Power Connectors
Goldfish Power Connectors

Typical Examples of Goldfish Power Connectors

Goldfish Power Connector Features !!!

- Excellent Power Density
- Blind mate - Float mounting
- 20, 30, 35 and 50 ampere power contacts
- Hot Plug Capability
- AC, DC and Signal solid machined contacts in one connector
- Lower Cost Precision-Formed Female Signal Contacts also available
- Safety Agency Recognition

Unless otherwise specified, dimensional tolerances are:

1. Male contact mating diameters ±0.03 [0.001]
2. Contact termination diameters ±0.08 [0.003]
3. All diameters ±0.13 [0.005]
4. All other dimensions ±0.38 [0.015]

All dimensions are in millimeters [inches]

Unless otherwise stated, Positronic code and part number are marked on each connector. The contents of the code are subjected to the discretion of Positronic Asia Pte Ltd and it is for internal use only. Marking may be done on either side or both sides of the connector.

Positronic Asia Pte Ltd believes the data contained herein to be reliable. Since the technical information is given free of charge, the user employs such information at his own discretion and risk. Positronic Asia Pte Ltd assumes no responsibility for results obtained or damages incurred from use of such information in whole or in part.
Goldfish Power Connectors
Connector versions and technical characteristics

Connector Versions

GFSH02: Fully populated
Twenty-one (21) Size 16 power contacts
Twelve (12) Size 20 signal contacts

GFSH109: Fully populated
Ten (10) Size 16 power contacts
Nine (9) Size 22 signal contacts

GFSH28: Fully populated
Eighteen (18) Size 16 power contacts
Twenty-two (22) Size 22 signal contacts

GFSH612: Fully populated
Six (6) Size 16 power contacts.
Twenty-four (24) Size 22 signal contacts.

GFSH98: Fully populated
Eight (8) Size 16 power contacts
Nine (9) Size 22 signal contacts

GFSH325: Fully populated
Four (4) size 12 power contacts
Nine (9) size 16 power contacts
Twelve (12) size 20 signal contacts

Technical Characteristics

Materials and Finishes:
Insulator: Glass-filled nylon, UL 94V-0. Color: Orange.
Contacts: Precision machined copper alloy with gold over nickel plate. Other finishes available upon request. Precision formed copper alloy with selective gold over nickel plate at mating end, and tin over nickel plate at termination end

Electrical Characteristics:
Contact Current Ratings (per UL 1977):
Size 12 Contacts: 35 amperes, continuous (standard material).
50 amperes, continuous (high conductivity material).
Size 16 Contacts: 20 amperes, continuous (standard material).
30 amperes, continuous (high conductivity material).
Size 20 Contacts: 5 amperes, nominal (standard material).
Size 22 Contacts: 3 amperes, nominal (standard material).
Initial Contact Resistance (max.) per IEC 512-2, Test 2b:
Size 12 Contacts: 0.001 ohms (standard material).
0.0016 ohms (standard material).
Size 16 Contacts: 0.0004 ohms (high conductivity material).
0.0007 ohms (high conductivity material).
Size 20/22 Contacts: 0.005 ohms (standard material).
0.009 ohms (precision-formed).
Insulator Resistance (per IEC 512-2, Test 3a): 5 G ohms min.
Proof Voltage:
Power Contacts: 1500 V r.m.s.
1300 V r.m.s. (GFSH98 and GFSH624)
Signal Contacts: 1000 V r.m.s.
Working Voltage:
Power Contacts: 500 V r.m.s.
150 V r.m.s. (GFSH98 and GFSH624)
Signal Contacts: 333 V r.m.s.
Hot Pluggable (50 couplings per UL 1977, paragraph 15):
Size 12 Contacts: 250 VAC at 25 amperes.
Size 16 Contacts: Consult factory.

Mechanical Characteristics:
Blind Mating System: Molded in guides allow for misalignment up to 2.00 mm [0.079 inch].
Polarization: Provided by insulator.
Removable Contacts: Install contact from rear of insulator; release with extraction tool from front of insulator. Female contacts feature “closed entry” 1,000 cycles design.
Fixed Contacts: Size 12 and 16 female contacts feature “closed entry” 1,000 cycles design (for both straight & right angle (90°) PCB mount). Size 22 machined and precision-formed contacts feature “open entry” 250 cycle design for both straight & right angle (90°) PCB mount.
Contact Retention in insulator (removable and fixed):
Power Contacts: 45 N (10 lbs.) min.
Signal Contacts: 27 N [6 lbs.] min.
Sequential Mating: Two and three level systems available. Consult factory for customization.
Climatic Characteristics:
Working temperature: -55° to +105°C.
Recognized:
UL: UL File E49351 is available for all GFSH versions except GFSH928 crimp version.
TÜV: File 006089
For TÜV, first mate contact is not designed for use as protective earthing terminal.
Consult factory for updated information.
Contact Performance

### Contact Resistance vs Mating Cycles

- **Size 22 signal contact**
- **Size 16 power contact**

#### Mating Cycles

**Contact Resistance (ohms)**
- 0.0002
- 0.0004
- 0.0006

**Temperature Rise (°C)**
- 250
- 500
- 1000

Contact resistance test under 10,000 cycles mechanical operation using GFISH89 with 12 AWG wires and size 16 contacts under load (not utilizing signal contacts). Tested per IEC 512-2, Test 2b. Connectors tested: GFISH89.

Note: This information is supplied for reference. Contact wear and change in contact resistance may vary from one application to another. Contact technical sales to discuss details.

### Temperature Rise Curves

#### Goldfish Versions 02, 435 and 928

1) Connectors tested: GFISH435.
   Temperature curve developed using wires of 10 AWG and 12 AWG. For curve (a) and (b).
   All size 12 contacts under load.

2) Connectors tested: GFISH928.
   Temperature curve developed using wire of 12 AWG. For curve (c).
   All size 16 contacts under load.

3) Connectors tested: GFISH02.
   Temperature curve developed using wire of 12 AWG. For curve (d) and (e).
   All size 16 contacts under load.

#### Goldfish Versions 109, 624 and 89

1) Connectors tested: GFISH89.
   Temperature curve developed using wires of 12 AWG. For curve (a) and (b).
   All size 16 contacts under load.

2) Connectors tested: GFISH624.
   Temperature curve developed using wires of 14 AWG. For curve (c).
   All size 16 contacts under load.

   Temperature curve developed using wires of 12 AWG. For curve (d).
   All size 16 contacts under load.

Tested per IEC Publication 512-3, Test 5a.

Note: These information supplied for reference only. Contact wear and change in contact resistance may vary from one application to another. Contact technical sales to discuss details.
GOLDFISH • SERIES

Straight and Right Angle (90°) PCB Mount Connectors Goldfish Versions 02, 435 and 928

Outline Dimensions

Male Connector
- Ø1.93 [Ø0.076] Thru'
- For Straight PCB Mount Use
- Size 12 contacts

Female Connector
- Ø1.93 [Ø0.076] x 3.40 [0.134] Deep
- For Right Angle (90°) PCB Mount use
- Size 12/16/20/22 contacts

Contact Termination Dimensions
See Step 4 of Ordering Information

- Straight PCB Mount
  - Specify code 3 or 38 in Step 4
  - Size 12 contacts
  - Ø2.29 [Ø0.090]
  - 3.25 [0.128]

- Right Angle (90°) PCB Mount
  - Specify code 4 or 48 in Step 4
  - Size 12 contacts
  - Ø2.29 [Ø0.090]
  - 7.49 [0.295]
  - 13.99 [0.551]

- Size 16 contacts
  - Ø1.60 [Ø0.063]
  - 4.69 [0.185]
  - 10.74 [0.423]
  - 14.99 [0.590]
  - L = 4.50 [0.177] (Female)

- Size 20/22 contacts
  - Ø1.60 [Ø0.063]
  - 6.49 [0.256]
  - 10.74 [0.423]

DIM Goldfish 02/435 Goldfish 928
A  1.25 [0.049] 1.35 [0.053]
B  3.75 [0.148] 4.05 [0.159]
C  6.99 [0.275] 6.49 [0.256]
D  9.49 [0.374] 9.32 [0.367]
E 11.99 [0.472] 12.16 [0.479]
F 14.49 [0.570] 14.99 [0.590]
T = 0.71 [0.028]
L = 3.70 [0.146] (Male)
L = 4.50 [0.177] (Female)
GOLDFISH • SERIES

Straight and Right Angle (90°) PCB Mount Connectors
Baby Goldfish Versions 109 and 624

Outline Dimensions

Male Connector

Female Connector

Contact Termination Dimensions

See Step 4 of Ordering Information

Straight PCB Mount
Specify code 3 or 37 in Step 4

Size 16 contacts

Size 22 contacts

Right Angle (90°)
PCB Mount
Specify code 4 or 47 in Step 4

Size 16 contacts

Size 22 contacts

Connector shown is male. Unless otherwise specified, above dimensions are identical to female connector.
Panel Mount Connectors
(Removable contacts)

Goldfish Versions 02, 435 and 928
Specify code 1 in Step 4 of Ordering Information

Outline Dimensions

Goldfish Versions 02, 435 and 928
Specify code 1 in Step 4 of Ordering Information

Outline Dimensions

Baby Goldfish Versions 109 and 624
Specify code 1 in Step 4 of Ordering Information

Outline Dimensions

Removable contacts should be allowed to float after installing in connector body for optimum mating.
Consult factory if alignment insert for male contacts is desired.
Alignment insert for GFH89, GFH109 and GFH928 are available. Consult factory for other versions.
Baby Baby Goldfish Version 89

Straight and Right Angle (90°) PCB Mount Connector
Outline Dimensions

Male Connector
35.70 [1.406]
31.50 [1.240]
11.30 [0.445]
6.00 [0.236]
3.00 [0.118]
14.80 [0.583]
6.00 [0.236]
31.50 [1.240]
35.70 [1.406]
11.30 [0.445]
6.00 [0.236]
3.00 [0.118]
14.80 [0.583]
6.00 [0.236]
31.50 [1.240]

Female Connector
35.70 [1.406]
31.50 [1.240]
11.30 [0.445]
6.00 [0.236]
3.00 [0.118]
17.00 [0.669]
6.00 [0.236]
31.50 [1.240]
35.70 [1.406]
11.30 [0.445]
6.00 [0.236]
3.00 [0.118]
17.00 [0.669]
6.00 [0.236]
31.50 [1.240]

Contact Termination Dimensions - See Step 4 of Ordering Information

Straight PCB Mount
Specify code 3 or 37 in Step 4

Size 16 contacts
3.50 [0.138]
Ø1.60 [Ø0.063]
2.10 [0.083]

Size 22 contacts
3.50 [0.138]
2.70 [0.106]
Ø0.71 [Ø0.028]

Right Angle (90°)
PCB Mount
Specify code 4 or 47 in Step 4

Size 16 contacts
4X 5.80 [0.228]
4X 10.00 [0.394]

Size 22 contacts
3X 5.20 [0.205]
3X 7.90 [0.311]
3X 10.60 [0.417]

Panel Mount Connectors
Specify code 1 in Step 4 of Ordering Information
Outline Dimensions

Male Connector
42.60 [1.677]
37.20 [1.465]
11.30 [0.445]
6.00 [0.236]
7.00 [0.276]
25.30 [0.996]
14.80 [0.583]

Female Connector
42.60 [1.677]
37.20 [1.465]
11.30 [0.445]
6.00 [0.236]
7.00 [0.276]
25.30 [0.996]
17.00 [0.669]
6.00 [0.236]

Removable contacts should be allowed to float after installing in connector body for optimum mating. Contact factory for additional polarization features for panel mounting.
## Panel Cutout Dimensions

### (For Panel Mount Connectors)

#### Goldfish 02, 435 and 928

<table>
<thead>
<tr>
<th>Dimension</th>
<th>Value [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Full R</td>
<td>61.00 [2.402]</td>
</tr>
<tr>
<td></td>
<td>47.50 [1.870]</td>
</tr>
<tr>
<td>15.00</td>
<td>0.591</td>
</tr>
</tbody>
</table>

#### Baby Goldfish 109 and 624

<table>
<thead>
<tr>
<th>Dimension</th>
<th>Value [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Full R</td>
<td>47.00 [1.850]</td>
</tr>
<tr>
<td></td>
<td>37.20 [1.465]</td>
</tr>
<tr>
<td>13.70</td>
<td>0.539</td>
</tr>
</tbody>
</table>

#### Goldfish 89

<table>
<thead>
<tr>
<th>Dimension</th>
<th>Value [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Full R</td>
<td>37.20 [1.465]</td>
</tr>
<tr>
<td></td>
<td>26.50 [1.043]</td>
</tr>
<tr>
<td>6.50</td>
<td>0.256</td>
</tr>
</tbody>
</table>

### Panel Cutout Dimensions (for Mounting Screws and Jackscrews)

#### Goldfish 02, 435 and 928

<table>
<thead>
<tr>
<th>Mounting Screws</th>
<th>ØA ±0.08 [0.003]</th>
</tr>
</thead>
<tbody>
<tr>
<td>02, 435 and 928</td>
<td>4.06 [0.160]</td>
</tr>
<tr>
<td>109 and 624</td>
<td>3.56 [0.140]</td>
</tr>
<tr>
<td>89</td>
<td>3.05 [0.120]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Jackscrews</th>
<th>ØB ±0.08 [0.003]</th>
</tr>
</thead>
<tbody>
<tr>
<td>02, 435 and 928</td>
<td>3.15 [0.124]</td>
</tr>
<tr>
<td>109 and 624</td>
<td>2.49 [0.098]</td>
</tr>
<tr>
<td>89</td>
<td>2.49 [0.098]</td>
</tr>
</tbody>
</table>
**Compliant Press-Fit Terminations**

**For Straight PCB Mount Connectors**

See 4 of Ordering Information

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**Contact Termination Dimensions**

![Diagram of connector termination dimensions]

- Bi-Spring Power
  - size 16 contacts per IEC 60352-5

- Omega Signal
  - size 20/22 contacts

Patent No. 6,260,268

Connector shown is male. Unless otherwise specified, above dimensions are identical to female connector.

---

**Specify code 93 or 94 in Step 4.**

<table>
<thead>
<tr>
<th>Order Code</th>
<th>&quot;L&quot; Length</th>
<th>PCB Thickness</th>
</tr>
</thead>
<tbody>
<tr>
<td>93</td>
<td>5.72 [0.225]</td>
<td>2.29 to 4.45 [0.090 to 0.175]</td>
</tr>
<tr>
<td>94</td>
<td>7.04 [0.277]</td>
<td>4.45 [0.175] min.</td>
</tr>
</tbody>
</table>

---

**Press-Fit User Information**

**Connectors-to-PCB installation instructions:**

1. Choose the proper tooling. Insertion tooling and single contact repair tooling are available from Positronic.
2. Insert the connector into the PCB or backplane and seat connector fully with seating/support tool.
3. Secure the connector to the PCB or backplane using two self-tapping screws for plastic.

---

**Need to repair a single contact because of damage in manufacturing, testing, or field use?**

1. Choose the proper contact extraction tool.
2. Push the contact out with a firm, steady force. Remember, excessive force is not required.
3. Install a new contact with the proper contact insertion tool. You are done.

---

**Single Contact Insertion/Extraction Tools:**

<table>
<thead>
<tr>
<th>Contact Size</th>
<th>Insertion Tool Part No.</th>
<th>Exraction Tool Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size 16</td>
<td>Male: 9513-100-0-0</td>
<td>Female: 9513-101-0-0</td>
</tr>
<tr>
<td></td>
<td>Male: 9513-102-0-0</td>
<td>Female: 9513-103-0-0</td>
</tr>
<tr>
<td>Size 20</td>
<td>Male: 9512-100-0-0</td>
<td>Female: 9512-101-0-0</td>
</tr>
<tr>
<td></td>
<td>Male: 9512-102-0-0</td>
<td>Female: 9512-103-0-0</td>
</tr>
<tr>
<td>Size 22</td>
<td>Male: 9512-103-0-0</td>
<td>Female: 9512-104-0-0</td>
</tr>
</tbody>
</table>

---

**Connector Installation Tools:**

<table>
<thead>
<tr>
<th>Connector Variant</th>
<th>Seating Tool Part No.</th>
<th>Support Tool Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>GFSH02M93/94H</td>
<td>9513-309-2-0</td>
<td>9513-404-1-0</td>
</tr>
<tr>
<td>GFSH02F93/94H</td>
<td>9513-309-3-0</td>
<td>9513-404-2-0</td>
</tr>
<tr>
<td>GFSH109M93/94H</td>
<td>9513-309-4-0</td>
<td>9513-309-11-0</td>
</tr>
<tr>
<td>GFSH109F93/94H</td>
<td>9513-309-9-0</td>
<td>9513-309-5-0</td>
</tr>
<tr>
<td>GFSH435M93/94H</td>
<td>9513-309-10-0</td>
<td>9513-309-13-0</td>
</tr>
<tr>
<td>GFSH435F93/94H</td>
<td>9513-309-12-0</td>
<td>9513-309-15-0</td>
</tr>
<tr>
<td>GFSH624M93/94H</td>
<td>9513-309-14-0</td>
<td>9513-309-17-0</td>
</tr>
<tr>
<td>GFSH89M93/94H</td>
<td>9513-309-7-0</td>
<td>9513-309-19-0</td>
</tr>
<tr>
<td>GFSH89F93/94H</td>
<td>9513-309-6-0</td>
<td>9513-309-21-0</td>
</tr>
<tr>
<td>GFSH928M93/94H</td>
<td>9513-309-15-0</td>
<td>9513-309-23-0</td>
</tr>
<tr>
<td>GFSH928F93/94H</td>
<td>9513-309-17-0</td>
<td>9513-309-25-0</td>
</tr>
</tbody>
</table>

**Mounting Screws:**

<table>
<thead>
<tr>
<th>Connector Variant</th>
<th>Screw Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>GFSH02/928* 1H</td>
<td>2076-12-6-16</td>
</tr>
<tr>
<td>GFSH02/928* 3H</td>
<td>4546-7-1-16</td>
</tr>
<tr>
<td>GFSH02/928* 4H</td>
<td>4546-7-0-16</td>
</tr>
<tr>
<td>GFSH02/928*93H</td>
<td>4546-7-2-16</td>
</tr>
<tr>
<td>GFSH02/928*94H</td>
<td>4546-7-3-16</td>
</tr>
<tr>
<td>GFSH109/624* 1H</td>
<td>2076-16-1-16</td>
</tr>
<tr>
<td>GFSH109/624* 3H</td>
<td>2076-12-6-16</td>
</tr>
<tr>
<td>GFSH109/624* 4H</td>
<td>4546-7-0-16</td>
</tr>
<tr>
<td>GFSH109/624*93H</td>
<td>2076-12-6-16</td>
</tr>
<tr>
<td>GFSH109/624*94H</td>
<td>2076-12-0-16</td>
</tr>
<tr>
<td>GFSH435* 1 H</td>
<td>2076-12-6-16</td>
</tr>
<tr>
<td>GFSH435* 3 H</td>
<td>4546-7-1-16</td>
</tr>
<tr>
<td>GFSH435* 4 H</td>
<td>4546-7-0-16</td>
</tr>
<tr>
<td>GFSH435*38H</td>
<td>4546-7-1-16</td>
</tr>
<tr>
<td>GFSH435*48H</td>
<td>4546-7-0-16</td>
</tr>
<tr>
<td>GFSH89*1H</td>
<td>4546-7-1-16</td>
</tr>
<tr>
<td>GFSH89*3H</td>
<td>4546-7-0-16</td>
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<td>GFSH89*4H</td>
<td>4546-7-0-16</td>
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<tr>
<td>GFSH89*93H</td>
<td>4546-7-1-16</td>
</tr>
<tr>
<td>GFSH89*94H</td>
<td>4546-7-2-16</td>
</tr>
</tbody>
</table>

Material: Steel with Zinc plating

---

Note: Outline dimensions for Press-Fit Connectors are the same as those of Straight PCB Mount Versions.

For Suggested Straight Mount PCB Holes Sizes of Compliant Press-Fit Connectors, please refer to SK6370 or consult factory for more information.
Jackscrew Systems for Goldfish Version 89

Goldfish Version 89
(Only for Panel Mount)

Material:  
E - Stainless Steel, Passivated.  
T - Stainless Steel, Passivated.

Hex Nut and Lockwashers  
- Stainless Steel, Passivated.  
Knob - Aluminium, Yellow Anodized.

Specify code E in Step 5 of Ordering Information

2-56 UNC-2A
2-56 UNC-2B

Jackscrew Systems for Goldfish Version 109 and 624

Goldfish Version 109 and 624
(Panel Mount)

Material:  
E - Stainless Steel, Passivated.  
T - Stainless Steel, Passivated.

Hex Nut and Lockwashers  
- Stainless Steel, Passivated.  
Knob - Aluminium, Yellow Anodized.

Specify code E in Step 5 of Ordering Information

2-56 UNC-2A
2-56 UNC-2B

Goldfish Version 109 and 624
(Straight or Right Angle (90°))

Material:  
T - Stainless Steel, Passivated.

Hex Nut and Lockwashers  
- Stainless Steel, Passivated.  
For PCB version, only T is available.

Specify code T in Step 5 of Ordering Information

14.18 [0.558]
13.29 [0.523]

Note: For GFH624, only PCB male fixed jackscrew and Panel female rotating jackscrew is available.

Jackscrew Systems for Goldfish Version 02, 435 and 928

Goldfish Version 02, 435 and 928 (Panel Mount)

Material:

E - Steel, zinc plate with dichromate seal or chromate seal.  
Knob - Aluminium, Yellow Anodized.

Material:

T - Steel, zinc plate with dichromate seal or chromate seal.

Hex Nut - Brass with dichromate seal or chromate seal  
Lockwashers - Phosphor Bronze with dichromate seal or chromate seal

Specify code T in Step 5 of Ordering Information

11.99 [0.472]
Modular Cable Clamp Hoods
for Goldfish Versions 02, 435 and 928
and Precision-Formed Female Signal Contacts

Specify code W or WE in Step 5 of Ordering Information

Code W: Hood, Cable Clamps, Hex Nuts and Screws.
Code WE: Hood, Rotating Jackscrews, Cable Clamps, Hex Nuts and Screws.

Materials and Finishes:
- Hood Top and Bottom (Qty: 1x each):
  Glass-filled nylon, UL 94-0. Black color.
- Cable Clamps (Qty: 3x):
  Steel with Nickel Plate. Screws (Qty: 10x): Brass, zinc plate with chromate seal.
- Hex Nuts (Qty: 4x):
  Brass, zinc plate with dichromate seal or Brass, zinc plate with chromate seal.
- Lockwashers (Qty: 4x):
  Bronze, zinc plate with dichromate seal or Bronze, zinc plate with chromate seal.

Standard Hood and Cable Clamps

GFSH435

Modular Hood and Cable Clamps

Consult factory for more customized Cable Clamp or Cable openings.
Note: Hood only available for GFSH02, 435 and 928.
Consult factory for GFSH89, 109 and 624 hood availability.

Introducing Precision-Formed Female Signal Contacts
for the Goldfish Connector Series.

- A Lower Cost and Lower Mating force of Precision-Formed Female Signal Contacts.
- Precision-Formed Female Signal Contacts available for size 22 contacts only.
- Available for Solder, Straight and Right Angle (90°) PCB Mount Versions of Goldfish 109, 624 and 928 FEMALE CONNECTORS ONLY.
- To order, please specify PA688 in step 7 of the GOLDFISH ordering information in page 17. (for example, GFSH624F3H-PA688)

Note: For contact termination dimensions and contact hole patterns of straight and right angle (90°) PCB Mount also applied to female connector with precision form signal contacts of MOS PA 688
Mounting Styles and Contact Hole Patterns for PCB Mount

### Mounting Styles

**Right Angle (90°) Mounting Brackets**

Through Hole (B) Board Lock (LN)

Specify code B or LN.
Material: Brass with Zinc or Tin plating.

**Goldfish 02 Straight PCB Mount**
Code 02 in Step 2
Code 3 in Step 4
Code H or N in Step 5

- **Contact Hole Patterns for Straight PCB Mount**

<table>
<thead>
<tr>
<th>DIM</th>
<th>Suggested size</th>
<th>For use</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Ø1.14 [0.045]</td>
<td>Size 20 &amp; 22 contact terminals</td>
</tr>
<tr>
<td>B</td>
<td>Ø2.11 [0.083]</td>
<td>Size 16 contact terminals</td>
</tr>
<tr>
<td>C</td>
<td>Ø2.90 [0.114]</td>
<td>Size 12 contact terminals</td>
</tr>
<tr>
<td>D</td>
<td>Ø2.54 [0.100]</td>
<td>Mounting connector with screws</td>
</tr>
<tr>
<td>E</td>
<td>Ø3.12±0.08 [0.123±0.003]</td>
<td>Mounting connector using push-on fasteners</td>
</tr>
</tbody>
</table>

(For Suggested Straight Mount PCB Holes Sizes of Compliant Press-Fit Connectors, please refer to SK6370 or consult factory for more information.)

Hole pattern shown is for male connector. Use mirror image for female connector.
Goldfish Versions 02, 435 and 928
Contact Hole Patterns for PCB Mount

Goldfish 02
Right Angle (90°) Mount
Code 02 in Step 2
Code 4 in Step 4
Code H, B or LN in Step 5

Goldfish 435
Right Angle (90°) Mount
Code 435 in Step 2
Code 4 or 48 in Step 4
Code H, B or LN in Step 5

Goldfish 928
Right Angle (90°) Mount
Code 928 in Step 2
Code 4 in Step 4
Code H, B or LN in Step 5

DIM | Suggested size | For use
---|----------------|------------------
A | 01.14 [0.045] | Size 20 & 22 contact terminals
B | 02.11 [0.083] | Size 16 contact terminals
C | 02.90 [0.114] | Size 12 contact terminals
D | 02.54 [0.100] | Mounting connector with screws
E | 03.12 [0.123] | Mounting connector using angle brackets

(For Suggested Straight Mount PCB Holes Sizes of Compliant Press-Fit Connectors, please refer to SK0370 or consult factory for more informations.)

Hole pattern shown is for male connector. Use mirror image for female connector.
Goldfish Versions 109 and 624
Contact Hole Patterns for PCB Mount

Goldfish 109
Straight PCB Mount
Code 109 in Step 2
Code 3 or 37 in Step 4
Code H or N in Step 5

Goldfish 109
Right Angle (90°) Mount
Code 109 in Step 2
Code 4 or 47 in Step 4
Code H, B or LN in Step 5

Goldfish 624
Straight PCB Mount
Code 624 in Step 2
Code 3 in Step 4
Code H or N in Step 5

Goldfish 624
Right Angle (90°) Mount
Code 624 in Step 2
Code 4 in Step 4
Code H, B or LN in Step 5

<table>
<thead>
<tr>
<th>DIM</th>
<th>Suggested size</th>
<th>For use</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Ø1.14 [0.045]</td>
<td>Size 20 &amp; 22 contact terminals</td>
</tr>
<tr>
<td>B</td>
<td>Ø2.11 [0.083]</td>
<td>Size 16 contact terminals</td>
</tr>
<tr>
<td>C</td>
<td>Ø2.90 [0.114]</td>
<td>Size 12 contact terminals</td>
</tr>
<tr>
<td>D</td>
<td>Ø2.54 [0.100]</td>
<td>Mounting connector with screws</td>
</tr>
<tr>
<td>E</td>
<td>Ø3.96±0.08 [0.156±0.003]</td>
<td>Mounting connector using push-on fasteners</td>
</tr>
<tr>
<td>F</td>
<td>Ø3.12 [0.123]</td>
<td>Mounting connector using angle brackets</td>
</tr>
</tbody>
</table>

(For Suggested Straight Mount PCB Holes Sizes of Compliant Press-Fit Connectors, please refer to SK6370 or consult factory for more informations.)
Hole pattern shown is for male connector. Use mirror image for female connector.
Contact Hole Patterns for PCB Mount (Version 89) and Removable, Solder, Straight PCB Mount Contacts

Goldfish 89
Straight PCB Mount
Code 89 in Step 2
Code 3 or 37 in Step 4
Code H or N in Step 5

Goldfish 89
Right Angle (90°) Mount
Code 89 in Step 2
Code 4 or 47 in Step 4
Code H or LN in Step 5

DIM Suggested size For use
A Ø1.14 [0.045] Size 22 contact terminals
B Ø2.11 [0.083] Size 16 contact terminals
C Ø2.54 [0.100] Mounting connector with screws
D Ø3.12±0.08 Mounting connector with push-on fasteners

E Ø3.12 [0.123] Mounting connector using angle brackets

Removable, Solder, Straight PCB Mount Contacts

Material and Finishes: Precision machined copper alloy with gold flash over nickel. Other finishes are available.

Now you can easily mix crimp terminations and PCB mount solder terminations within one connector! For use in crimp version connectors.

Contact Ordering Information

Connector Variant Power Contact Signal Contact
GFSH02F1H FDS16G3N2 FDS20G3N2
GFSH02M1H MDS16G3N3 MDS20G3N3
GFSH109/624F1H FDS16G3N3 FDS22G3N2
GFSH109/624M1H MDS16G3N4 MDS22G3N4
GFSH435F1H FDS16G3N5 FDS20G3N5
GFSH435M1H MDS16G3N MDS20G3N
GFSH435F1H FDS16G3N5 FDS20G3N5
GFSH435M1H MDS16G3N MDS20G3N
GFSH89F1H FDS16G3N2 FDS22G3N3
GFSH89M1H MDS16G3N4 MDS22G3N3
GFSH928F1H FDS16G3N2 FDS22G3N4
GFSH928M1H MDS16G3N MDS22G3N

Reference contact tail length is 4.50 [0.177] beyond insulator.
Consult factory for other contact sizes.
Removable Crimp Contacts & Sequential Mating System

**Goldfish Series**

Connector shown is male. Unless otherwise specified, above dimensions are identical to female connector.

### Size 12

<table>
<thead>
<tr>
<th>Female Contact</th>
<th>Male Contact</th>
<th>** Wire Size AWG [mm²]</th>
<th>ØA</th>
<th>ØB</th>
<th>C</th>
</tr>
</thead>
<tbody>
<tr>
<td>FC610N2</td>
<td>MC610N</td>
<td>10</td>
<td>3.73 [0.147]</td>
<td>N/A</td>
<td>6.45 [0.254]</td>
</tr>
<tr>
<td>FC610N2S</td>
<td>MC610NS</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>FC612N2</td>
<td>MC612N</td>
<td>12</td>
<td>2.54 [0.100]</td>
<td>4.19 [0.165]</td>
<td>7.90 [0.311]</td>
</tr>
</tbody>
</table>

***High conductivity material: High conductive copper alloy.***

**Note:** For the first mate contact, it does not apply for GFSH89 version. Consult factory for sequential mating length.

### Size 16

<table>
<thead>
<tr>
<th>Female Contact</th>
<th>Male Contact</th>
<th>** Wire Size AWG [mm²]</th>
<th>ØA</th>
<th>ØB</th>
<th>C</th>
</tr>
</thead>
<tbody>
<tr>
<td>FC112N2</td>
<td>MC112N</td>
<td>12</td>
<td>2.49 [0.098]</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>FC112N2S</td>
<td>MC112NS</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>FC114N2</td>
<td>MC114N</td>
<td>14-16</td>
<td>2.06 [0.081]</td>
<td>2.64 [0.104]</td>
<td></td>
</tr>
<tr>
<td>FC116N2</td>
<td>MC116N</td>
<td>16-18</td>
<td>1.70 [0.067]</td>
<td>2.36 [0.093]</td>
<td></td>
</tr>
<tr>
<td>FC120N2</td>
<td>MC120N</td>
<td>20-22-24</td>
<td>1.14 [0.045]</td>
<td>1.73 [0.066]</td>
<td></td>
</tr>
</tbody>
</table>

***High conductivity material: High conductive copper alloy.***

### Size 20

<table>
<thead>
<tr>
<th>Female Contact</th>
<th>Male Contact</th>
<th>** Wire Size AWG [mm²]</th>
<th>ØA</th>
<th>ØB</th>
<th>C</th>
</tr>
</thead>
<tbody>
<tr>
<td>FC720N2</td>
<td>MC720N</td>
<td>20-22-24</td>
<td>1.14 [0.045]</td>
<td>1.73 [0.066]</td>
<td></td>
</tr>
</tbody>
</table>

### Size 22

<table>
<thead>
<tr>
<th>Female Contact</th>
<th>Male Contact</th>
<th>** Wire Size AWG [mm²]</th>
<th>ØA</th>
<th>ØB</th>
</tr>
</thead>
<tbody>
<tr>
<td>FC420N6</td>
<td>MC420N</td>
<td>20</td>
<td>1.14 [0.045]</td>
<td>N/A</td>
</tr>
<tr>
<td>FC422N6</td>
<td>MC422N</td>
<td>22</td>
<td>0.89 [0.035]</td>
<td>1.63 [0.064]</td>
</tr>
</tbody>
</table>

**Removable Crimp Contacts & Sequential Mating System**

- Sequential Mating Systems (Available in both PCB and Crimp Version Connectors)

- Contact factory for ordering information.

Dimensions valid for Goldfish 02 PCB mount versions only.

Contact factory for other versions.

Material and Finishes (standard contact): Precision machined copper alloy with gold flash over nickel. Other finishes available.

**Note:** Please use correct wire size and it should be smaller than ØA of the contact. Consult factory for sequential mating and high conductivity material options.

Length of A = 2.69 [0.106]
Length of B = 2.03 [0.080]
Connector Ordering Information and Automatic Crimp Machine

Specify complete connector by following step 1 through step 6.
Include step 7 for customized connectors.

<table>
<thead>
<tr>
<th>STEP</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
</tr>
</thead>
<tbody>
<tr>
<td>EXAMPLE</td>
<td>GFSH</td>
<td>02</td>
<td>F</td>
<td>4</td>
<td>LN</td>
<td>/AA</td>
<td>XXXXX</td>
</tr>
</tbody>
</table>

**STEP 1: Basic Series**
GFSH : Goldfish Series

**STEP 2: Connector Versions**
- 02 : Connector with 21 size 16 power contacts and 12 size 20 signal contacts.
- 89 : Connector with 8 size 16 power contacts and 9 size 22 signal contacts.
- 109 : Connector with 10 size 16 power contacts and 9 size 22 signal contacts.
- 435 : Connector with 9 size 16 power contacts, 4 size 12 power contacts and 12 size 20 signal contacts.
- 624 : Connector with 6 size 16 power contacts and 24 size 22 signal contacts.
- 928 : Connector with 18 size 16 power contacts and 28 size 22 signal contacts.

**STEP 3: Connector Gender**
- F : Female
- M : Male

**STEP 4: Type of Contact**
- 1 : Removable contact, panel/ float mount/ cable version. (contacts ordered separately).
- 3 : Solder, straight PCB mount.
- 4 : Solder, right angle (90°) PCB mount.
- 37 : Solder, straight PCB mount. (high conductivity size 16 power contacts).
- 38 : Solder, straight PCB mount. (high conductivity size 12 power contacts).
- 47 : Solder, right angle (90°) PCB mount. (high conductivity size 16 power contacts).
- 48 : Solder, right angle (90°) PCB mount, GFSH435 only. (high conductivity size 12 power contacts).
- 93 : Press-fit compliant terminations.

**STEP 5: Mounting Style**
- H : No hardware. For mounting connector with self-tapping screws. (Order screws separately.)
- N : Straight PCB mount push-on fasteners. (Order screws separately.)
- B : Right angle (90°) PCB mount through hole angle brackets.
- LN : Right angle (90°) PCB mount board lock angle brackets.
- 82 : Panel/ float mount for 1.5 mm thick panel.
- 83 : Panel/ float mount for 2.3 mm thick panel.
- E : Turnable male jackscrews. (Not available in GFSH624 male panel.)
- T : Fixed female jackscrews. (Not available in GFSH89 PCB, GFSH624 Female PCB.)
- TB : Fixed female jackscrews with Right angle (90°) PCB mount through hole angle brackets.
- TLN : Fixed female jackscrews with Right angle (90°) PCB mount board lock angle brackets.
- *W : Hood.
- *WE : Turnable Male Jackscrew with Hood.

**Notes:**
- * : Not available in GFSH89, 109 and 624.

**Automatic Crimp Machine**

Part No. 9550-0
This fast cycling and reliable automatic crimp machine produces a four double-indent crimp, meeting Military Standard and proprietary specifications on wire sizes 12 AWG (4.0mm²) through 30 AWG (0.05mm²).

The tool is a bench mount pneumatic unit of compact size and weight. Contacts must be ordered separately and are supplied on a reel in quantities of 2000.

To order, specify part number 9550-0. Foot pedal control valve is supplied as a standard accessory.

**CONTACT CARRIERS**
Molded thermoplastic carriers in a continuous belt feed contacts to the crimp station of the automatic feed tool. They also locate the contacts in respect to the tool's indenters. The carriers are color coded white and natural for contact identification for both MS and proprietary applications. Part number for contacts supplied in reels ends with a ‘R’, example,FC114N2R.
Recommended Tools for Crimp Contacts and GG (Giant Goldfish) Series

<table>
<thead>
<tr>
<th>Contact Size</th>
<th>Contact Extraction Tool</th>
<th>Contact Insertion Tool</th>
<th>Hand Crimp Tool</th>
<th>Semi-Automatic Crimp Machine</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size 12</td>
<td>2711-0</td>
<td>9099-3</td>
<td>9509-6 (MC/FC610) 9501-0 with 9502-19 positioner (MC/FC612)</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>9501-0 with 9502-17 positioner (male first mate contacts)</td>
<td>9550-0</td>
</tr>
<tr>
<td>Size 16</td>
<td>9081-0</td>
<td>9099-0</td>
<td>9501-0 with 9502-21 positioner (male contacts)</td>
<td>9550-1</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>9507-0 with 9502-22 positioner (female contacts)</td>
<td></td>
</tr>
<tr>
<td>Size 20</td>
<td>9081-2</td>
<td>9099-4</td>
<td>9507-0 with 9502-12 positioner (male contacts)</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>9507-0 with 9502-20 positioner (female contacts)</td>
<td></td>
</tr>
</tbody>
</table>

**GG SERIES CONNECTORS**

MODULAR TOOLING ALLOWS DELIVERY OF A MULTITUDE OF VARIANTS!

**CONTACT VARIANT & DIMENSIONS**

<table>
<thead>
<tr>
<th>CONTACT SIZE</th>
<th>CONTACT MATERIAL</th>
<th>CONTACT CURRENT RATING</th>
<th>CONTACT RESISTANCE</th>
<th>WORKING VOLTAGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size 0</td>
<td>Standard</td>
<td>175 amps</td>
<td>0.00038 ohms</td>
<td>250 V r.m.s</td>
</tr>
<tr>
<td></td>
<td>HC**</td>
<td>200 amps</td>
<td>0.00012 ohms</td>
<td></td>
</tr>
<tr>
<td>Size 12</td>
<td>Standard</td>
<td>35 amps</td>
<td>0.0016 ohms</td>
<td>500 V r.m.s</td>
</tr>
<tr>
<td></td>
<td>HC**</td>
<td>45 amps</td>
<td>0.0005 ohms</td>
<td></td>
</tr>
<tr>
<td>Size 16</td>
<td>Standard</td>
<td>20 amps</td>
<td>0.0024 ohms</td>
<td>500 V r.m.s</td>
</tr>
<tr>
<td></td>
<td>HC**</td>
<td>28 amps</td>
<td>0.0012 ohms</td>
<td></td>
</tr>
<tr>
<td>Size 20</td>
<td>Standard</td>
<td>5 amps</td>
<td>0.0036 ohms</td>
<td>333 V r.m.s</td>
</tr>
</tbody>
</table>

**Contact sales for complete GG series catalog information**

Insulators: glass filled nylon, UL 94 V-0, gold color.  
Contacts: precision machined copper alloy. Plated gold flash over nickel. Other finishes available upon request.  
Contact current ratings to 200 amps per contact in accordance to UL 1977.  
Contact resistance: as low as 0.00012 ohms, per IEC 512-2, test 2b.  
Voltage proof: up to 3,000 V r.m.s.  
Mechanical operations: 1,000 cycles.  
Termination types: cable and panel mount – crimp, solder or buss bar. Contact Technical Sales for PCB solder type.  
Features: Excellent blind mating; sequential mating options.
NORTH AMERICAN SALES OFFICES
United States, Springfield, Missouri
Factory and Sales Office 800 641 4054 info@connectpositronic.com
Puerto Rico Sales Office 800 641 4054 info@connectpositronic.com
Mexico Sales Office 800 872 7674 info@connectpositronic.com
Canada Sales Office 800 327 8272 info@connectpositronic.com

EUROPEAN SALES OFFICES
France, Auch Factory and Sales 33 (0) 5 6263 4491 contact@connectpositronic.com
Northern France Sales Office 33 (0) 1 4588 1388 jchalaux@connectpositronic.com
Southern France Sales Office 33 (0) 6 8648 4023 plafon@connectpositronic.com
Italy Sales Office 39 (0) 2 5411 6106 rmagni@connectpositronic.com
Germany Sales Office 49 (0) 23 5163 4739 cbouche@connectpositronic.com
United Kingdom Sales Office 44 (0) 7975 682 488 lbridwell@connectpositronic.com

Europe & Middle East Technical Agents:
Finland, United Kingdom, Scotland, Israel, Norway, Sweden, Turkey and the Ukraine.

ASIA/PACIFIC LOCATIONS
SINGAPORE, Asia/Pacific Headquarters
Factory Sales and Engineering Offices +65 6842 1419 singapore@connectpositronic.com

ASIA, Direct Sales Offices
China
Factory - Zhuhai +86 756 3626 466 zhuhai@connectpositronic.com
Shenzhen +86 158 2907 9779 shenzhen@connectpositronic.com
Shanghai +86 158 2907 9779 shanghai@connectpositronic.com
Xian Sales Office +86 029 8839 5306 xian@connectpositronic.com
Beijing Sales Office +86 10 8203 7718 beijing@connectpositronic.com

Japan Sales and Engineering Offices +81 3 6310 5830 japan@connectpositronic.com

India
Factory Sales and Engineering Offices +91 20 2469 9910 india@connectpositronic.com
Bangalore Sales Office +91 94 4907 3251 bangalore@connectpositronic.com
New Delhi Sales Office +91 80107 11175 delhi@connectpositronic.com

Korea Sales Office +82 31 909 8047 korea@connectpositronic.com
Taiwan Sales Office +886 2 2937 8775 taiwan@connectpositronic.com

ASIA/PACIFIC Technical Agents
Technical Agents in Australia, Hong Kong, Malaysia, New Zealand, Philippines, Thailand and Vietnam.

POSITRONIC INDUSTRIES, INC
423 N Campbell Avenue, P O Box 8247,
Springfield, MO 65801, USA
Telephone: 1 417 866 2322
Fax: 1 417 866 4115
Email: info@connectpositronic.com

POSITRONIC INDUSTRIES, SAS
Zone Industrielle Est, 46 Route d’Engachies,
F32020, Auch Cedex 9, France
Telephone: 33 (0) 5 62 63 44 91
Teletype: 33 (0) 5 62 63 51 17
Email: contact@connectpositronic.com

POSITRONIC ASIA PTE LTD
3014A Ubi Road 1 # 07-01 Singapore 408703
Telephone: 65 6842 1419 Fax: 65 6842 1421
Email: singapore@connectpositronic.com

www.connectpositronic.com