Contact Terminations: Printed board mount with right angle

(90°) terminations supported by alignment bar. Termination diameter

0.028 inch [0.71mm].

Power Contacts: Size 8 contact, male – 0.142 inch

[3.61mm] mating diameter.

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO VERTICALLY STACKED STANDARD DENSITY PCB MOUNT



TECHNICAL CHARACTERISTICS, continued

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

Contact Retention

In Insulator: 22 lbs. [98N]

Contact Terminations: Printed board mount with right angle

(90°) terminations of 0.078 inch [1.98mm]

diameter.

Shells: Male connector shells may be dimpled for

EMI/ESD ground paths.

Polarization: Trapezoidally shaped shells and polarized

jackscrews.

Mounting Bracket Riveted fasteners with 0.120 inch
Riveted to Connector: [3.05mm] diameter clearance hole, with

4-40 threads or 4-40 threads with nylon

lock insert.

Mounting To

Printed Board: Rapid installation push-on fasteners.

Locking Systems: Jackscrews and vibration locking system

for either front or rear panel mounted

connectors.

Mechanical Operations: 500 operations minimum per IEC 60512-

5.

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS

Contact Current Rating: 7.5 amperes nominal.

Initial Contact Resistance: 0.008 ohms maximum.

Proof Voltage: 1000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

Electrical characteristics for 0.078 inch diameter terminations,

see page 4.

CONNECTOR

Insulation Resistance: 5 G ohms.

Clearance and Creepage

Distance (minimum): 0.039 inch [1.0mm]

Working Voltage: 300 V r.m.s.

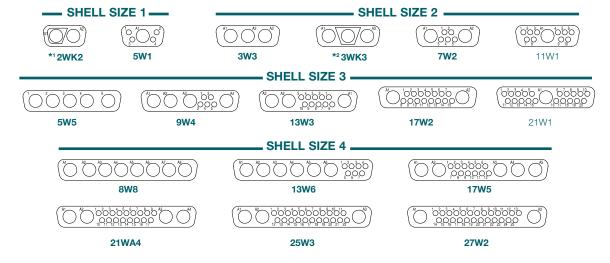
CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.

Damp Heat, Steady State: 10 days.

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



Notes:

- *1 2WK2 connectors have 1 male and 1 female contacts. Female connector should be loaded with female contact in A2 position.
- *2 3WK3 male variant contains 2 male contacts and 1 female contact. Female variant contains 2 female contacts and 1 male contact

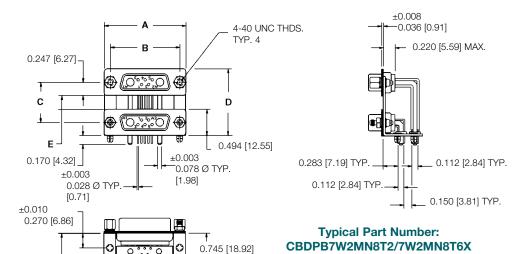
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PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO VERTICALLY STACKED STANDARD DENSITY PCB MOUNT

Combo-D D-Sub

RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR 4 ROW CONNECTOR UNIT, 0.283 [7.19] CONTACT EXTENSION

See temperature rise curves on pages 1 and 2



NOTE:

30 ampere 0.125 [3.18] Ø power contacts may be ordered at special request for a limited number of CBDP variants. Contact technical sales for details.

CONNECTOR DESIGNATION	С	D	Е
CBDPB	<u>0.750</u>	<u>1.244</u>	<u>0.256</u>
	[19.05]	[31.60]	[6.50]
CBDPC	<u>0.900</u>	<u>1.394</u>	<u>0.406</u>
	[22.86]	[35.41]	[10.31]

±0.010 - 0.580 [14.73]

CONNECTOR		
VARIANT	A	В
SHELL SIZE 1	<u>1.213</u> [30.81]	<u>0.984</u> [24.99]
SHELL SIZE 2	<u>1.541</u> [39.14]	<u>1.312</u> [33.32]
SHELL SIZE 3	<u>2.088</u> [53.04]	<u>1.852</u> [47.04]
SHELL SIZE 4	<u>2.729</u> [69.32]	<u>2.500</u> [63.50]

Note: Printed board power contacts (size 8) may be replaced with a size 8 removable power, shielded, air or high voltage contact having solder or crimp terminations.

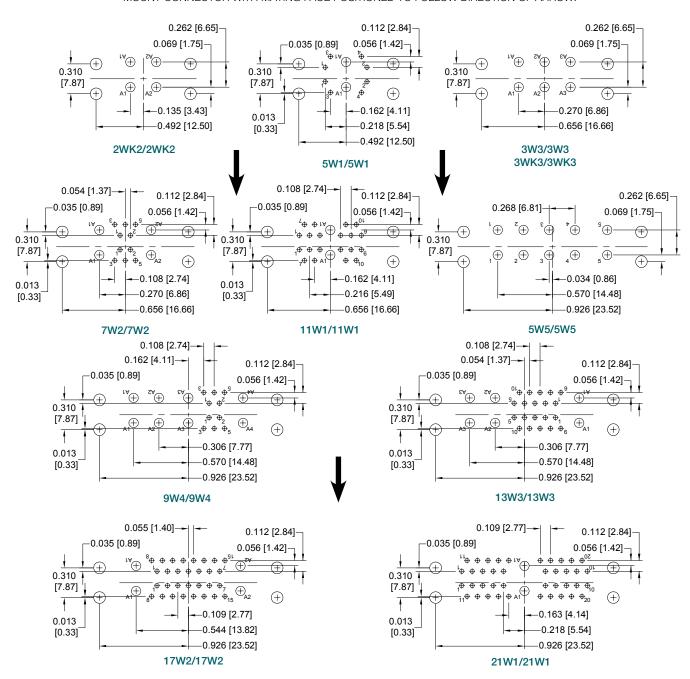
PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO VERTICALLY STACKED STANDARD DENSITY PCB MOUNT



RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN IS FOR FEMALE CONNECTOR OVER MALE CONNECTOR.

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.045 [1.14] Ø hole for signal contact termination positions.

Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions.

Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO VERTICALLY STACKED STANDARD DENSITY PCB MOUNT

Combo-D
D-Sub

-0.893 [22.68]

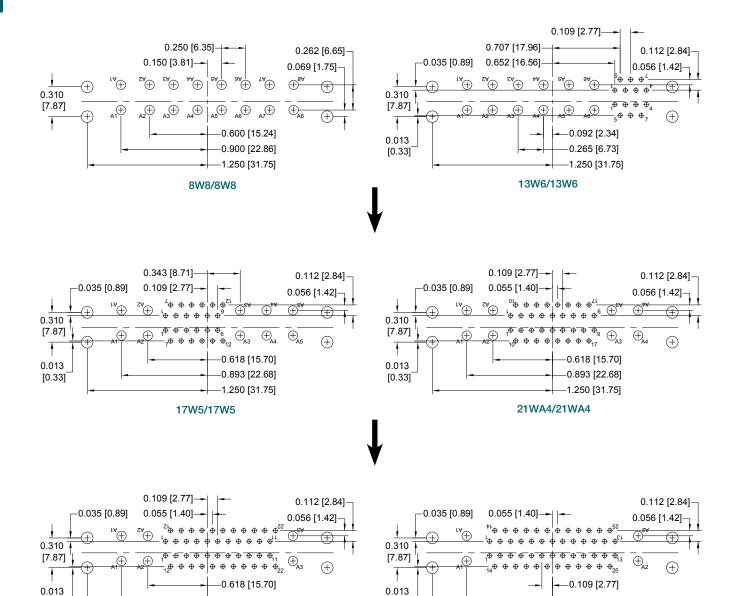
-1.250 [31.75]

27W2/27W2

RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN

HOLE IDENTIFICATION SHOWN IS FOR FEMALE CONNECTOR OVER MALE CONNECTOR.

MOUNT CONNECTOR WITH MATING FACE POSITIONED TO FOLLOW DIRECTION OF ARROW.



[0.33]

SUGGESTED PRINTED BOARD HOLE SIZES:

-0.893 [22.68]

-1.250 [31.75]

Suggest 0.045 [1.14] Ø hole for signal contact termination positions.

Suggest 0.098 [2.49] Ø hole for 0.078 [1.98] Ø power contact termination positions.

Suggest 0.123 ±0.003 [3.12] Ø hole for mounting connector with push-on fasteners.

25W3/25W3

Mounting holes must move 0.020 [0.51] ± 0.010 opposite direction of arrow for use of unriveted mounting bracket with connectors.

[0.33]

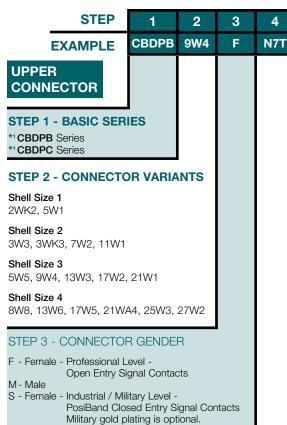
Combo-D D-Sub

PROFESSIONAL, INDUSTRIAL AND MILITARY QUALITY THREE PERFORMANCE LEVELS FOR BEST COST/PERFORMANCE RATIO VERTICALLY STACKED STANDARD DENSITY PCB MOUNT



ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 8



STEP 4 - LOCKING, POLARIZING, MOUNTING AND PUSH-ON FASTENER SYSTEMS

- 0 None
- R2 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread, Fixed Female Jackscrews and Cross Bar
- R6 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar
- R7 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar
- R8 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar
- N2 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Thread, Fixed Female Jackscrews with Cross Bar and Push-On Fastener
- N6 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 0.120 [3.05] Ø Mounting Hole with Cross Bar and Push-on Fastener
- N7 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Threads with Cross Bar and Push-on Fastener
- N8 Bracket, Mounting, Right Angle (90°) Metal, Swaged to Connector with 4-40 Locknut with Cross Bar and Push-on Fastener
- V3 Lock Tab.
- V5 Lock Tab, connector rear panel mounted.
- Fixed Female Jackscrews
- T2 Fixed Female Jackscrews
- T6 Fixed Male and Female Polarized Jackscrews

/	5	6	7	8	9	10
	THE S FOR CONN		RE S R	0 - *2 S - X -	/AA NOTE legisla: used. P 8 - SH Zinc Pla Stainles: Tin Plate	STEP 10 - SPECIAL OPTIONS FOR SPECIAL OPTIONS, SEE SPECIAL OPTIONS APPENDIX ON PAGE 81. P 9 - ENVIRONMENTAL COMPLIANCE OPTIONS - RoHS Compliant If compliance to environmental tion is not required, this step will not be Example: CBDPB9W4FN7T/9W4FN7TO HELL OPTIONS ted, with Chromate Seal. S Steel, passivated.

NOTE

- *1 Contacts can be supplied with Military contact plating, see page 81.
- *2 For stainless steel dimpled male versions, contact Technical Sales.

For crimping information and crimp tools, see Application Tools section, page 82.

NOTE: Size 8 removable power contacts with solder or crimp terminations with power ratings of 10, 20 and 40 amperes may be ordered in lieu of the right angle (90°) board mounted power contact. Removable size 8 shielded, air and high voltage contacts may also be ordered separately in lieu of the power contact. See pages 68-80 for contact part numbers.

NOTE: If you would like a 2D drawing or 3D model, once you've made your connector selection, please visit www.connectpositronic.com. If you can't find your specific part number on our web site, contact Technical Sales to have one created. 2D Drawing 3D Model



COMBO-D CONNECTOR SAVERS GENDER CHANGERS

Combo-D D-Sub

Professional Quality Connectors
ACBDP Series
Size 20 "Open Entry" or
PosiBand® "Closed Entry"
Contact Design

Industrial /Military Quality Connectors
- ACBMP Series
Size 20 PosiBand®
"Closed Entry" Contact Design

Connector Saver



ACBDP and ACBMP series connectors are suitable for use in any applications requiring high performance characteristic. The normal density ACBDP and ACBMP series are available in standard Combo-D connector variants.

ACBDP and ACBMP series connectors utilize precision machined contacts for strength and durability. The ACBDP female contact features a rugged "Open Entry" design or PosiBand "Closed Entry" design for even higher reliability. ACBMP connectors features PosiBand "Closed Entry" contacts and military contact plating.

ACBDP and ACBMP series connectors can be mated to a connector which would normally experience high numbers of mating cycles. The ACBDP/ACBMP connector can be easily replaced, "Saving" a connector which is not easily replaced.

These connectors can also be used as a "gender changer". Connector Savers are also available in standard and high density D-subminiature versions, please consult our Professional, Industrial and Military Performance D-subminiature Connectors catalog for more information.

For high density 8W2, 19W1 and 45W2 adapter variants contact Technical Sales.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass filled polyester per ASTM D 5927

UL 94V-0, blue color.

SIGNAL CONTACTS:

ACBDP Series: Precision machined high tensile copper alloy

open entry design.

ACBMP Series: Precision machined copper alloy PosiBand

closed entry design.

POWER CONTACTS: Precision machined copper alloy closed entry

design.

Contact Plating:

ACBDP Series: Gold flash over nickel plate.

seal; stainless steel passivated. Other materials and finishes available upon request.

Jackscrew Systems:

Brass or steel with zinc plate and chromate seal

or clear zinc plate or tin plate; stainless steel,

passivated.

Non-magnetic versions are available, contact Technical Sales.

MECHANICAL CHARACTERISTICS:

FIXED CONTACTS:

SIGNAL CONTACTS: Size 20 contacts, male - 0.040 inch [1.02 mm]

diameter. ACBDP series has female open entry contact or PosiBand closed entry contacts

optional, see page 69 for details.

ACBMP series offer female PosiBand closed

entry contacts.

POWER CONTACTS: Size 8

Size 8 contacts, male - 0.142 inch [3.61 mm] diameter. Female contact features Large Surface Area (L.S.A.) closed entry contact design utilizing BeCu mechanical retention

member.

continued from previous page. . . .

MECHANICAL CHARACTERISTICS, continued:

Connector Saver: Male to female or male to male.

Contact Retention:

Signal: 9 lbs. [40 N]. Power: 22 lbs. [98 N].

Shells: Male shells may be dimpled for

EMI/ESD ground paths.

Polarization: Trapezoidally shaped shells.

Mechanical Operations:

ACBDP Series: 500 operations, minimum, per IEC

60512-5.

ACBMP Series: 1,000 operations, minimum, per IEC 60512-5.

ELECTRICAL CHARACTERISTICS:

SIZE 20 CONTACTS

Contact Current Rating: 7.5 amperes, nominal. Initial Contact Resistance: 0.008 ohms, maximum. **Proof Voltage:** 1,000 V r.m.s.

SIZE 8 CONTACTS

POWER CONTACTS

Contact Current Rating: 70 amperes, per UL 1977.

See Temperature Rise Curves on pages 1-2.

Initial Contact Resistance: 0.0005 ohms, maximum

Proof Voltage: 1,000 V r.m.s.

CONNECTOR

Insulation Resistance: 5 G ohms.

Clearance and

Creepage Distance: 0.039 inch [1.0 mm], minimum.

Working Voltage: 300 V r.m.s.

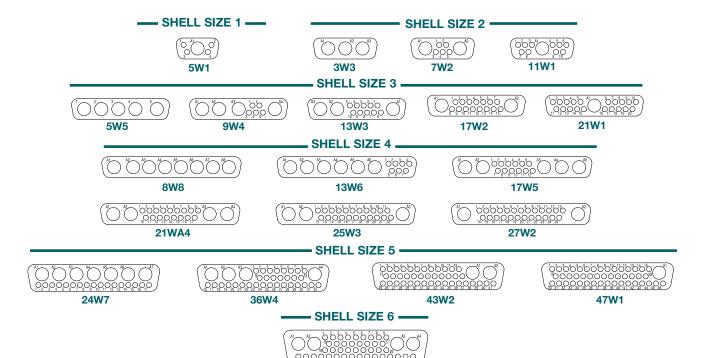
CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.

ACBDP/ACBMP SERIES SIZE 20 AND SIZE 8 CONTACT CONNECTOR SAVER

CONTACT VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE



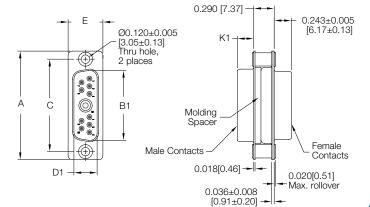
46W4

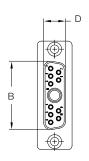
NOTE:

Code S = Swaged spacer with 4-40

UNC-2B threads.

STANDARD SHELL ASSEMBLY DIMENSIONS SIZE 20 AND SIZE 8 CONTACTS CODE 0 AND S

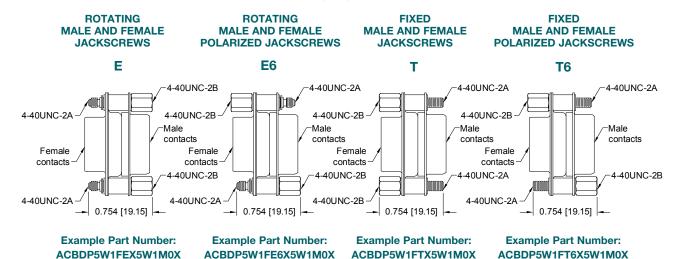




Typical Part Number: ACBMP11W1F0011W1M00

CONNECTOR	A	B	B1	C	D	D1	E	K1
SIZE	±0.015	±0.005	±0.005	±0.005	±0.005	±0.005	±0.015	±0.005
SHELL SIZE 1	1.213	<u>0.643</u>	<u>0.666</u>	<u>0.984</u>	<u>0.311</u>	0.329	<u>0.494</u>	<u>0.233</u>
	[30.81]	[16.33]	[16.92]	[24.99]	[7.90]	[8.36]	[12.55]	[5.92]
SHELL SIZE 2	1.541	<u>0.971</u>	<u>0.994</u>	<u>1.312</u>	<u>0.311</u>	<u>0.329</u>	<u>0.494</u>	<u>0.233</u>
	[39.14]	[24.66]	[25.25]	[33.32]	[7.90]	[8.36]	[12.55]	[5.92]
SHELL SIZE 3			1.534 [38.96]	<u>1.852</u> [47.04]	<u>0.311</u> [7.90]	0.329 [8.36]	<u>0.494</u> [12.55]	<u>0.230</u> [5.84]
SHELL SIZE 4	2.729	2.159	2.182	2.500	<u>0.311</u>	0.329	<u>0.494</u>	<u>0.230</u>
	[69.32]	[54.84]	[55.42]	[63.50]	[7.90]	[8.36]	[12.55]	[5.84]
SHELL SIZE 5	2.635	2.064	2.079	2.406	<u>0.423</u>	<u>0.441</u>	<u>0.605</u>	<u>0.230</u>
	[66.93]	[52.43]	[52.81]	[61.11]	[10.74]	[11.20]	[15.37]	[5.84]
SHELL SIZE 6	2.729	2.189	<u>2.212</u>	2.500	<u>0.485</u>	<u>0.503</u>	<u>0.668</u>	<u>0.230</u>
	[69.32]	[55.60]	[56.18]	[63.50]	[12.32]	[12.78]	[16.97]	[5.84]

JACKSCREW SYSTEMS CODE E, E6, T AND T6



Specify Complete Connector By Selecting An Option From Step 1 Through 9

She	ecity Cor	пріете	Conne	стог Бу	Selecti	ng An	Option	rioiii S	кер г	inrough 9			
STEP 1	2	3	4	5	6	7	8	9	10	11			
EXAMPLE ACBDE	11W1	F	s	Х	11W1	М	S	Х	/AA	-14			
STEP 1 - BASIC SERIES ACBDP - Professional / Industrial Quality, see Step 3. ACBMP - Military conformance with "closed entry" female sig- nal contacts plated 0.000050 [1.27µ] gold over nickel plate. Choose "S" or "M" in Step 3.										STEP 11 - SPECIAL OPTIONS FOR SPECIAL OPTIONS, SEE SPECIAL OPTIONS APPENDIX ON PAGE 81.			
STEP 2 - CONNECTOR V. Shell Size 1 5W1 Shell Size 2 3W3, 7W2, 11W1 Shell Size 3 5W5, 9W4, 13W3, 17W2, 21W1 Shell Size 4 8W8, 13W6, 17W5, 21WA4, 25W Shell Size 5 24W7, 36W4, 43W2, 47W1 Shell Size 6 46W4 Note: For high density 8W2, 1 and 45W2 variants contact Technical Sales for availabil	√3, 27W2 9 W1 t t	DER					(0 - *4 S - X - Z - TEP 8 - 0 - Swag 6 - Swag	STEP 10 - ENVIRONMENTAL COMPLIANCE OPTION /AA - RoHS Compliant NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: ACBDP11W1FSX11W1MSX P 9 - 2ND CONNECTOR SHELL OPTICE Zinc Plated, with Chromate Seal. Stainless Steel, passivated. Tin Plated. Tin Plated and Dimpled (male connectors only). - 2ND CONNECTOR MATING STYLE Igged spacer 0.120 [3.05µ] mounting hole Igged spacer 4-40 UNC-2B threads atting male and female jackscrews				
F - Female - Professional Leve Open Entry Signa *1M - Male S - Female - Industrial / Militan PosiBand Closed Contacts, Military optional.				*³E(*3-	*3 E - Rotating male and female jackscrews (Select 0 in Step 4) *3 E6 - Rotating male and female polarized jackscre (Select 0 in Step 4) *3 T - Fixed male and female jackscrews (Select 0 in Step 4) *3 T6 - Fixed male and female polarized jackscrew (Select 0 in Step 4)								
*2 STEP 4 - 1 ST CONNECTO 0 - Swaged spacer 0.120 S - Swaged spacer 4-40 U *3 E - Rotating male and female (Select 0 in Step 8) *3 E - Rotating male and female (Select 0 in Step 8) *3 T - Fixed male and female (Select 0 in Step 8) *3 T - Fixed male and female (Select 0 in Step 8)	3.05µ] mo NC-2B thr lle jackscr lle polarize jackscrew	ounting hereads ews ed jackso	ole		Sele-	M -	Male 2 ND CO variant as	NNECT s chosen	OR VA				

STEP 5 - 1ST CONNECTOR SHELL OPTION

- 0 Zinc Plated, with Chromate Seal.
- *4S Stainless Steel, passivated. X Tin Plated.
- Z Tin Plated and Dimpled (male connectors only).
- ¹Male option in Step 3 available only on connector variants 5W1, 3W3, 7W2, 11W1,17W2, 21W1, 21WA4, 27W2, 24W7, 46W4.
- *2 Connector mating style for both connectors must be the same if 0 or S is used. If E, E6, T or T6 is used in either Step 4 or 8 the other step must be 0.
- *3 For hardware information, see page 59.
- *4 For stainless steel dimpled male versions, contact Technical Sales.
- $^{\star 5}$ Connector variant for both connectors must be the same.



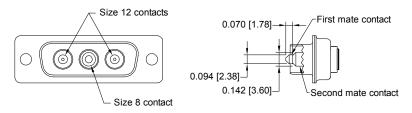


Positronic Industries is **known** around the world **for offering** our customers **flexibility** when choosing connectors.

In addition to allowing **customers** to **create** part numbers for **particular applications**, Positronic offers a **wide variety** of features and accessories within our products.

Positronic is also **eager** to modify existing products **to meet unique customer requirements.** If you do not find what you need with this catalog, please **contact us** for assistance.

SEQUENTIAL MATING CONTACTS



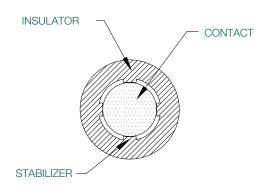
Note: A third level can be accomplished with signal contacts where applicable.

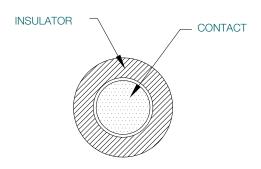
Three levels of sequential mating are possible:

- First mate accomplished by a size 12 power contact. Male contact diameter is 0.094 inch.
- Second mate accomplished by a size 8 power contact. Male contact diameter is 0.142 inch.
- Third mate accomplished by size 20 signal contacts, as applicable.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

MINIMIZES FLOAT IN SIZE 8 CONTACT POSITIONS





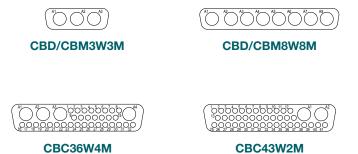
WITH STABILIZER

WITHOUT STABILIZER

CBD size 8 male contacts are removed toward the rear after utilizing front release tooling. Space must be provided between the contact and the connector molding so the tooling can slide over the mating portion of the contact. This fact allows the contact to float.

In some applications this float creates problems in alignment during mating. Many male contact CBD variants offer an integral stabilizing feature to minimize problems created by float in size 8 contacts. An alternate tool is used to remove the contact if necessary. Tool number is 4311-0-1-0.

The stabilization feature is currently available for the following male contact variants:



Add MOS -1570.4 to end of part number. Example: CBD3W3M00000-1570.4



COMBO-D CONNECTORS WITH *1100 AMP HIGH CURRENT REMOVABLE CRIMP POWER CONTACT



HIGH CONDUCTIVITY SIZE 8 CONTACTS
WHICH CAN BE TERMINATED TO 6 AWG
WIRE ALLOW VERY HIGH CURRENTS
TO BE CARRIED THROUGH COMBO-D
TYPE CONNECTORS.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Contacts: High conductivity copper alloy.

Plating:

Standard Finish: Gold flash over nickel plate.

Optional Finishes: 0.000030 [0.76 μ] gold over nickel by

adding "-14" suffix onto part number.

Example: FC4006D-14

0.000050 inch $[1.27\mu]$ gold over nickel by adding "-15" suffix onto part number.

Example: MC4006D-14

CLIMATIC CHARACTERISTICS:

Temperature Range: -55°C to +125°C.

*1 per UL 1977 Testing

ELECTRICAL CHARACTERISTICS:

POWER CONTACTS

Contact Current Rating: See Temperature Rise Curve on

page 64.

Initial Contact Resistance: 0.0003 ohms max. per IEC 60512-2,

Test 2b.

Proof Voltage: 1900 V r.m.s. Working Voltage: 450 V r.m.s.

MECHANICAL CHARACTERISTICS:

Size 8 Removable

Contacts: Rear insertion, front release.

Durability: 500 cycles minimum.

Vibration: 20g from 10 Hz to 500 Hz.

MALE CONTACT

Shock: 30g-11ms.

100 AMP HIGH CURRENT REMOVABLE CRIMP POWER CONTACT

CONTACTS USED WITH 6 AWG WIRE 6 AWG [16.0mm²] max.

*1 CONTACTS ORDERED SEPARATELY

SIZE 8

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

*2 FEMALE CONTACT

"CLOSED ENTRY" DESIGN, L.S.A.

0.624 [15.85] 0.336 [8.53]

0.865 [21.97] 0.336 [8.53] 0.336 [8.53] 0.336 [8.53] 0.00.233 [5.92] 0.00.233 [5.92]

**2 NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

MATERIAL: High conductivity copper alloy.

PLATING:

STANDARD FINISH: Gold flash over nickel plate.

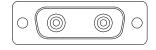
OPTIONAL FINISHES: 0.000030 [0.76 μ] gold over nickel by adding "-14" suffix

onto part number. Example: FC4006D-14

0.000050 inch [1.27 μ] gold over nickel by adding "-15" suffix onto part number. Example: MC4006D-15.

SELECTIVELY LOADED COMBO-D CONNECTORS FOR USE WITH 100 AMP* HIGH CURRENT REMOVABLE CRIMP POWER CONTACT

COMBO-D CONNECTORS WITH TWO CONTACT POSITIONS



CBD3W3M00000-1841.0



CBD3W3F00000-1841.0

COMBO-D CONNECTORS WITH THREE CONTACT POSITIONS

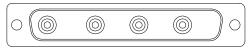


CBD5W5M00000-1841.1

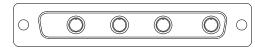


CBD5W5F00000-1841.1

COMBO-D CONNECTORS WITH FOUR CONTACT POSITIONS

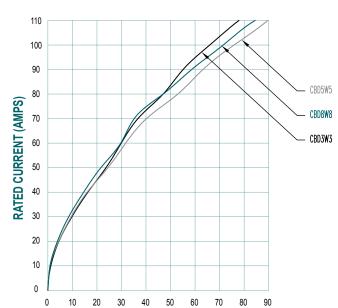


CBD8W8M00000-1841.2



CBD8W8F00000-1841.2

TEMPERATURE RISE CURVE



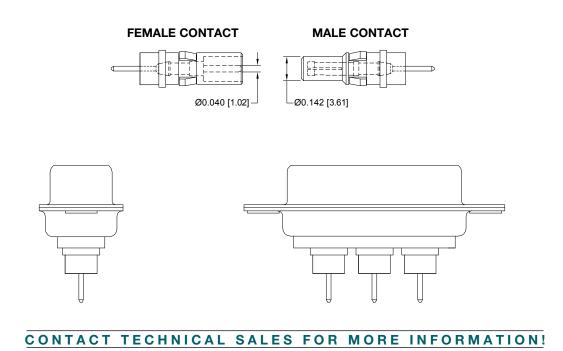
TEMPERATURE RISE (°C)

Test conducted in accordance with UL1977. All power contacts under load.

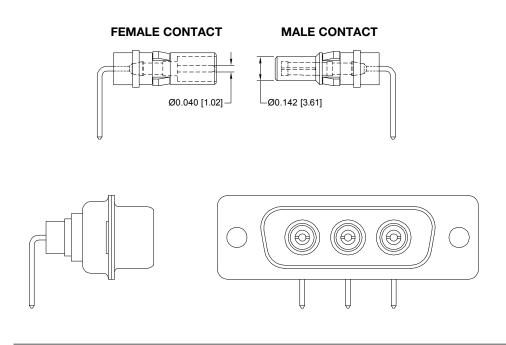
Curves were developed using CBD3W3, 5W5, and 8W8 connectors with MC/FC4006D contacts terminated with 6 AWG wire.



STRAIGHT PRINTED BOARD MOUNT HIGH VOLTAGE CONTACT SIZE 8

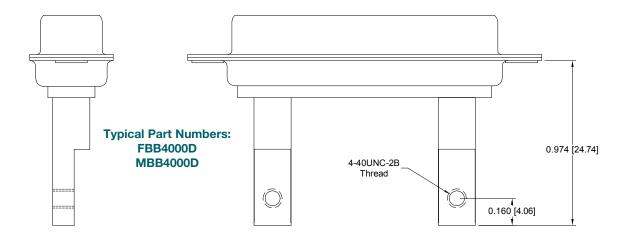


RIGHT ANGLE (90°) PRINTED BOARD MOUNT HIGH VOLTAGE CONTACT SIZE 8



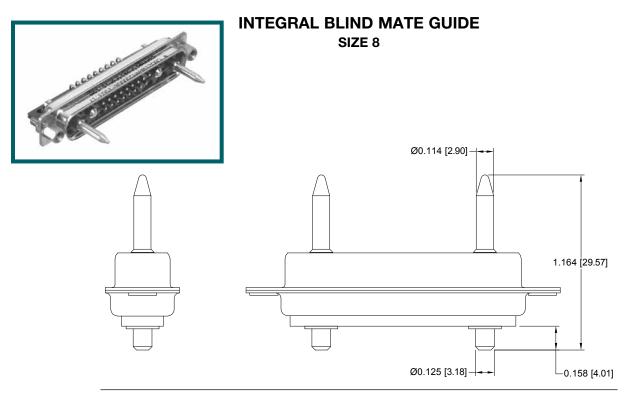
CONTACT TECHNICAL SALES FOR MORE INFORMATION!

BUS BAR CONTACT SIZE 8 POWER CONTACT



Power contacts can be offered with terminations suitable for use with bus bars.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!



CONTACT TECHNICAL SALES FOR MORE INFORMATION!

*Note:

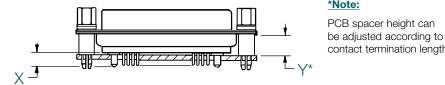
contact termination length



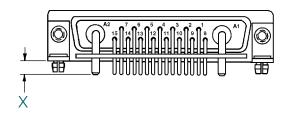
CUSTOMER SPECIFIED CONTACT TERMINATION LENGTH

Positronic can supply CB series connectors with customer specified termination lengths. We have a wide variety of options available.

STRAIGHT PRINTED BOARD MOUNT



RIGHT ANGLE (90°) PRINTED BOARD MOUNT



X and Y contact termination lengths can be custom designed to fit your application requirements.

CONTACT TECHNICAL SALES FOR MORE INFORMATION!

Connectors Designed To Customer Specifications

Positronic Combo-D connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware; sealing for water resistance.

Contact Technical Sales with your particular requirements.

REMOVABLE CONTACTS



REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

SIZE 22 REMOVABLE CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy with gold flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.

MECHANICAL CHARACTERISTICS:

Insert contact to rear face of insulator, release from rear face of insulator. Size 22 contacts, 0.030 inch [0.76 mm] mating diameter male contacts. Female PosiBand closed entry contact design. Terminations for 20, 22, 24, 26, 28, and 30 AWG. Closed barrel crimp.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: 5 amperes nominal. Initial Contact Resistance: 0.010 ohms maximum.

THERMOCOUPLE CONTACTS:

Straight and right angle (90°) PCB mount contacts are available, contact Technical Sales for details.

Size 22 crimp contacts are available, see page 71 for details.

SIZE 20 REMOVABLE CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy with gold flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.

MECHANICAL CHARACTERISTICS:

Insert contact to rear face of insulator, release from rear face of insulator. Size 20 contacts, 0.040 inch [1.02 mm] mating diameter male contacts. Female PosiBand closed entry or rugged open entry contact design.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: 7.5 amperes nominal.

0.008 ohms max. per IEC 60512-2, **Initial Contact Resistance:**

THERMOCOUPLE CONTACTS:

Straight and right angle (90°) PCB mount contacts are available, contact Technical Sales for details.

Size 20 crimp contacts are available, see page 74 for details.

SIZE 16 REMOVABLE CONTACT

MATERIALS AND FINISHES:

STANDARD: Precision machined copper alloy with gold

flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.

HIGH CONDUCTIVITY: High conductivity copper alloy, gold flash

over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.

MECHANICAL CHARACTERISTICS:

STANDARD AND

HIGH CONDUCTIVITY: Insert contact to rear face of insulator,

release from front face of insulator. Size 16 contacts, 0.0625 inch [1.588mm] mating

ELECTRICAL CHARACTERISTICS:

Contact Current Rating - Tested per UL 1977:

Standard Contact Material: 28 amperes. **High Conductivity Contact Material:** 40 amperes.

See Temperature Rise Curves on page 2 for details.

Initial Contact Resistance:

0.0016 ohms max. Per IEC 60512-Standard Contact Material:

2, Test 2b.

diameter male contacts. Female PosiBand closed entry contact design. Terminations for

12, 14, 16, 18, 20, 22, 24, 26, and 28 AWG.

High Conductivity

Contact Material: 0.001 ohms max. Per IEC 60512-2,

Test 2b.

SIZE 8 REMOVABLE CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy with gold STANDARD:

flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.

HIGH CONDUCTIVITY: High conductivity copper alloy, gold flash

over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.

HIGH VOLTAGE:

PTFE teflon Insulator Material:

Precision machined copper alloy with Contacts:

0.000030 inch [0.76µ] gold over nickel. Other finishes are available, see pages 69 and 81

for optional finishes.

SHIELDED:

Dielectric Material: PTFE teflon

Inner Contacts: Precision machined copper alloy with

0.000030 inch [0.76µ] gold over nickel. Other finishes are available, see pages 69 and 81

for optional finishes.

Precision machined copper alloy with gold **Outer Contacts:**

flash over nickel. Other finishes are available, see pages 69 and 81 for optional finishes.

AIR LINE COUPLER: Stainless steel, see page 80.

MECHANICAL CHARACTERISTICS:

STANDARD AND

HIGH CONDUCTIVITY: Insert contact to rear face of insulator,

release from front face of insulator. Size 8 contacts, 0.142 inch [3.61 mm] mating diameter male contacts, closed entry

female contacts

HIGH VOLTAGE: Insert contact to rear face of insulator, release from front face of insulator. Size

> 8 contacts. Straight and right angle (90°) terminations. 0.041 inch [1.04 mm] minimum hole diameter.

Durability: 500 cycles minimum. Vibration: 20g from 10 Hz to 500 Hz.

Shock: 30g-11ms.

. . . continued on next page

REMOVABLE CONTACTS

REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

VSWR-

continued from previous page . . .

MECHANICAL CHARACTERISTICS, continued:

SHIELDED: Insert contact to rear face of insulator,

release from front face of insulator. Size 8 contacts. See page 78 table of cable sizes $\frac{1}{2}$

for contact termination dimensions.

Durability: 500 cycles minimum. **Vibration:** 20g from 10 Hz to 500 Hz.

Shock: 30g-11ms.

AIR LINE COUPLER: Insert contact to rear face of insulator,

release from front face of insulator.

ELECTRICAL CHARACTERISTICS:

POWER CONTACTS:

For electrical characteristics, see page 4.

HIGH VOLTAGE:

Flash over Voltage: 3600 V r.m.s.
Proof Voltage: 2700 V r.m.s.

Initial Contact Resistance: 0.008 ohms maximum.

SHIELDED:

Initial Contact Resistance: 0.008 ohms maximum. Nominal Impedance: 50 ohms.

Insertion Loss: -0.46 dB at 1 GHz

-1.5 dB at 2 GHz 1.15 average at 1 GHz 1.56 average at 2 GHz

Above values measured using frequency domain techniques.

Proof Voltage: 1000 V r.m.s.

OPTIONAL PLATING FINISHES

-14 0.000030 [0.76 μ] gold over nickel by adding

"-14" suffix onto part number. Example:

FC120N4-14.

-15 0.000050 inch [1.27μ] gold over nickel by

adding "-15". Example: FC120N4-15.

RoHS OPTIONS:

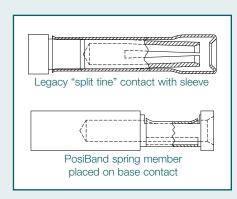
/AA Environmental Compliance Option:

RoHS compliant can be achieved by adding "/AA" suffix onto part number. Examples: FC120N4/AA or for optional

finishes use FC120N4/AA-14.

What makes Positronic's PosiBand® contact interface significant?





- Higher reliability in harsh environments and repeated mating cycles.
- PosiBand crimp contacts do not need to be annealed. Split tine D-subminiature contacts are commonly annealed at the crimp barrel, with the possibility of reliability problems at the contact interface if the annealing is performed incorrectly.
- ✔ Electrical and mechanical function of the contact interface are separated since the PosiBand contact is a two-piece design. Contact normal force is provided by the "Posiband spring member", which allows higher mechanical reliability. The

electrical continuity path is supported through the base contact, which allows a greater number of electrical paths on a "micro" level when compared to split tine contact design.

✓ Higher reliability at prices comparable to the "split tine" design.

PosiBand is protected by US Patent 7,115,002.

For a detailed white paper visit: www.connectpositronic.com/posiband

REMOVABLE CONTACTS



REMOVABLE CRIMP SIGNAL CONTACT

FOR USE WITH CBCD SERIES CONNECTORS

SIZE 22 **QUALIFIED TO AS39029**

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

*MILITARY **SPECIFICATION CONTACTS**

STANDARD FINISH:

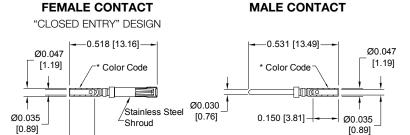
per AS39029 specifications

COLOR CODE:

MALE CONTACT: ORANGE/BLUE/BLACK

FEMALE CONTACT:

ORANGE/GREEN/YELLOW



FEMALE PART NUMBER	WIRE SIZE AWG [mm²]					
*M39029/57-354	22 / 24 / 26 / 28 [0.3/0.25/0.12/0.08]					

Positronic is qualified to supply the legacy design, as well as, the PosiBand design. If the requirement is for the PosiBand design exclusively, notify sales at time of quotation for order placement when requesting M39029 contacts.

MALE	WIRE SIZE
PART NUMBER	AWG [mm²]
*M39029/58-360	<u>22 / 24 / 26 / 28</u> [0.3/0.25/0.12/0.08]

REMOVABLE CRIMP SIGNAL CONTACT

-0.150 [3.81]

FOR USE WITH CBCD SERIES CONNECTORS

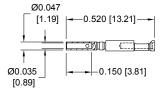
SIZE 22



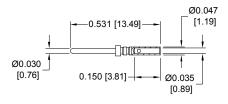
Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



FEMALE	WIRE SIZE
PART NUMBER	AWG [mm²]
FC8022D2	22 / 24 / 26 / 28 / 30 [0.3/0.25/0.12/0.08/0.05]

MALE	WIRE SIZE
PART NUMBER	AWG [mm²]
MC8022D	22 / 24 / 26 / 28 / 30 [0.3/0.25/0.12/0.08/0.05]

Ø0.066

[1.68]

Ø0.045

[1.14]

CRIMP SIGNAL CONTACT

FOR USE WITH CBCD SERIES CONNECTORS

CONTACTS USED WITH 20 AWG WIRE

SIZE 22

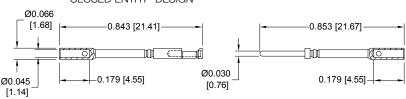
The crimp area of these contacts is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. These contact cannot be removed from connector after installation. Not suitable for fully loaded connector.



Note: Connectors can be kitted with all applicable crimp contacts, contact Technical Sales for connector part number.

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



Crimp area extends above connector molding.

FEMALE	WIRE SIZE
PART NUMBER	AWG [mm²]
FC8020D2	20 [0.5] max

MALE	WIRE SIZE
PART NUMBER	AWG [mm²]
MC8020D	20 [0.5] max

MALE CONTACT

REMOVABLE THERMOCOUPLE SIGNAL CRIMP SIGNAL CONTACT

FOR USE WITH CBCD SERIES CONNECTORS

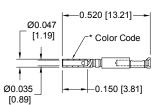
SIZE 22

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

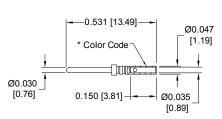


FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



TYPE	MATERIAL	FEMALE PART NUMBER	MALE PART NUMBER	COLOR CODE*	WIRE SIZE AWG [mm²]
K	CHROMEL (+)	FC8022D2CH	MC8022DCH	WHITE	22 / 24 / 26 [0.3 / 0.25 / 0.12]
	ALUMEL (-)	FC8022D2AL	MC8022DAL	GREEN	22 / 24 / 26 [0.3 / 0.25 / 0.12]
т	COPPER (+) with gold flash	FC8022D2CU	MC8022DCU	RED	22 / 24 / 26 [0.3 / 0.25 / 0.12]
-	CONSTANTAN (-)	FC8022D2CO	MC8022DCO	YELLOW	22 / 24 / 26 [0.3 / 0.25 / 0.12]
E	CHROMEL (+)	FC8022D2CH	MC8022DCH	WHITE	22 / 24 / 26 [0.3 / 0.25 / 0.12]
	CONSTANTAN (-)	FC8022D2CO	MC8022DCO	YELLOW	<u>22 / 24 / 26</u> [0.3 / 0.25 / 0.12]

For more information on the availability of Type J thermocouple contacts, please contact Technical Sales.

For more information about thermocouple contacts with PCB solder termination, please contact Technical Sales.

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MILITARY LEVEL REMOVABLE CRIMP SIGNAL CONTACT

FOR USE WITH CBC SERIES CONNECTORS

SIZE 20 **QUALIFIED TO AS39029**

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

*MILITARY SPECIFICATION CONTACTS

STANDARD FINISH:

0.000050 inch [1.27µ] gold over nickel

COLOR CODE:

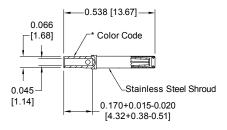
MALE CONTACT:

ORANGE/BLUE/WHITE FEMALE CONTACT: ORANGE/BLUE/GRAY

Authentic Positronic

FEMALE CONTACT

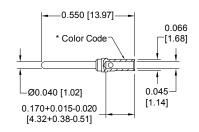
"CLOSED ENTRY" DESIGN



FEMALE	WIRE SIZE
PART NUMBER	AWG [mm²]
*M39029/63-368	<u>20 / 22 / 24</u> [0.5/0.3/0.25]

Positronic is qualified to supply the legacy design, as well as, the PosiBand design. If the requirement is for the PosiBand design exclusively, notify sales at time of quotation for order placement when requesting M39029 contacts.

MALE CONTACT



MALE	WIRE SIZE
PART NUMBER	AWG [mm²]
*M39029/64-369	<u>20 / 22 / 24</u> [0.5/0.3/0.25]

INDUSTRIAL / MILITARY LEVEL REMOVABLE CRIMP SIGNAL CONTACT

FOR USE WITH CBC SERIES CONNECTORS

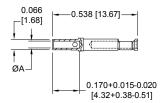
SIZE 20

PosiBand

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

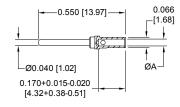


"CLOSED ENTRY" DESIGN



FEMALE PART NUMBER	WIRE SIZE AWG [mm²]	ØA
FC6020D2	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]
FC6026D2	26 / 28 / 30 [0.12/0.08/0.05]	<u>0.027</u> [0.69]

MALE CONTACT



MALE PART NUMBER	WIRE SIZE AWG [mm²]	ØA
MC6020D	<u>20 / 22 / 24</u> [0.5/0.3/0.25]	<u>0.045</u> [1.14]
MC6026D	<u>26 / 28 / 30</u> [0.12/0.08/0.05]	<u>0.027</u> [0.69]



INDUSTRIAL / MILITARY LEVEL CRIMP SIGNAL CONTACT

FOR USE WITH CBC SERIES CONNECTORS
CONTACTS USED WITH 18 AWG WIRE

SIZE 20

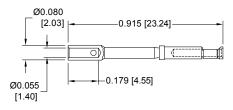


The crimp area of these contacts is not protected when fully seated in the connector molding. These contacts require shrink tubing after installation. These contact cannot be removed from connector after installation. Not suitable for fully loaded connector.

Note: Connectors can be kitted with all applicable crimp contacts, contact Technical Sales for connector part number.

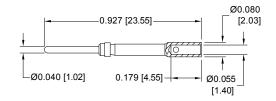
FEMALE CONTACT

"CLOSED ENTRY" DESIGN



FEMALE	WIRE SIZE
PART NUMBER	AWG [mm²]
FC6018D2	18 [1.0] max

MALE CONTACT



MALE	WIRE SIZE
PART NUMBER	AWG [mm²]
MC6018D	18 [1.0] max

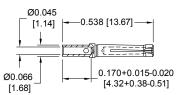
PROFESSIONAL LEVEL REMOVABLE CRIMP SIGNAL CONTACT

FOR USE WITH CBC AND QB SERIES CONNECTORS

SIZE 20

FEMALE CONTACT

"RUGGED OPEN ENTRY" DESIGN



Connectors can be kitted with
all applicable removable contacts,
contact Technical Sales for
connector part number

FEMALE	WIRE SIZE
PART NUMBER	AWG [mm²]
FC6520D	<u>20 / 22 / 24</u> [0.5/0.3/0.25]

Authentic Positronic



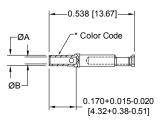
REMOVABLE THERMOCOUPLE CRIMP CONTACT

FOR USE WITH CBC SERIES CONNECTORS

SIZE 20

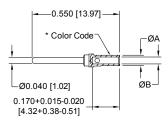
FEMALE CONTACT

"CLOSED ENTRY" DESIGN



Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

MALE CONTACT



TYPE	MATERIAL	FEMALE PART NUMBER	MALE PART NUMBER	COLOR CODE	WIRE SIZE AWG [mm²]	ØA	ØВ
к	CHROMEL (+)	FC6020D2CH ⁺⁺	MC6020DCH [†]	WHITE	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2CH	MC6026DCH	WHILE	26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
	ALUMEL (-)	FC6020D2AL**	MC6020DAL†	GREEN	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2AL	MC6026DAL	GREEN	26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
т	COPPER (+) with gold flash	FC6020D2CU**	MC6020DCU†	RED	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2CU	MC6026DCU	KED	26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
	CONSTANTAN (-)	FC6020D2C0**	MC6020DC0†	YELLOW	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2C0	MC6026DC0	TELLOW	26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
E	CHROMEL (+)	FC6020D2CH ⁺⁺	MC6020DCH†	WHITE	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2CH	MC6026DCH	WHILE	26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]
	CONSTANTAN (-)	FC6020D2C0 ⁺⁺	MC6020DCO†	YELLOW	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.066 [1.68]	0.045 [1.14]
		FC6026D2C0	MC6026DC0	TELLUW	26 / 28 / 30 [0.12 / 0.08 / 0.05]	0.048 [1.23]	0.027 [0.69]

For more information on the availability of Type J thermocouple contacts, and information about thermocouple contacts with PCB solder termination, please contact **Technical Sales.**

Chromel[®] and Alumel[®] are registered trademarks of Hoskins Manufacturing Company.

†Dimensionally equivalent to M39029/64-369

††Dimensionally equivalent to M39029/63-368

REMOVABLE CRIMP POWER CONTACT

FOR USE WITH CBCD SERIES CONNECTORS **SIZE 16**

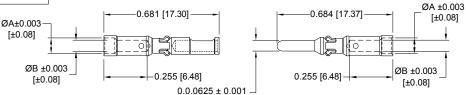
Authentic Positronic

*1 FEMALE CONTACT

"CLOSED ENTRY" DESIGN, L.S.A.

MALE CONTACT

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.



FEMALE PART NUMBER	WIRE SIZE AWG [mm²]	ØA	ØВ	[1.588 ± 0.025]	MALE PART NUMBER	WIRE SIZE AWG [mm²]	ØA	ØВ
FC112N4S	12 / [4.0]	N/A	0.098 [2.49]	"S" in part number indicates high	MC112NS-133.0	12 / [4.0]	N/A	0.098 [2.49]
FC112N4	12 / [4.0]	N/A	0.098 [2.49]		MC112N-133.0	12 / [4.0]	N/A	0.098 [2.49]
FC114N4	14-16 [2.5-1.5]	0.105 [2.67]	0.081 [2.06]		MC114N-133.0	14-16 [2.5-1.5]	0.105 [2.67]	0.081 [2.06]
FC116N4	16-18 [1.5-1.0]	0.093 [2.36]	0.067 [1.70]	conductiv- ity copper alloy	MC116N-133.0	16-18 [1.5-1.0]	0.093 [2.36]	0.067 [1.70]
FC120N4	20-22-24 [0.5-0.3-0.25]	0.068 [1.73]	0.045 [1.14]	material.	MC120N-133.0	20-22-24 [0.5-0.3-0.25]	0.068 [1.73]	0.045 [1.14]

*1 NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

REMOVABLE CRIMP POWER CONTACT

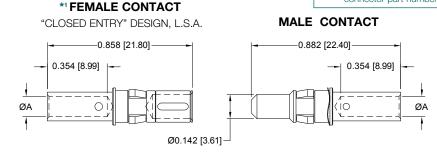
FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS

SIZE 8

For contact current rating, see page 4.

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

0.640 - [16.26] - MAX.



FEMALE PART NUMBER	WIRE SIZE AWG [mm²]	Ø A
FC4008DS	8 [10.0]	<u>0.181</u> [4.60]
FC4008D	8 [10.0]	<u>0.181</u> [4.60]
FC4010D	10 [5.3]	<u>0.122</u> [3.10]
FC4012D	12 [4.0]	<u>0.101</u> [2.57]
FC4016D	16 [1.5]	<u>0.067</u> [1.70]

"S" in part number indicates high conductivity copper alloy material.

MALE PART NUMBER	WIRE SIZE AWG [mm²]	ØΑ
MC4008DS	8 [10.0]	<u>0.181</u> [4.60]
MC4008D	8 [10.0]	<u>0.181</u> [4.60]
MC4010D	10 [5.3]	<u>0.122</u> [3.10]
MC4012D	12 [4.0]	<u>0.101</u> [2.57]
MC4016D	16 [1.5]	<u>0.067</u> [1.70]

**NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

REMOVABLE SOLDER CUP POWER CONTACT

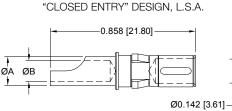
FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS

SIZE 8

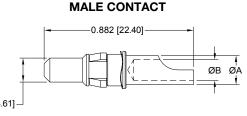
For contact current rating, see page 4.

0.640 - [16.26] - MAX.





Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.



FEMALE PART NUMBER	WIRE SIZE AWG [mm²]	Ø A	ØВ				
FS4008D	8 [10.0]	<u>0.219</u> [5.56]	<u>0.188</u> [4.78]				
FS4012D	12 [4.0]	<u>0.143</u> [3.63]	<u>0.112</u> [2.84]				
FS4016D	16 [1.5]	<u>0.100</u> [2.54]	<u>0.069</u> [1.75]				

MALE PART NUMBER	WIRE SIZE AWG [mm²]	Ø A	ØВ				
MS4008D	8 [10.0]	<u>0.219</u> [5.56]	<u>0.188</u> [4.78]				
MS4012D	12 [4.0]	<u>0.143</u> [3.63]	<u>0.112</u> [2.84]				
MS4016D	16 [1.5]	<u>0.100</u> [2.54]	<u>0.069</u> [1.75]				

** NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.



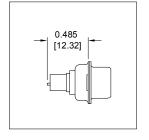
REMOVABLE HIGH VOLTAGE POWER CONTACT

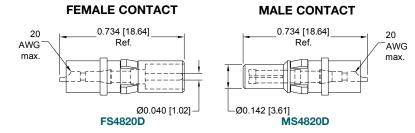
FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS

SIZE 8

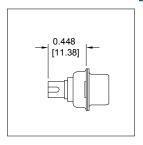
Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

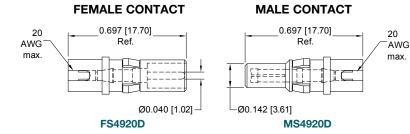
STRAIGHT SOLDER WIRE TERMINATION





RIGHT ANGLE (90°) SOLDER WIRE TERMINATION





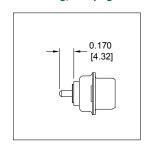
STRAIGHT PRINTED BOARD MOUNT POWER CONTACT

FOR USE WITH CBD AND CBDD SERIES CONNECTORS

SIZE 8

Positronic recommends printed circuit board termination contacts be supplied installed in the connector. Contact technical sales for part number information.

For contact current rating, see page 4.



*1 FEMALE CONTACT	
"CLOSED ENTRY" DESIGN, L.S.A.	MALE CONTACT
ØA	0.634 [16.10] ØA
20.1.2 [0.0.]	

FEMALE PART NUMBER	Ø A	CONTACT CODE
FDS4314D	<u>0.078</u> [1.98]	35
FDS4312D	<u>0.094</u> [2.39]	36
FDS4310D	<u>0.125</u> [3.18]	37

MALE PART NUMBER	Ø A	CONTACT CODE
MDS4314D	<u>0.078</u> [1.98]	35
MDS4312D	<u>0.094</u> [2.39]	36
MDS4310D	<u>0.125</u> [3.18]	37

** NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

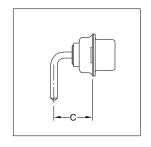
RIGHT ANGLE (90°) PRINTED BOARD MOUNT POWER CONTACT

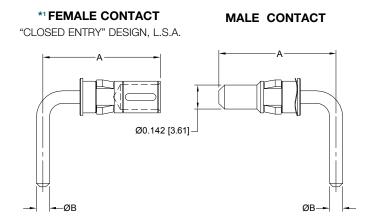
FOR USE WITH CBD AND CBDD SERIES CONNECTORS

SIZE 8

Positronic recommends printed circuit board termination contacts be supplied installed in the connector. Contact technical sales for part number information.

For contact current rating, see page 4.





FEMALE PART NUMBER	A REF.	ØВ	С	SHELL SIZE	CONTACT
FRT4314D	<u>0.580</u> [14.73]	<u>0.078</u> [1.98]	<u>0.339</u> [8.61]	1, 2, 3 & 4	55
FRT4414D	<u>0.692</u> [17.58]	<u>0.078</u> [1.98]	<u>0.451</u> [11.46]	5	55
FRT4714D	<u>0.661</u> [16.79]	<u>0.078</u> [1.98]	<u>0.420</u> [10.67]	1, 2, 3 & 4	75
FRT4814D	<u>0.773</u> [19.63]	<u>0.078</u> [1.98]	<u>0.520</u> [13.21]	5	75
FRT4310D	<u>1.051</u> [26.70]	<u>0.125</u> [3.18]	<u>0.810</u> [20.57]	1, 2, 3 & 4	57
FRT4410D	1.051 [26.70]	<u>0.125</u> [3.18]	<u>0.810</u> [20.57]	5	57

MALE PART NUMBER	A REF.	ØВ	С	SHELL SIZE	CONTACT
MRT4314D	<u>0.580</u> [14.73]	<u>0.078</u> [1.98]	<u>0.339</u> [8.61]	1, 2, 3 & 4	55
MRT4414D	<u>0.692</u> [17.58]	<u>0.078</u> [1.98]	<u>0.451</u> [11.46]	5	55
MRT4714D	<u>0.661</u> [16.79]	<u>0.078</u> [1.98]	<u>0.420</u> [10.67]	1, 2, 3 & 4	75
MRT4814D	<u>0.773</u> [19.63]	<u>0.078</u> [1.98]	<u>0.520</u> [13.21]	5	75
MRT4310D	<u>1.051</u> [26.70]	<u>0.125</u> [3.18]	<u>0.810</u> [20.57]	1, 2, 3 & 4	57
MRT4410D	1.051 [26.70]	<u>0.125</u> [3.18]	<u>0.810</u> [20.57]	5	57

*1NOTE: Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

REMOVABLE CONTACTS



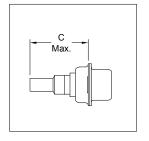
REMOVABLE SHIELDED CONTACT

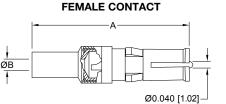
FOR USE WITH CBD, CBC, CBCD AND CBDD SERIES CONNECTORS

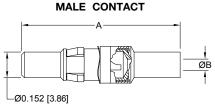
SIZE 8

Note: Connectors can be kitted with all applicable removable contacts, contact Technical Sales for connector part number.

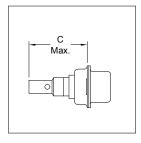
STRAIGHT SOLDER/CRIMP CONTACTS

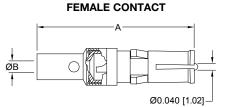


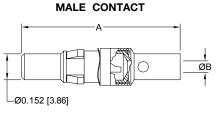




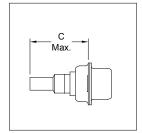
STRAIGHT SOLDER/SOLDER CONTACTS

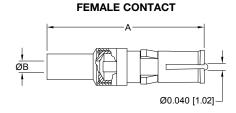


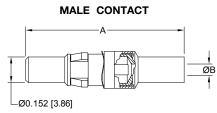




STRAIGHT CRIMP/CRIMP CONTACTS







TYPE OF CONTACT	FEMALE PART NUMBER	MALE PART NUMBER	A	ØВ	C MAX.	RG CABLE NUMBER
SOLDER/CRIMP	FC4101D	MC4101D	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
SOLDER/CRIMP	FC4102D	MC4102D	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
SOLDER/CRIMP	FC4103D	MC4103D	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
SOLDER/CRIMP	FC4104D	MC4104D	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U
SOLDER/SOLDER	FS4101D	MS4101D	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
SOLDER/SOLDER	FS4102D	MS4102D	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
SOLDER/SOLDER	FS4103D	MS4103D	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
SOLDER/SOLDER	FS4104D	MS4104D	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U
CRIMP/CRIMP	FCC4101D	MCC4101D	0.929 [23.60]	0.040 [1.02]	0.739 [18.77]	178 B/U 196 B/U
CRIMP/CRIMP	FCC4102D	MCC4102D	0.929 [23.60]	0.067 [1.70]	0.739 [18.77]	179 B/U 316 /U
CRIMP/CRIMP	FCC4103D	MCC4103D	1.037 [26.34]	0.108 [2.74]	0.847 [21.51]	180 B/U
CRIMP/CRIMP	FCC4104D	MCC4104D	1.037 [26.34]	0.120 [3.05]	0.847 [21.51]	58 B/U



SHIELDED CONTACTS

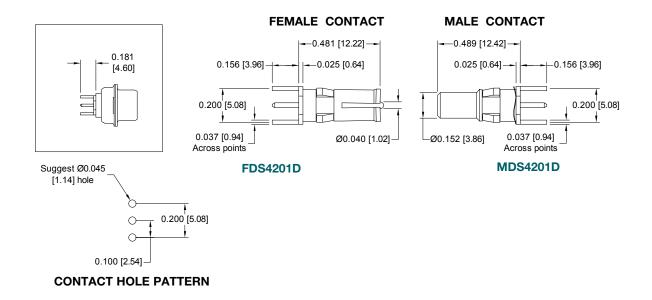
Two-step crimping action for signal and shielding conductors.

STRAIGHT PRINTED BOARD MOUNTED SHIELDED CONTACT

FOR USE WITH CBD AND CBDD SERIES CONNECTORS

SIZE 8

Positronic recommends printed circuit board termination contacts be supplied installed in the connector. Contact technical sales for part number information.

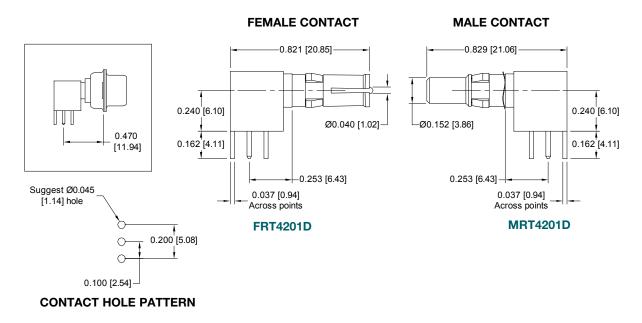


RIGHT ANGLE (90°) PRINTED BOARD MOUNT SHIELDED CONTACT

FOR USE WITH CBD AND CBDD SERIES CONNECTORS

SIZE 8

Positronic recommends printed circuit board termination contacts be supplied installed in the connector. Contact technical sales for part number information.



SPECIAL OPTIONS APPENDIX

Combo-D D-Sub

MODIFICATION (MOS) SUFFIXES

Specify complete connector by selecting a base part number from the desired series Ordering Information Page. Once base part number is selected, add desired modifications (MOS) number below to the end of the part number.

Example part number: CBD17W2F55R7NT2X/AA-14-1062.1 (Ordering information pages can be found at the end of each series)

SERIES	CONNECTOR VARIANT	GENDER	TERMINATION TYPE AVAILABLE	MODIFICATIONS OF STANDARD OF STANDARD (MOS) SUFFIXES	DESCRIPTION OF MODIFICATION
CBD	3W3	F/M	0	-1841.0	Allows for molding to have positions A1 and A3 tooled only. Position A2 not molded but numbering will remain.
CBD	5W5	F/M	0	-1841.1	Allows for molding to have positions 1, 3 and 5 tooled only. Positions 2 and 4 not molded but numbering will remain.
CBD	8W8	F/M	0	-1841.2	Allows for molding to have positions A1,A3,A5 and A7 tooled only. Positions A2,A4,A6 and A8 not molded but numbering will remain.
CBD, CBM	3W3, 8W8	М	0	-1570.4	Integral stabilizing feature used to minimize size 8 contacts from floating in
CBC	36W4, 43W2	IVI	U	-1370.4	the molding. Use tool number 4311-0-1-0 to remove contact if necessary.
CBD, CBC, CBDD, CBHD, CBCD, CBDP*, ACBDP, ACBMP	ALL	F/M	ALL	-14	Allows connector with signal contacts installed, for signal contacts only to be plated 0.000030 [0.76 μ] gold over nickel.
CBD, CBC, CBDD, CBHD, CBCD, ACBDP, ACBMP	ALL	F/M	ALL	-14-1062.1	Allows connector with signal and power contacts installed, for both signal and power contacts to be plated 0.00030 [0.76 μ] gold over nickel
CBD, CBC, CBDD, CBHD, CBCD, CBDP*, ACBDP, ACBMP	ALL	F/M	ALL	-15	Allows connector with signal contacts installed, for signal contacts only to be plated 0.000050 inch [1.27μ] gold over nickel.
CBD, CBC, CBDD, CBHD, CBCD, ACBDP, ACBMP	ALL	F/M	ALL	-15-1062.0	Allows connector with signal and power contacts installed, for both signal and power contacts to be plated 0.000050 inch [1.27µ] gold over nickel.
CBD, CBM, CBC, CBDD, CBHD, CBCD	ALL	F/M	ALL	-1062.0	Allows connector with power contacts installed, for the power contacts only to be plated 0.000050 inch [1.27µ] gold over nickel.
CBD, CBM, CBC, CBDD, CBHD, CBCD	ALL	F/M	ALL	-1062.1	Allows connector with power contacts installed, for the power contacts only to be plated 0.00030 [0.76 μ] gold over nickel.
CBD, CBM, CBC, CBDD, CBHD, CBCD	ALL	F/M	ALL	-759.0	Allows connectors to be supplied with blind mate guides, lockwashers and hexnuts installed. For connectors with a 4-40 threaded mounting style install blind mate guides only. For connectors with a R3/R6 mounting style install special blind mate guides with lockwashers and hexnuts. See D-subminiature Accessories catalog for more details.
CBD, CBM, CBC, CBDD, CBHD, CBCD	ALL	F/M	ALL	-759.1	Allows connector, with any contacts to include blind mate mounting plate. See D-subminiature Accessories catalog for more details.
QB	FOR CONTACTS	F	FC40**D CONTACTS	-1817.0	Allows for contacts to have a crimp barrel with a length of 0.310 [7.87].
QB	7W2, 9W4	М	56, 57	-1865.0	Connector with standard right angle (90°) brackets replaced with 4535-78-0 right angle (90°) brackets.
QB	7W2	М	N/A	-1845.0	Allows for a connector to be supplied with inverted bend. Contact tail length below bracket of 0.122 [3.10] max. Alignment bar not required.

MANY OTHER SPECIAL OPTIONS ARE AVAILABLE REFER TO D-SUBMINIATURE ACCESSORIES CATALOG, CONSULT TECHNICAL SALES OR VISIT OUR WEBSITE AT WWW.CONNECTPOSITRONIC.COM



SEC N

CBD / CBM / CBC / CBCD connectors are offered

with **removable crimp contacts**. Positronic recognizes

the importance of supplying application tooling

to support our customers' use of our products.

Information on application tooling is

available on our web site at

www.connectpositronic.com/tooling

There you will find downloadable PDF cross reference charts for removable and compliant press-fit contacts. These charts will supply part numbers for insertion, removal and crimping tools, along with information regarding use of tools and techniques.



CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

LISE INDICATED POSITRONIC TOOLS FOR BEST BESLILTS

_										U	SE	IND	ICA ⁻	TED	PC	SITI	RON	AIC .	TOC	DLS	FO	R BI	EST	RES	SUL	.TS								
	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	Contact Size
* for complete listing of contact part numbers, see removable contact section pages 68-80.	MS4*20D	MS410*D	MS401*D	MS4008D	MDS4*1*D	MDS4201D	MCC4104D	MCC4103D	MCC4102D	MCC4101D	MC410*D	MC401*D	MC4008DS	MC4008D	MA4063S	FS4*20D	FS410*D	FS401*D	FS4008D	FRT4*1*D	FRT4201D	FDS4*0*D	FCC4104D	FCC4103D	FCC4102D	FCC4101D	FC410*D	FC4012D-1817.0	FC401*D	FC4008DS	FC4008D-1817.0	FC4008D	FA 4063S	Positronic Contact P/N
of contact part r							9504-15-0-0	9504-15-0-0	9504-13-0-0	9504-14-0-0	9504-0-0-0	9509-0-0-0	9504-19-0-0	9504-19-0-0									9504-15-0-0	9504-15-0-0	9504-13-0-0	9504-14-0-0	9504-0-0-0	9509-0-0-0	9509-0-0-0	9504-19-0-0	9504-19-0-0	9504-19-0-0		Handle & Positioner P/N
numbers, see re							9504-1-0-0	9504-1-0-0	9504-1-0-0	9504-1-0-0	9504-1-0-0	9509-1-0-0	9504-1-0-0	9504-1-0-0									9504-1-0-0	9504-1-0-0	9504-1-0-0	9504-1-0-0	9504-1-0-0	0-0-1-0056	9509-1-0-0	9504-1-0-0	9504-1-0-0	9504-1-0-0		Hand Crimp Tool P/N
movable co							HX4	HX4	HX4	HX4	HX4	M310	HX4	HX4									HX4	HX4	HX4	HX4	HX4	M310	M310	HX4	HX4	HX4		Mfg. Cross
ntact section pag							M22520/5-01	M22520/5-01	M22520/5-01	M22520/5-01	M22520/5-01		M22520/5-01	M22520/5-01									M22520/5-01	M22520/5-01	M22520/5-01	M22520/5-01	M22520/5-01			M22520/5-01	M22520/5-01	M22520/5-01		Mii Equiv
ges 68-80.							9504-15-1-0	9504-15-1-0	9504-13-1-0	9504-14-1-0	9504-2-0-0	9509-2-0-0	9504-19-1-0	9504-19-1-0									9504-15-1-0	9504-15-1-0	9504-13-1-0	9504-14-1-0	9504-2-0-0	0-0-2-6056	9509-2-0-0	9504-19-1-0	9504-19-1-0	9504-19-1-0		Positioner
							Y877	Y877	Y937	Y878	Y322	TP-974	Y524	Y524									Y877	Y877	Y937	Y878	Y322	TP-974	TP-974	Y524	Y524	Y524		Mfg. Cross
																																		Mil Equiv
							N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A									N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A		Insertion Tool
																																		Mfg. Cross
																																		Mil Equiv
	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	4311-0-0-0	Removal Tool
	P+	P+	P+	P +	P +	P+	₽	P+	P+	P+	P+	P +	P +	P+	P +	P+	P+	P +	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	P+	Ρ+	P+	Mfg. Cross
																																		Mil Equiv

CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

								SE IN	010/		POS	11110	1110	100				RES	OLI							
16	16	16	16	16	16	20	20	20	20	20	20	20	20	20	20	20	20	22	22	23	22	22	22	22	22	Contact Size
MC120N-133.0	MC112NS-133.0	MC11*N-133.0	FC120N4	FC112N4S	FC11*N4	MC6026D** Thermocouple	MC6026D	MC6020D** Thermocouple	MC6020D	MC6018D	M39029/6*-36*	FC6520D	FC6026D2** Thermocouple	FC6026D2	FC6020D2** Thermocouple	FC6020D2	FC6018D2	M39029/58-360	M39029/57-354	MC8022D** Thermocouple	MC8022D	MC8020D	FC8022D2** Thermocouple	FC8022D2	FC8020D2	Positronic Contact P/N
																										Handle & Positioner P/N
9501-0-0-0	9509-4-0-0	9501-0-0-0	9501-0-0-0	9509-4-0-0	9501-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	9507-0-0-0	Hand Crimp Tool P/N
AF8	GS222	AF8	AF8	GS222	AF8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	AFM8	Mfg. Cross
M22520/1-01		M22520/1-01	M22520/1-01		M22520/1-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	M22520/2-01	Mil Equiv
9502-17-0-0	9509-5-0-0	9502-17-0-0	T.B.D.	9509-5-0-0	T.B.D.	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-11-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-5-0-0	9502-11-0-0	9502-4-0-0	9502-3-0-0	9502-4-0-0	9502-4-0-0	9502-29-0-0	9502-3-0-0	9502-3-0-0	9502-29-0-0	Positioner
TP1110	TP1366	TP1110	T.B.D.	TP1366	T.B.D.	K13-1	K13-1	K13-1	K13-1	K774	K13-1	K13-1	K13-1	K13-1	K13-1	K13-1	K774	K42	K41	K-42	K-42	K1665	K-41	K-41	K1665	Mfg. Cross
						M22520/2-08	M22520/2-08	M22520/2-08	M22520/2-08		M22520/2-08	M22520/2-08	M22520/2-08	M22520/2-08	M22520/2-08	M22520/2-08		M22520/2-09	M22520/2-06	M22520/2-09	M22520/2-09		M22520/2-06	M22520/2-06		Mil Equiv
9099-0-0-0	9099-0-0-0	9099-0-0-0	9099-0-0-0	9099-0-0-0	9099-0-0-0	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04		Insertion Tool
ITH 1094	ITH 1094	ITH 1094	ITH 1094	ITH 1094	ITH 1094	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-1	91067-1	91067-1	91067-1	91067-1	91067-1	91067-1		Mfg. Cross
M81969/18-01	M81969/18-01	M81969/18-01	M81969/18-01	M81969/18-01	M81969/18-01	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04		Mil Equiv
9081-0-0-0	9081-0-0-0	9081-0-0-0	9081-0-0-0	9081-0-0-0	9081-0-0-0	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04		Removal Tool
RTG 2103	RTG 2103	RTG 2103	RTG 2103	RTG 2103	RTG 2103	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-2	91067-1	91067-1	91067-1	91067-1	91067-1	91067-1	91067-1		Mfg. Cross
RTG 2103 M81969/20-01	M81969/20-01	M81969/20-01	RTG 2103 M81969/20-01	M81969/20-01	M81969/20-01	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-02	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04	M81969/1-04		Mil Equiv

* for complete listing of contact part numbers, see removable contact section pages 68-80.

APPLICATION TOOLS



SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT PRESS-FIT CONNECTORS

Traditionally, tin-lead has been a popular plating for printed circuit board (PCB) holes. However, many PCB hole platings must now be RoHS Compliant. Positronic is pleased to offer PCB HOLE SIZE FOR RoHS PCB plating as shown below.

OMEG	A & BI-SPR	ING COMPLIAN	T PRESS-FIT CON	NTACT HOLE		
BOARD TYPE	CONTACT SIZE / TYPE	RECOMMENDED DRILL HOLE SIZE	RECOMMENDED PLATING	FINISHED HOLE SIZES		
	22 OMEGA	<u>Ø0.0453±0.0010</u> [Ø1.150±0.025]		<u>Ø0.0394+0.0035-0.0024</u> [Ø1.000+0.090-0.060]		
TIN-LEAD SOLDER	20 OMEGA	<u>Ø0.0453±0.0010</u> [Ø1.150±0.025]	0.0006 [15µ] minimum solder	<u>Ø0.0394+0.0035-0.0024</u> [Ø1.000+0.090-0.060]		
PCB	16 BI-SPRING	<u>Ø0.069±0.001</u> [Ø1.750±0.025]	over 0.0010 [25µ] min. copper	<u>Ø0.0630+0.0035-0.0024</u> [Ø1.600+0.090-0.060]		
	8 BI-SPRING	<u>Ø0.125±0.001</u> [Ø3.180±0.025]		<u>Ø0.119±0.002</u> [Ø3.02±0.05]		
		RoHS PCB PLATI	NG OPTIONS			
	22 OMEGA	<u>Ø0.047±0.001</u> [Ø1.19±0.025]		<u>Ø0.043±0.002</u> [Ø1.09±0.05]		
COPPER	20 OMEGA	<u>Ø0.047±0.001</u> [Ø1.19±0.025]	0.0010 [25µ]	<u>Ø0.043±0.002</u> [Ø1.09±0.05]		
РСВ	16 BI-SPRING	<u>Ø0.069±0.001</u> [Ø1.750±0.025]	min. copper	<u>Ø0.0630+0.0035-0.0024</u> [Ø1.600+0.090-0.060]		
	8 BI-SPRING	<u>Ø0.125±0.001</u> [Ø3.180±0.025]		<u>Ø0.119±0.002</u> [Ø3.02±0.05]		
	22 OMEGA	<u>Ø0.047±0.001</u> [Ø1.19±0.025]		<u>Ø0.043±0.002</u> [Ø1.09±0.05]		
IMMERSION	20 OMEGA	<u>Ø0.047±0.001</u> [Ø1.19±0.025]	0.000033±0.000006 [0.85±0.15µ]	<u>Ø0.043±0.002</u> [Ø1.09±0.05]		
TIN PCB	16 BI-SPRING	<u>Ø0.069±0.001</u> [Ø1.750±0.025]	immersion tin over 0.0010 [25µ] min. copper	<u>Ø0.0630+0.0035-0.0024</u> [Ø1.600+0.090-0.060]		
	8 BI-SPRING	Ø0.125±0.001 [Ø3.180±0.025]		<u>ø0.119±0.002</u> [ø3.02±0.05]		
	22 OMEGA	<u>Ø0.047±0.001</u> [Ø1.19±0.025]		<u>ø0.043±0.002</u> [ø1.09±0.05]		
IMMERSION	20 OMEGA	<u>Ø0.047±0.001</u> [Ø1.19±0.025]	0.000013±0.000007 [0.34±0.17µ]	<u>ø0.043±0.002</u> [ø1.09±0.05]		
SILVER PCB	16 BI-SPRING	<u>Ø0.069±0.001</u> [Ø1.750±0.025]	immersion silver over 0.0010 [25µ] min. copper	<u>Ø0.0630+0.0035-0.0024</u> [Ø1.600+0.090-0.060]		
	8 BI-SPRING	<u>Ø0.125±0.001</u> [Ø3.180±0.025]		<u>ø0.119±0.002</u> [ø3.02±0.05]		
	22 OMEGA	<u>Ø0.047±0.001</u> [Ø1.19±0.025]	0.000002 [0.05µ] min.	<u>Ø0.043±0.002</u> [Ø1.09±0.05]		
ELECTROLESS NICKEL /	20 OMEGA	<u>Ø0.047±0.001</u> [Ø1.19±0.025]	immersion gold over 0.000177±0.000059	<u>Ø0.043±0.002</u> [Ø1.09±0.05]		
IMMERSION GOLD PCB	16 BI-SPRING	<u>Ø0.069±0.001</u> [Ø1.750±0.025]	[4.5±1.5µ] electroless nickel per IPC-4552 over 0.0010 [25µ]	<u>Ø0.0630+0.0035-0.0024</u> [Ø1.600+0.090-0.060]		
	8 BI-SPRING	<u>Ø0.125±0.001</u> [Ø3.180±0.025]	min. copper	<u>Ø0.119±0.002</u> [Ø3.02±0.05]		

"Omega" Termination

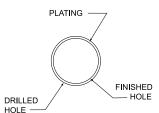
utilized on signal contacts



"Bi-Spring" Termination

utilized on signal contacts





COMPLIANT PRESS-FIT TERMINATION **CONTACT HOLE**

NOTE: For PCB plating compositions not shown, consult Technical Sales.

COMPLIANT PRESS-FIT USER INFORMATION

When properly used, Positronic Industries Bi-Spring Power or Omega Signal Press-Fit terminations provide reliable service even under severe conditions.

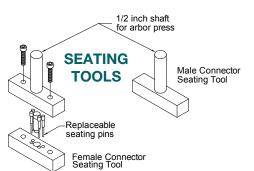
Connectors utilizing this leading technology press-fit contact are easy to install:

- 1. Inexpensive installation tooling is available from Positronic, to choose the proper installation tool refer to page 86 for part number ordering information.
- 2. Insert the connector into the P.C. board or backplane and seat connector fully.
- 3. Secure the connector to the P.C. board or backplane using two self-tapping screws. The screws should be 4-40 threads supplied by customer.

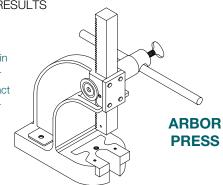


COMPLIANT PRESS-FIT CONNECTOR INSTALLATION TOOLS

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS



Positronic offers expert assistance in adapting application tooling to your manufacturing environment. Contact our application tooling specialist for assistance.



POSITRONIC RECOMMENDED TOOLS FOR COMPLIANT PRESS-FIT CONNECTORS AND CONTACTS

SHELL SIZE	CONNECTOR VARIANT	TOOL WI	OR SEATING I'H ARBOR SHAFT	ARBOR PRESS FOR SEATING TOOLS	REPLACEMENT PINS FOR CONNECTOR		
		FEMALE P / N	MALE P / N		SEATING TOOL		
	2WK2	9512-44-0-41	9512-44-0-41				
1	5W1	9512-18-0-41	9512-1-0-41				
	8W2	9512-41-0-41	9512-40-0-41		For 8W2 Size 22 Female contacts		
	3W3	9512-19-0-41	9512-2-0-41		use pin p / n 855-751-0-41		
	зwкз	9512-39-0-41	9512-38-0-41		000-701-0-41		
2	7W2	9512-20-0-41	9512-2-0-41		For 19W1 Size 22		
	11W1	9512-21-0-41	9512-2-0-41		Female contacts use pin p / n 855-347-29-41		
	19W1	9512-42-0-41	9512-2-0-41				
	5W5	9512-22-0-41	9512-3-0-41				
	9W4	9512-23-0-41	9512-3-0-41		For Size 20		
3	13 W 3	9512-24-0-41	9512-3-0-41	Use p / n	Female contacts use pin p / n		
	17W2	9512-25-0-41	9512-3-0-41	9530-1-0	855-347-18-41		
	21W1	9512-26-0-41	9512-3-0-41	1 ton capacity	F-:: 0! 40		
	8W8	9512-27-0-41	9512-4-0-41	4 inch throat	For <u>Size 16</u> Female contacts		
	13W6	9512-28-0-41	9512-4-0-41		use pin p / n 855-347-28-41		
4	17W5	9512-29-0-41	9512-4-0-41		000 017 20 11		
4	21WA4	9512-30-0-41	9512-4-0-41		For <u>Size 8</u>		
	25W3	9512-31-0-41	9512-4-0-41		Female contacts use pin p / n		
	27W2	9512-32-0-41	9512-4-0-41		855-347-19-41		
	24W7	9512-33-0-41	9512-5-0-41				
5	36W4	9512-34-0-41	9512-5-0-41		Male contacts		
5	43W2	9512-35-0-41	9512-5-0-41		don't use replaceable pins		
	47W1	9512-36-0-41	9512-5-0-41		,		
6	46W4	9512-37-0-41	9512-16-0-41				



Positronic® offers a variety of QPL connector products

D-SUBMINIATURE CONNECTORS

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-24308/1	HDC
MIL-DTL-24308/2	RD, DD
MIL-DTL-24308/3	HDC
MIL-DTL-24308/4	RD, DD
MIL-DTL-24308/5	HDC
MIL-DTL-24308/6	RD, DD
MIL-DTL-24308/7	HDC
MIL-DTL-24308/8	RD, DD
MIL-DTL-24308/23	HDC, DD

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-24308/24	HDC, DD
MIL-DTL-24308/25	HDC, RD, DD
MIL-DTL-24308/26	HDC, RD, DD
GSFC S-311-P4	SND, SDD, SCBC, SCBM
GSFC S-311-P10	SND, SCBM
SAE AS39029/57	DD
SAE AS39029/58	DD
SAE AS39029/63	RD
SAE AS39029/64	RD

RECTANGULAR CONNECTORS

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-28748/3	GMCT
MIL-DTL-28748/4	GMCT
MIL-DTL-28748/5	GM
MIL-DTL-28748/6	GM
MIL-DTL-28748/7	SGM

MIL PREFIX	POSITRONIC SERIES
MIL-DTL-28748/8	SGM
MIL-C-28748/13	SGMC
MIL-C-28748/14	SGMC
SAE AS39029/34	SGMC, GMCT
SAE AS39029/35	SGMC, GMCT

For a complete QPL listing available to download in PDF format, visit the desired connector family home page and click on link "Qualified Product Listing (PDF)" on our website at:

www.connectpositronic.com

or enter the URL link below to download the QPL PDF file immediately!

www.connectpositronic.com/qpl/catalog

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o W



FEATURES:

- High current density Energy saving low contact resistance • Hot swap capability AC/DC operation in a single connector
- Signal contacts for hardware management • Blind mating • Sequential mating Large surface area contact mating system
- Wide variety of accessories Customer-specified contact arrangements
- Modular tooling which produces a single piece connector insert

Contact Sizes: **Current Ratings:** Terminations:

Configurations:

Compliance:

0, 8, 12, 16, 20, 22 and 24 To 200 amperes per contact

Crimp and fixed cable connector, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant

Multiple variants in a variety of package sizes PICMG 2.11, PICMG 3.0, VITA 41, DSCC, GSFC S-311-P-4,

GSFC S-311-P-10

BMINIA



Contact Sizes: **Current Ratings:** Terminations:

8, 16, 20 and 22 To 100 amperes

Configurations:

Qualifications:

FEATURES: Four performance levels available for best cost/performance ratio: professional, industrial, military and space-flight quality

Options include high voltage, coax, thermocouple and air coupling contacts; environmentally sealed and dual port connector packages including mixed density

- Broad selection of accessories
- Size 20 and 22 contacts suitable for use in carrying power
- IP65, IP67

Crimp, wire solder, straight solder, right angle (90°) solder, straight compliant press-in and right angle (90°) compliant press-in Multiple variants in both standard and high densities, seven connector

MIL-DTL-24308, GSFC S-311-P-4, GSFC S-311-P-10,



FEATURES:

- Two performance levels available: industrial quality and military quality
- A wide variety of accessories
- Broad selection of contact arrangement
- Connector coding device (keying) options

Contact Sizes: **Current Ratings:** Terminations:

Configurations:

16, 20 and 22 To 13 amperes nominal

Crimp, wire solder, straight solder, right angle (90°) solder, and straight compliant press-in

Multiple variants in both standard and high densities,

Qualifications: MIL-DTL-28748, AS39029, CCITT V.35

CULA



FEATURES:

- Non-corrodible / lightweight composite construction
- EMI/RFI shielded versions
- Thermocouple contacts
- Environmentally sealed versions
- Rear insertion/ front release of removable contacts
- Two level sequential mating
- Overmolding available on full assemblies

FEATURES: Intended for use as an electrical

feedthrough in high vacuum applications

• Helium leakage rate at ambient temperature: < 5x10-9 mbar.l/s under

Signal, power, coax and high voltage

Connectors can be mounted on flange

assembly per customer specification

a vacuum 1.5x10⁻² mbar

versions available

Contact Sizes:

Terminations:

12, 16, 20 and 22 To 25 amperes nominal

Crimp, wire solder, straight solder, and right angle (90°) solder Multiple variants in four package sizes Environmental protection to IP67

Current Ratings:

Configurations: Qualifications:



FEATURES:

- Shorten the supply chain and reduce additional costs and delays by "cablizing" your Positronic connector selection
- Overmolding available
- Shielded and environmentally sealed versions available
- Power cables and access boxes which meet the SAE J2496 specification
- Design assemblies in accordance with customer specifications.
- Prepare wire harness connector configuration and performance specifications. Design each system in accordance with applicable customer, domestic,
- and international standards. Define and conduct performance and verification testing.



Contact Sizes: Current Ratings: Terminations:

8, 12, 16, 20 and 22

To 40 amperes nominal Feedthrough is standard; flying leads and board mount available

See D-subminiature and circular configurations above Space-D32

Configurations: Compliance:

For more information, visit www.connectpositronic.com or call your nearest Positronic sales office listed on the back of this catalog.



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